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# Physical and Chemical Interactions Affecting U and V Transport from Mine Wastes

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#### **DISSERTATION**

Submitted in Partial Fulfillment of the Requirements for the Degree of

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## **Dedication**

I would like to dedicate my PhD to my parents (Seshargiri Rao and Radha), my brother (Ashwin Avsasarala), my friends, and my grandfathers (V.V. Rao and Late Chalapathi Rao) without whose blessings, prayers, and support this journey would have never been possible. Special dedication to my best friend, Dr. Sriraam Ramanathan Chandrasekaran, who guided me and supported me through my rough times. I couldn't think of a better way to indicate your role in my life than dedicating my biggest achievement to you! Thank you for always being there!



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#### **Sumant Avasarala**

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#### Abstract.

This research investigates the physical and chemical interactions that affect the transport of uranium (U) and vanadium (V) from uranium mine waste sites by integrating laboratory experiments and reactive transport modelling with various spectroscopy, microscopy, and diffraction techniques. The document consists of results from three related studies. In the first study (Chapter 3), the reactive transport of U and V was investigated by sequentially reacting mine wastes collected from Blue Gap/Tachee Claim-28 mine site, AZ with 10mM NaHCO<sub>3</sub> (7.9) and 10mM CH<sub>3</sub>COOH (3.4) during continuous flow through column experiments. Under both of these conditions (pH 3.4 and 7.9), dissolution of U-V bearing minerals predominant at the site were identified as a key mechanism affecting the reactive transport of U and V. The equilibrium ( $K_{eq}$ ) and reaction rate constants ( $k_m$ ) for U-V bearing mineral dissolution were estimated to be  $K_{eq} = 10^{-44.81}$  and  $k_m = 4.8 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup> at circumneutral conditions, and  $K_{eq} = 10^{-38.65}$  and  $k_m = 3.2 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup> under acidic conditions. These results, coupled with electron microscopy data, suggest that the release of U and V is affected by difference in



solution pH and crystalline structure of U-V bearing minerals. Identifying the crystal chemistry of these U-V bearing minerals was the task in the second study (Chapter 4) of the dissertation. Using various diffraction and microscopy tools, the U-V bearing minerals were identified as hydrated carnotite.

Finally, the mobility of U from co-occurring submicron U(IV) and U(VI) mineral phases in mine wastes from the Jackpile mine in Laguna Pueblo, NM was investigated under oxidizing conditions. Co-occurrence of U(VI) and U(IV) at a 19:1 ratio mostly as coffinite (USiO<sub>4</sub>) and U-phosphate was observed in these mine waste solids. The highest U release from these mine wastes was observed during batch reactions with 10 mM NaHCO<sub>3</sub> solution containing ambient dissolved oxygen concentrations. Results from these investigations provide an improved understanding on the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry in the reactive transport of U and V from mine wastes that affect the water quality of surface and ground water resources.



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| a =    | CN UNO  |

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Following the Second World War (WWII), many Federal and Native American lands were intensively mined for uranium (U) to meet the increasing demands for nuclear weapons. Between 1944 and 1986, nearly 30 million tons of uranium ore were extracted from land that was part of the Navajo Nation, 1, 8-9 leaving significant quantities of post-extraction waste materials. Improper disposal and handling of these wastes have resulted in many sites across the United States (US) that have contaminated the surrounding land, the water (groundwater and surface water), and the air resources. Therefore, there is an increased need to understand the mechanisms that affect the transport of U and other co-occurring metals from mine wastes under relevant environmental conditions to propose appropriate remediation strategies.

The research described in this dissertation was intended to improve the current understanding about the reactive transport of U, vanadium (V), and other co-occurring metals in two mines on Native American Land: 1) Blue Gap/Tachee Claim-28 mine waste site, NE Arizona and 2) Jackpile-Paguate mine, Laguna Pueblo, NM. This dissertation is divided into six chapters and two appendices.

Chapter 1 provides an overview of the pivotal research issues and of the dissertation as a whole. Chapter 2 is a summary of the scientific knowledge on 1) mining and its impacts, 2) the physical and chemical processes that affect U mobility, and 3) the existing research gaps. Chapters 3, 4, and 5 form the main body of work for this dissertation are formatted as research papers.



Chapter 3, published in the journal *Environmental Science & Technology* (ES&T), describes the investigation of the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site using laboratory experiments, reactive transport modelling, and electron microscopy. In this chapter, we estimated the thermodynamic and kinetic constants for dissolution of U-V bearing minerals (which have been detected in the mine waste<sup>1</sup>) at circumneutral and acidic pH by modelling the batch and column experiments using the multicomponent-multiphase model, PFLOTRAN. Appendix A presents supplementary data obtained for this study.

The main objective of Chapter 4 (unpublished) is to determine the crystal chemistry of the U-V bearing minerals that were previously identified in the Blue Gap/Tachee Claim-28 mine wastes using spectroscopy, electron microscopy and X-ray diffraction. In this chapter, we provide insights on the physiochemical characteristics of U and V (i.e., structure, chemistry, morphology, and presence of inclusions) that are fundamental to understanding their material behavior when subjected to weathering processes in mine waste piles. Results from this chapter improve our understanding of the fate and transport of U and V from such sites under environmentally relevant conditions.

The objective of Chapter 5 (unpublished) study was to investigate the effect of oxidizing conditions on the co-occurring submicron U(IV) and U(VI) phases in Jackpile-Paguate mine wastes, AZ, using laboratory experiments, spectroscopy, and electron microscopy techniques. This chapter provides insights on the reactivity of these submicron U(IV) and U(VI) minerals and the relevant mechanism that affects U mobility after reaction with bicarbonate under ambient dissolved oxygen concentrations, and



strong oxidizing conditions. Appendix B for this chapter summarizes supplementary data obtained for this study.

This dissertation improves our understanding of physical and chemical mechanisms that affect the dynamic release and accumulation of U and V from abandoned mine wastes sites by integrating knowledge from geochemistry, thermodynamics, kinetics, mineralogy and hydrology.



#### **Background and Significance**

Uranium mining operations occurred during the 1900s to meet the federal government's demand for nuclear weapons after the Manhattan is project <sup>2, 3</sup> and, to a more limited extent, for nuclear energy generation. <sup>4, 5</sup> These mining activities left a legacy of thousands of abandoned mines all over the United States. For example, just in the western US, approximately 15,000 abandoned uranium mine waste sites have been identified, the majority of which are located in Colorado, Utah, New Mexico, Arizona, and Wyoming. <sup>6-7</sup> Seventy five percent of these sites are on federal and tribal lands. <sup>6-7</sup> To exemplify the national problem, about 1100 abandoned uranium mine waste sites located on the Navajo Nation have been overlooked for decades. <sup>1, 8-9</sup>

Mining operations generate two types of waste: mine waste and mill tailings. Mine wastes are unregulated higher concentration U ores that have been abandoned after the mining operations ceased, while the mill tailings are the federally regulated low concentration wastes left after processing the ore for U.<sup>1, 10</sup> Since this dissertation focuses on mine wastes which are generated during mining operations; limited focus has been directed towards discussing mill tailings. Mine wastes contain mixtures of uranium (U), vanadium (V), and other co-occurring metals.<sup>11-13</sup> These wastes pose environmental and health risks to nearby communities. However, before effective remedies can be proposed, we need to know relevant details about the sites and the distribution means for the waste.

In an attempt to remediate such sites after the mine closures, these wastes were regulated based on the Surface Mining Control and Reclamation Act of 1977 (SMCRA). The SMCRA mandated burying the wastes under clean soil covers as an approach to



naturally eliminate potential health hazards. <sup>12</sup> This method was adopted to naturally attenuate the threat metals, especially carcinogenic metals like U. <sup>14-18</sup> However, natural erosion of these soil covers has caused metal migration to the surface and into the groundwater resources where these toxic metals have contaminated the water and negatively impacted those who consume it. <sup>18-19</sup> For example, elevated metals concentrations (with respect to their respective maximum contamination limits (MCL), for e.g. U MCL = 30µg L<sup>-1</sup>) in the water resources surrounding such contaminated abandoned uranium mine waste sites in southwestern United States have been reported. <sup>1</sup> These dissolved metals have the ability to act as Lewis acids, complexing with the hydroxyl group (OH<sup>-</sup>) and causing a drop in pH. Acidic conditions in these sites can also be caused due to acid mine drainage; that is, the outflow of acidic water from a mining site that primarily comes from oxidation of iron sulfide (FeS<sub>2</sub>) or pyrite. <sup>21-22</sup> An acidic environment is generally toxic to biota and less favorable for many other organisms than is an environment at circumneutral pH conditions. <sup>23</sup>

Elevated concentrations of U and V in water resources pose a concern for health risks to individuals in the surrounding communities. <sup>14-16</sup> For example, the adverse toxic effects of U and V are well documented in human exposures by inhalation and by ingestion. <sup>24-29</sup> Uranium exposure has long been known to cause cancer (e.g., bone, reproductive, and gastric), kidney toxicity, miscarriages, birth defects, and heart diseases. <sup>14, 27, 30-33</sup> Uranium has also been linked to adverse developmental outcomes in animals. <sup>34-35</sup> Additionally, recent studies in Navajo communities have linked exposures to mine wastes with an increased likelihood for developing one or more chronic diseases including hypertension, kidney disease, and diabetes. <sup>36</sup> Therefore there is an increased



need to understand the mobility and transport of U and V to develop informed and appropriate strategies to remediate abandoned sites.

Adequate management and cleanup of abandoned mine waste sites are challenging due to complex regulatory, social, and political factors. For instance, the Comprehensive Environmental Response, Compensation, and Liability Act, commonly known as the Superfund program, was created to provide assistance to clean these sites.<sup>37</sup> However, despite the known elevated metal concentrations identified in many abandoned mine wastes sites, limited or no action has been taken to remediate thousands of these sites due to financial and political constraints.<sup>6-7</sup> Providing necessary scientific data to guide federal, state, and local governments on developing appropriate remediation strategies for such sites is an ongoing challenge.<sup>38</sup>

#### Study Areas: Blue Gap Tachee Claim-28, AZ and Jackpile-Paguate Mine, NM

Mine waste sites located on Native American lands have been overlooked due to low population densities and site remoteness. The Blue Gap/Tachee Claim-28 mine site in northeastern Arizona and the Jackpile-Paguate mine waste site in Laguna Pueblo, New Mexico, are two such sites that represent the study areas for this dissertation.

The Blue Gap/Tachee Chapter of the central Navajo Nation, located approximately 40 miles west of Chinle, AZ, started operating during the early 1950s. On the mesa tops and steep slopes of this location, 13 different mines operated from 1954-1968. In the early 1990s, initial reclamation efforts agglomerated the wastes in the Claim 28 site under a layer of uncontaminated soil (SMCRA). At Blue Gap/Tachee, the uranium ores occur in tabular and lenticular sandstone units of the Rough Rock Sandstone member in the Toreva formation. A recent study conducted by our research group in the Claim 28



site identified the major mineralogical constituents of this arkosic sandstone to be 59% quartz (SiO<sub>2</sub>), 34% potassium feldspar (KAlSi<sub>3</sub>O<sub>8</sub>), and 7% kaolinite (Al<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>(OH)<sub>4</sub>).<sup>1</sup> <sup>39-40</sup> Furthermore, the dissolution of U-V bearing minerals in mine wastes that were potentially affect the elevated concentrations (with respect to the maximum contaminant level [MCL] for U) in neighboring water resources (67–169 µg/L of U) at the site. These U-V bearing minerals were found to have a structure similar to that of carnotite  $(K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O)$  or tyuyamunite  $(Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O)$ . However, there is no information on the type of uranyl vanadates these U-V bearing minerals represent or the processes that affect U-mobility from these mine wastes. This information is critical to better understand mobility of U and V from many U mines around the world where uranyl vanadates are predominant. For instance, abandoned uranium mines in the Colorado Plateau, South Dakota, southwest China, southern Jordan, Korea and the calcreted drainages of arid and semiarid western and southern Australia are rich in carnotite, tyuyamunite, and other U-V bearing minerals that have affected the water quality of neighboring surface and ground water resources. 41-48

The Jackpile-Paguate mine is an abandoned uranium mine located on the 1093 Laguna reservation in north-western New Mexico, 49 45 miles west of Albuquerque, NM, USA. Approximately 600 m away from the Jackpile-Paguate Mine is Paguate, one among the eight major villages of Laguna Pueblo. Just below Paguate lies one of the most extensive uranium deposits in the US. The mining operation at the Jackpile-Paguate mine disturbed approximately 2,656 acres of property<sup>19</sup> and was once the largest operational, open pit uranium mine in the world. The U deposits in the Jackpile-Paguate Mine are present in the Jackpile sandstone found in the uppermost part of the Brushy Basin Shale



Member of the Jurassic and Cretaceous strata. <sup>50-52</sup> Although the combined ores in the Jackpile-Paguate mine are 2 km long and 600 m wide, the semi-tabular U deposits in the Jackpile sandstone are only about ~5 m thick. <sup>50-52</sup>

The Rio Paguate flows from Miocene basalt and andesite flows of Mount Taylor, southeast towards the village of Paguate through the Jurassic Morrison Formation and the abandoned Jackpile-Paguate Mine.<sup>53</sup> Reactions between these surface waters and U mine wastes could affect the water quality and pose a potential human risk. For instance, a recent study by our research group reported seasonal variations in elevated concentrations of U and other co-occurring metals in Rio Paguate (35.3 to 772 mg L<sup>-1</sup>) that were later identified as a consequence of dissolution of U-bearing minerals from these U-ore deposits.<sup>54</sup> However, the geochemical processes that affect U mobility from these mine wastes is still not well understood.

# State of the Knowledge about Processes Affecting U and V Transport from Mine Wastes

The mobility of U and V are affected by a variety of biogeochemical and physical processes. Uranium is an actinide abundantly found in various parts of the southwestern US with alternating valence states among IV, V, and VI depending on the surface and subsurface conditions in which it is present. The +6 oxidation state (U(VI)) is the most mobile and toxic form of U. 24-26 The processes that affect U mobility are driven by physicochemical parameters, including pH, Eh, temperature, reaction kinetics, and elemental composition of the system. Uranium mobility is enhanced by the presence of complexants like carbonate and bicarbonate that form aqueous complexes like U-Ca-CO<sub>3</sub>-2 and U-CO<sub>3</sub>-2.22,64 Combined use of these natural complexants has been reported to



be effective for U mobility in systems with high calcium (Ca), sulfur (S), manganese (Mn), and aluminum (Al) concentrations.<sup>21</sup> Mining industries use these complexants in alkaline leaching for targeted U extraction.<sup>65</sup>

The aqueous complexes formed from such complexation reactions adsorb onto the oppositely charged surfaces of SiO<sub>2</sub>, hydrous ferric oxide, ferrihydrite, aluminum hydroxides, clays, and organic matter. 66-72 Uranyl complexes bind strongly onto organic matter through either ion-exchange, coordination/complexation, donor-receptor interactions, or Van der Waal forces at circum-neutral conditions, substantially enhancing U mobility. 71, 73-77 The degree to which the U mobility is enhanced depends on 1) the electrostatic potential between aqueous complexes and organic matter surfaces, 2) hydrophobicity of organic matter, and 3) the ability of U(VI)-organic matter colloids to stay suspended. 73, 78-79 Like aqueous U(VI), monomeric U(IV), which represents noncrystalline U(IV) species, also adsorb onto organic matter aggregates and organic-carbon coated clays that possess higher mobility and toxicity considering their susceptibility to desorb and reoxidize. 72,80 Only recently were monomeric biogenic U(IV) species found to be present at undisturbed roll front ore deposits.<sup>81</sup> In addition to adsorption, the tetravalent and hexavalent U also form bidentate aqueous complexes with organic matter.82

Formation of sparingly soluble, biogenic, and chemogenic U(IV) through reduction reactions has been used as techniques to immobilize aqueous U.<sup>83-85</sup> The reduction of aqueous U(VI) can result in the formation of crystalline, submicron, biogenic, and chemogenic U(IV) phases whose dissolution rates and energetics are very similar to those of coarser U(IV) phases.<sup>86-88</sup> Submicron U particles and U adsorbed onto colloids of



organic matter and oxides form about 30-40% of the total naturally occurring mobile U. 89-90 In addition to sorption, U mobility can also be affected by dissolution/precipitation of U minerals. For instance, U occurs in the environment as vanadate, silicate, phosphate, carbonate and oxide minerals. 91-98

Similarly, V is a redox active, transition metal that co-occurs with U at oxidation states from II to  $V^{.5,\,99\text{-}102}$  Vanadium is most soluble as V(IV), and  $V(V)^{\,99\text{-}102}$ , among which V(V) is considered most mobile and toxic.  $^{24\text{-}26}$  Like U, V is also mobilized by carbonate reagents. However, unlike U, it does not complex with dissolved carbonate. Instead, its oxyanionic behavior causes the formation of aqueous anionic  $[V_{10}O_{26}(OH)_2^{4-}, V_{10}O_{27}(OH)^{5-}, V_{10}O_{28}^{6-}, VO_2(OH)^{2-}, VO_3(OH)^{2-}, VO_4^{3-}, V_2O_6(OH)^{3-}, V_2O_7^{4-}, V_3O_9^{3-}$  and  $V_4O_{12}^{4-}]$ , cationic  $[VO^{2+}]$  and neutral  $[VO(OH)_3]$  species.  $^{60,\,62,\,103\text{-}104}$  These aqueous complexes of U and V adsorb onto ferrihydrite, aluminum hydroxides, and clays through electrostatic interactions  $^{62,\,104\text{-}106\,\,44,\,48,\,50\text{-}52,\,86\text{-}91}$ , depending on the  $pH_{pzc}$  of the solids. Uranium and V could also be immobilized through precipitation of secondary mineral phases such as carnotite  $(K_2(UO_2)_2(VO_4)_2\cdot 3H_2O)$  and vanadinite  $(Pb_5(VO_4)_3Cl)^{63,\,41,\,98}$  These geochemical processes are key to the aqueous and solid speciation of U and V.

In addition to solid and aqueous chemistry of U and V, other factors such as kinetics, thermodynamics, and crystal chemistry of minerals are also critical to understand their reactive transport under relevant environmental conditions. The reactive transport of metals can be described using reactive transport models, e.g., PFLOTRAN, which is the reactive transport model used in this dissertation.



PFLOTRAN is a multicomponent-multiphase model that couples thermodynamics, kinetics, hydrology, and aqueous chemistry to simulate the interfacial mechanisms that affect the mobilization of U and other metals in surface and subsurface environments. Previous studies have used reactive transport modelling to investigate the adsorption behavior of U(VI) complexes onto alluvial aquifer sediments. <sup>107, 108</sup> The subsurface desorption kinetics of U(VI) species suggest a non-equilibrium sorption behavior with Fe-oxides, Mn-oxides, and phyllosilicates. <sup>109-111</sup> Uranium transport can also be attributed to dissolution of mineral phases. For example, U transport from contaminated, subsurface sediments from the Hanford site, WA, was affected by the dissolution of metatorbernite [Cu(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>·8H<sub>2</sub>O], cuprosklodowskite (Cu[(UO<sub>2</sub>)(SiO<sub>2</sub>OH)]<sub>2</sub>·6H<sub>2</sub>O), and Naboltwoodite [NaUO<sub>2</sub>(SiO<sub>3</sub>OH)·1.5H<sub>2</sub>O]. <sup>95, 110, 112</sup> The development of reactive transport models that represent environmentally relevant oxidizing conditions in abandoned mine waste sites is necessary to better understand the mobility of U and other metals.

The mobility of U and other metals is also affected by the crystal chemistry of the naturally-occurring U-minerals in the mine waste. Crystal chemistry is the study of chemistry principles behind the assembly of crystals and their use in describing structure-property relations in solids. An example about the importance of crystal chemistry is presented in recent studies, which tried to observe the effect of crystallinity on dissolution of glass and natural silicate minerals. These studies reported that dissolution rates increase with increasing Si:O ratio, which is higher in glass than in natural silicate minerals. For example, ultra-mafic glasses (Si:O  $\leq$ 0.28) dissolve at similar rates as correspondingly compositioned minerals, but Si-rich glasses such as rhyolite (Si:O  $\sim$ 



0.40) dissolves  $\geq$ 1.6 orders of magnitude faster than corresponding minerals. <sup>113-114, 115</sup> Therefore, in order to better understand the transport of U and V from abandoned mine wastes, the effect of crystal chemistry should be considered as these affect biogeochemical and physical processes. For instance, the general formula used to represent several uranyl vanadates is  $M^{n+}_{1/n}UO_2AO_4.xH_2O$  where, M is a cation that can be either mono-, di- or tri-valent elements of groups I and II in the periodic table <sup>93, 116-119</sup> that are comprised of  $[(UO_2)_2V_2O_8]_n^{-2n}$  layers and water. <sup>117,120-121</sup> Understanding the crystal chemistry is essential to understand the dissolution and reactivity of these U-V-bearing minerals in mine waste sites.

#### Research Gap and Objectives

Previous studies have identified the factors that affect individual transport of U or V. However, the specific mechanisms affecting the transport of U and other co-occurring metals in abandoned mine waste sites remains poorly understood. For instance, in a recent study the mobility of both U and arsenic (As) from a U mill tailing site in South Dakota were observed. Yet the specific processes affecting the transport of these metals are unknown. In addition, previous investigations have provided limited information on 1) the release of metal mixtures from uranium mine wastes; and 2) the interactions, co-occurrence, and behavior of these metal mixtures in the environment under relevant field conditions. Scientific knowledge obtained from this study can be applied to other abandoned uranium mines in U.S. that bear a similar mineralogy or geology as the two study sites of focus in this dissertation. 123-124

The goal of this research was to provide essential insights on the mechanisms that



affect the reactive transport of U and V from abandoned uranium mine wastes. This information on the reactivity and mobility of U and V can be key to understanding the potential metal exposure pathways in abandoned uranium mine waste sites. The approach and the methods used to in this research involve contributions from different disciplines that include inorganic chemistry, geochemistry, minerology, analytical chemistry, and environmental science; the interdisciplinary nature of the project is relevant to any remediation proposals arising from the study.

The three specific research objectives of this research include:

- Investigate the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site through laboratory experiments, reactive transport modelling, and electron microscopy techniques.
- Investigate the crystal chemistry of U-V bearing minerals occurring in the Blue Gap/Tachee Clim-28 mine waste using the properties of synthesized primary ores as a reference.
- Investigate the effect of oxidizing conditions on the co-occurring nano-particulate U(IV) and U(VI) phases in Jackpile mine wastes using laboratory experiments, spectroscopy, and electron microscopy techniques.

Addressing these research objectives in the following order will help to explain the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry on the reactive transport of U and V from such mine wastes that pose as a threat to neighboring surface and ground water quality.



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#### <u>Abstract</u>

The reactive transport of uranium (U) and vanadium (V) from abandoned mine wastes collected from the Blue Gap/Tachee Claim-28 mine site, AZ, was investigated by integrating flow-through column experiments with reactive transport modelling, and electron microscopy. The mine wastes were sequentially reacted in flow-through columns at pH 7.9 (10 mM NaHCO<sub>3</sub>) and pH 3.4 (10 mM CH<sub>3</sub>COOH) to evaluate the effect of environmentally relevant conditions encountered at Blue Gap/Tachee on the release of U



and V. The reaction rate constants ( $k_m$ ) for the dissolution of uranyl-vanadate (U-V) minerals predominant at Blue Gap/Tachee were obtained from simulations with the reactive transport software, PFLOTRAN. The estimated reaction rate constants were within one order of magnitude for pH 7.9 ( $k_m = 4.8 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$ ) and pH 3.4 ( $k_m = 3.2 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$ ). However, the estimated equilibrium constants ( $K_{eq}$ ) for U-V bearing minerals were more than 6 orders of magnitude different for reaction at circumneutral pH ( $K_{eq} = 10^{-38.65}$ ) compared to acidic pH ( $K_{eq} = 10^{-44.81}$ ). These results coupled with electron microscopy data suggest that the release of U and V is affected by water pH and the crystalline structure of U-V bearing minerals. The findings from this investigation have important implications for risk exposure assessment, remediation and resource recovery of U and V in locations where U-V-bearing minerals are abundant.

#### <u>Introduction</u>

The legacy of mill tailings and wastes from mining operations has resulted in the release of elevated concentrations of metals and radionuclides, which pose imminent environmental and human health concerns. <sup>125, 126</sup> For instance, the negative health impacts of human exposure to uranium (U) and vanadium (V) through inhalation and ingestion have been well documented. <sup>24, 36</sup> Uranium and V co-occur at numerous abandoned mine waste sites on Navajo Nation territory near the Four Corners region of the southwestern U.S. <sup>127, 1</sup> Uranium and other co-occurring metals from these mine wastes can be released into neighboring water resources affecting their water quality.

The aqueous and solid chemical speciation of U and V at mine waste sites could be affected by a variety of interfacial geochemical processes. These mine waste



sites are usually exposed to ambient surface oxidizing conditions in which U(VI) is predominant. 1, 109 Aqueous U(VI) can complex with OH- and CO<sub>3</sub>2- or can react with alkaline earth metals and CO<sub>3</sub><sup>2-</sup> to form neutral or negatively charged ternary complexes (e.g. U-Ca- CO<sub>3</sub><sup>2</sup>-) that affect U mobility in water. <sup>128, 129</sup> Vanadium preferentially forms anionic  $[V_{10}O_{26}(OH)_2^{4-}, V_{10}O_{27}(OH)^{5-}, V_{10}O_{28}^{6-}, VO_2(OH)^{2-}, VO_3(OH)^{2-}, VO_4^{3-}, VO_{10}O_{10}^{2-}]$  $V_2O_6(OH)^{3-}$ ,  $V_2O_7^{4-}$ ,  $V_3O_9^{3-}$  and  $V_4O_{12}^{4-}$ ], cationic [VO<sup>2+</sup>], and neutral [VO(OH)<sub>3</sub>] species of oxyanions and aqueous complexes. 62, 104 These oxyanions and aqueous complexes of V and U(VI) can adsorb onto charged surfaces of aluminum (Al) oxides, iron (Fe) oxides, and clay minerals.<sup>67, 104-105, 129-134</sup> Uranium and V can also be present in solid form as oxide, phosphate, carbonate, vanadate, and silicate mineral phases. 93, 135-136 For instance, their co-occurrence as carnotite  $[K_2(UO_2)_2V_2O_8]$ , tyuyamunite  $[Ca(UO_2)_2V_2O_8\cdot(5-8)H_2O]$ , metahewettite  $[CaV_6O_{16}\cdot3(H_2O)]$ , melanovanadite [CaV<sub>4</sub>O<sub>10</sub>·5(H<sub>2</sub>O)], and V-bearing clays has been observed at the Rough Rock Sandstone of the Cretaceous Mesa Verde Group study region located in southwestern US. 137 Uranium oxides such as schoepite [(UO<sub>2</sub>)8O<sub>2</sub>(OH)<sub>12</sub>·12(H<sub>2</sub>O)] are commonly occurring minerals that also influence uranyl solubility under oxic and suboxic environments between pH 6-9.41, 138 These geochemical processes, which are key to the aqueous and solid speciation of U and other co-occurring metals, should be considered when investigating the reactive transport of metals in abandoned mine wastes.

Reactive transport modelling can be a useful tool to investigate the interfacial mechanisms that affect the surface and subsurface mobilization of U and other metals. Previous studies have used reactive transport modelling to investigate the adsorption behavior of U(VI) complexes onto alluvial aquifer sediments. The subsurface



desorption kinetics of U(VI) species suggest a non-equilibrium sorption behavior with Fe-oxides, manganese (Mn) oxides, and phyllosilicates.  $^{109\text{-}111}$  Uranium transport can also be attributed to dissolution of mineral phases. For example, U transport from contaminated subsurface Hanford Sediments was affected by the dissolution of metatorbernite [Cu(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>·8H<sub>2</sub>O], cuprosklodowskite (Cu[(UO<sub>2</sub>)(SiO<sub>2</sub>OH)]<sub>2</sub>·6H<sub>2</sub>O), and Na-boltwoodite [NaUO<sub>2</sub>(SiO<sub>3</sub>OH)·1.5H<sub>2</sub>O].  $^{95, 110, 112}$  The development of similar reactive transport models that represent environmentally relevant oxidizing conditions in abandoned mine waste sites is necessary to better understand the mobility of U, V, and other metals.

Previous laboratory-based studies have shown that U and V can interact through precipitation reactions forming uranyl vanadate minerals with potassium and calcium (e.g., carnotite [K<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(VO<sub>4</sub>)<sub>2</sub>·3H<sub>2</sub>O] and tyuyamunite [Ca(UO<sub>2</sub>)<sub>2</sub>V<sub>2</sub>O<sub>8</sub>·5-8(H<sub>2</sub>O)]). <sup>93, 139</sup> These studies used batch experiments and thermodynamic predictions to identify precipitation of uranyl vanadates as an effective method to immobilize U and V below the U-maximum contaminant level (MCL, 30 µg L<sup>-1</sup>) between pH 5.5-7. <sup>93, 139</sup> The thermodynamic estimations calculated in these studies were in agreement with those previously calculated by Langmuir. <sup>140</sup> However, these theoretically estimated thermodynamic constants are limited to synthetic minerals that have been subjected to specific reactivity conditions that could differ from those of U-V bearing minerals occurring in the environment.

A recent study conducted by our research group at the Blue Gap/Tachee Claim-28 mine site located in Northeastern Arizona reported that the dissolution of U-V bearing minerals affects the mobility of U and V at pH conditions observed in the field,



which range from 3.8 to 7.4.<sup>1</sup> Results showed that U and V co-occur in mine wastes predominantly as U(VI) and V(V). The Extended X-Ray Absorption Fine Structure (EXAFS) fittings suggest that U and V coordination in these mine waste samples is similar to that of minerals such as carnotite [K<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(VO<sub>4</sub>)<sub>2</sub>·3H<sub>2</sub>O] or tyuyamunite [Ca(UO<sub>2</sub>)<sub>2</sub>V<sub>2</sub>O<sub>8·5</sub>-8(H<sub>2</sub>O)]. Additionally, results from this study suggest dissolution of these U-V bearing minerals are a potential source to the elevated metal concentrations in neighboring surface water resources.<sup>1</sup> Although this study represents a valuable first attempt to identify the co-occurrence of U and other metals at this abandoned mine waste site, the mechanisms affecting the reactive transport of U, V, and other metals remain unknown.

The objective of this study is to investigate the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site through laboratory experiments, reactive transport modelling, and electron microscopy. In the current investigation we seek to determine the equilibrium and reaction rate constants for dissolution of these U-V bearing minerals at circumneutral and acidic pH by modelling the batch and column experiments performed in this study with PFLOTRAN.<sup>27-28, 33</sup> This study was developed based on our prior evidence that suggested U-V bearing mineral phases as the potential source to U and V release from Blue Gap/Tachee mine wastes.<sup>1</sup> Our integrated approach of using microscopy and reactive transport modelling serves as a foundation to better understand the mechanisms affecting the reactivity of mine wastes and the transport of U and V under environmentally relevant conditions.

# **Materials and Methods**



Mine waste and background sediments were collected from the Blue Gap/Tachee Claim-28 mine site in January, 2014, to identify the processes and phases that affect the U and V transport into neighboring surface and ground water resources. Sediment samples from the site included mine waste and Baseline Reference Soil (background soil) previously characterized by Blake et al., 2015. The Blake et al. study used powder X-ray diffraction to identify quartz (SiO<sub>2</sub>; 59%), potassium feldspar (KAlSi<sub>3</sub>O<sub>8</sub>; 34%), and kaolinite (Al<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>(OH)<sub>4</sub>; 7%) as the major mineralogical constituents. Additionally the co-occurrence of U and V and predominance of U(VI) and V(V) were identified using microscopy, X-Ray Photoelectron Spectroscopy (XPS), and X-Ray Absorption Near Edge Spectroscopy (XANES) techniques. Furthermore, the coordination numbers obtained from EXAFS fits suggested the structure of the U-V bearing mineral to be similar to that of carnotite or tyuyamunite. I

We conducted batch experiments to model the U and V release at circumneutral (8.3) and acidic (3.4) pH and determined the equilibrium and reaction rate constants for dissolution of U-V bearing mineral phases. The determined equilibrium constant was then used to obtain the reaction rate constants for U-V bearing mineral dissolution during column experiments. Briefly in the batch experiments, we reacted 0.1 g of mine wastes and background soil samples that were sieved to <63  $\mu$ m size (using U.S. standard sieve series number 230), with 50 mL 10 mM NaHCO<sub>3</sub> (pH 8.3) and 10 mM C<sub>6</sub>H<sub>8</sub>O<sub>6</sub> (pH 3.8) through gentle shaking in 50 mL centrifuge tubes for 264 hours, as described in Blake et al. During the experiments we collected 2 mL aliquots 0.5, 1, 2, 6, 24, 48, 96, and 264 h

after the experiment began. We diluted these aliquots and analyzed for elemental concentrations using Inductively Coupled Plasma Optical Emission Spectroscopy and Mass Spectroscopy (ICP-OES/MS). All batch experiments were conducted in triplicates.

A column experiment was conducted to investigate the transport of U and V from Blue Gap/Tachee Claim-28 sediments. An initial set of experiments consisted of reacting mine waste and background soil with  $18M\Omega$  water at pH 5.4 to evaluate the release of watersoluble U and V. Another set of experiments were performed in parallel where the mine waste and background soil were sequentially reacted at pH 7.9 (using 10 mM NaHCO<sub>3</sub>) and pH 3.4 (using 10 mM CH<sub>3</sub>COOH). These pH values and concentrations represent environmentally relevant conditions observed at the study site. We prepared samples by crushing and homogenizing sediments with a Spex shatter box and sieving through U.S. standard sieve with series 120-45 to obtain particle sizes between 125-355 µm. The homogenized sieved fractions were then packed into cylindrical Pyrex glass columns with an inner diameter of 1 cm and a height of 10 cm using vacuum filter pumps. Solutions of 10 mM NaHCO<sub>3</sub> and 10 mM CH<sub>3</sub>COOH were prepared using 18MΩ deionized water, NaHCO<sub>3</sub>, and 17.4N CH<sub>3</sub>COOH. The prepared solutions were pumped against gravity through the packed columns at 0.9 mL min-1 using a Masterflex L/S series 8-channel peristaltic pump. The column experiments were conducted on eight columns in parallel (Appendix A: Figure 7.1). We chose 0.9 mL min-1 based on existing literature 109-110, 141 as a typical groundwater rate to evaluate how solutions at circumneutral and acidic conditions would react with mine wastes. Columns 1, 2, 5, and 6 were packed with mine waste and columns 3, 4, 7, and 8 were packed with background



soil. Columns 1-4 were reacted with 18MΩ water for 90 minutes with a total of 23 (columns 1-2) and 31 (columns 3-4) pore volumes (PV) at the rate of 3.53, and 2.65 cm3 PV-1, respectively. Columns 5-8 were sequentially reacted for one week each (10,080 min) with 10 mM NaHCO<sub>3</sub> and 10 mM CH<sub>3</sub>COOH (Appendix A: Figure 7.1). The one week reaction time resulted in 2570 PV for columns 5 and 6 and 3450 PV for columns 7 and 8. Samples were collected at 10, 20, 30, 40, 50, 60, 70, 80, and 90 min of reaction time from the outlets of columns 1, 2, 3, and 4. Samples were collected columns 5–8, at 30, 180, 540, 1440, 2880, 4320, 5760, 7,200, and 10,080 min after sequential reaction with 10 mM NaHCO<sub>3</sub> and 10 mM CH<sub>3</sub>COOH solutions. The sample aliquots were filtered using a 0.45 μm syringe filter and diluted accordingly for analyses. All experiments were performed at room temperature (25° C) and, consequently, that temperature was set for the reactive transport of modelling.

We used a PerkinElmer Optima 5300DV inductively coupled plasma-optical emission spectrometer (ICP-OES) and a PerkinElmer NexION 300D (Dynamic Reaction Cell) inductively coupled plasma-mass spectrometer (ICP-MS) to obtain the trace metal concentrations in experimental aliquots and total acid extracts of mine waste and background soil. The solution pH was measured using a Thermo Scientific Orion Versastar Advanced Electrochemistry pH meter. Additional technical details of these methods are described in the Supporting Information (SI).

We used PFLOTRAN a surface-subsurface multiphase, multicomponent reactive flow and transport model <sup>110-111, 142</sup> to determine the equilibrium constants for U-V bearing



mineral dissolution at circumneutral and acidic pH (batch experiments) and to identify the processes controlling the reactive transport of U and V from mine waste (column experiments).

In order to model the batch and column experiments, we used various U and V bearing aqueous species and mineral, their associated thermodynamic equilibrium constants  $(K_{eq})$ , and stoichiometric reaction coefficients (Tables 7.1 and 7.2) as inputs for PFLOTRAN. Most of the listed parameters were fixed except for the equilibrium constant of carnotite and reaction rate constants of the U-V bearing minerals, metaschoepite [ $(UO_2)8O_2(OH)_{12} \cdot 12(H_2O)$ ], and rutherfordine [ $(UO_2)CO_3$ ] that were varied to fit the experimental data and to obtain the equilibrium and reaction rate constants for dissolution of U-V bearing minerals. At circumneutral pH, minerals such as metaschoepite and rutherfordine were considered in the model as they are commonly occurring oxides and carbonates of U that affect U transport. 41, 143-145 In addition to metaschoepite and rutherfordine, surface complexation reactions for >SOUO<sub>2</sub>OH and >SOHUO<sub>2</sub>CO<sub>3</sub> were also considered in order to understand the effect of sorption on the reactive transport of U. 146 The equilibrium constants estimated for U-V bearing minerals by modelling the batch experiments at circumneutral and acidic pH were used to estimate their reaction rate constants during column experiments.

Some key assumptions made in the model include: 1) U-V bearing minerals are the dominant U phase in the mine waste sample, 2) the U-V bearing minerals have similar properties to those of carnotite  $[K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O]$ , and 3) the U-V bearing mineral particles are spherical in shape. These assumptions were made based on our previously published information on the Blue Gap/Tachee mine site, where the EXAFS



fits of U-V bearing minerals, which were dominant in the mine waste, suggested similar coordination as carnotite or tyuyamunite. The spherical shape of the U-V bearing minerals was assumed for calculation simplifications.

Using PFLOTRAN, we modelled the water movement through the column considering fully saturated sediments under oxidizing conditions. The governing mass conservation equation that accounts for the unidirectional change in the total dissolved concentration of the j<sup>th</sup> primary species is given by (Eq. 1):

$$\frac{\partial}{\partial t} (\varphi \Psi_j) + \frac{\partial}{\partial z} (q \Psi_j - \varphi D \frac{\partial}{\partial z} \Psi_j) = Q_j - \sum_m v_{jm} I_m - \frac{\partial S_j}{\partial t}$$
 (1)

where z [L] is the height of the column (10cm), t [T] is the time for which column experiments were conducted,  $\Psi_j$  [ML<sup>-3</sup>] denotes the total concentration, D [L<sup>-2</sup>T<sup>-1</sup>] denotes hydrodynamic dispersion coefficient,  $Q_j$  [M L<sup>-3</sup>T<sup>-1</sup>] is a source/sink term,  $I_m$  [ML<sup>-3</sup>T<sup>-1</sup>] the reaction rate of the  $m^{th}$  mineral,  $v_{jm}$  [-] is the stoichiometric coefficient for mineral reactions,  $S_j$  [ML<sup>-3</sup>] is the sorbed concentration, q [LT<sup>-1</sup>] is Darcy's flux calculated to be approximately 1.15 cm min<sup>-1</sup> based on the flow rate used for the column experiments, 0.9 mL min<sup>-1</sup> and  $\varphi$  [-] is porosity. Dirichlet boundary conditions were used to model the 1D reactive transport of metals during reaction at pH 7.9 (using 10 mM NaHCO<sub>3</sub>) and pH 3.4 (using 10 mM CH<sub>3</sub>COOH). Additional information and other supporting equations used in the model are explained in the Supplementary Information. (SI equation 2-13)

Solid characterization using JEOL 2010 High resolution Transmission Electron Microscopy (HR-TEM) was performed crystallinity of U-V bearing minerals in the mine waste sample. Synchrotron Micro- X-ray Fluorescence mapping (µ-SXRF) was

conducted in beamline (BL) 10-2 in Stanford Synchrotron Radiation Lightsource (SSRL).

Additional technical details of these methods are described in the Supporting Information (SI).

#### Results and Discussion

We investigated the potential release of water-soluble U and V from mine waste solids by reacting columns with  $18M\Omega$  water as a function of pore volumes and time (Appendix A: Figure 7.2). Aqueous concentrations as high as 2.3x10<sup>-7</sup> M U and 74x10<sup>-6</sup> M V were measured. For reference, the concentrations of U released from this reaction ( $\sim 2.3 \times 10^{-7}$ M) were similar to the concentrations observed in one of the water sources proximate to the site (spring concentrations equal to  $2.8 \times 10^{-7}$  M), as was shown in a previous study conducted by our group. These mobilized concentrations were almost two times higher than the regulated U.S. Environmental Protection Agency Maximum Contaminant Level (MCL) of U, i.e., 1.3x10<sup>-7</sup> M (30 µg L<sup>-1</sup>).8 The U and V concentrations released after reaction of background soil (control) with  $18M\Omega$  water were either below the MCL for U or below the detection limit of the ICP-OES/MS instruments. The presence of U and V in the effluent solution can be attributed to possible contributions from electrostatically bound chemical species in the diffused layer or dissolution of soluble oxide phases, such as schoepite  $[(UO_2)_8O_2(OH)_{12}\cdot 12(H_2O)]$  and V oxides as observed in other investigations. 147-149 The mobility of such labile aqueous species from mine waste is environmentally relevant. Further investigation of the reactive transport of U and V based on co-occurring U-V bearing mineral phases was conducted by sequentially reacting mine waste and background soil with circumneutral and acidic reagents.



The reactive transport model developed for batch experiments reacting mine waste with 10 mM NaHCO<sub>3</sub> identified dissolution of U-V bearing minerals as the key process affecting the dissolved concentrations of U and V (Figure 3.2A, B). The equilibrium constant (K<sub>eq</sub>) for U-V bearing mineral dissolution was estimated to be 10<sup>-44.81</sup> (Table 3.1), which was almost 12 orders of magnitude lower than that reported in literature for carnotite (Keq =  $10^{-56.38}$ ). The difference between the  $K_{eq}$  for dissolution of U-V bearing minerals and carnotite can be attributed to a difference in reactivity conditions and crystallinity between U-V bearing minerals in the mine wastes and carnotite. In addition, the estimated reaction rate constant  $(k_m)$  for U-V mineral dissolution was 2.13x10<sup>-14</sup> mol cm<sup>-2</sup> sec<sup>-1</sup> (Table 3.1). Similarly, the estimated km values for precipitation of metaschoepite and rutherfordine were approximately 1x10<sup>-15</sup> and 2x10<sup>-16</sup> mol cm<sup>-2</sup> sec<sup>-</sup> <sup>1</sup>, respectively (Table 7.3). The nature of a reaction (i.e., dissolution or precipitation) can be identified from the sign convention of the reaction rate (I<sub>m</sub>) appearing in PFLOTRAN; that is, negative for dissolution and positive for precipitation. These results are in agreement with observations previously made at the nearby Colorado Plateau deposits where precipitation of metaschoepite from aqueous U concentrations between pH 6-10 was reported. 41 The equilibrium constants estimated by modelling these batch experiments at circumneutral conditions were then used as a foundation for identifying the reaction rate constants for U-V bearing mineral dissolution in the column experiments.



A linear correlation with a slope of 1.45 and a  $R^2$  of 0.993, observed between molar concentrations of U and V (Appendix A: Figure 7.3A) that were mobilized during mine waste reaction with 10 mM NaHCO<sub>3</sub>, suggested dissolution of U-V bearing mineral phases as a potential source. These results agree with a previous study from our research group where a linear correlation between U and V was observed (slope= 0.636 and  $R^2$  = 0.95) in batch experiments reacting mine wastes with 10 mM NaHCO<sub>3</sub> at pH 8.3. The U and V release patterns obtained from these experiments were then simulated using PFLOTRAN to further understand the processes affecting the reactive transport of U and V.

Similar to modelling results from the batch experiments, the reactive transport model for flow-through column experiments on reaction with 10 mM NaHCO<sub>3</sub> suggested dissolution of U-V bearing minerals as the primary mechanism affecting U and V transport. The effluent concentrations of U and V, reported as a function of pore volumes (Figure 3.2C, D) and time (Appendix A: Figure 7.4), were compared to those obtained from the reactive transport model (PFLOTRAN). PFLOTRAN used the estimated  $K_{eq} = 10^{-44.811}$  for U-V bearing mineral dissolution from batch experiments to adequately fit the flow-through column experiments data and to estimate the  $k_m$  and fitting parameter  $(n_m)$  for U-V bearing mineral phase dissolution. The fitting parameter  $n_m$ , to which the nonlinear water-rock reactions are sensitive (SI equations 5, 8), and  $k_m$  were estimated to be 5.2 and  $4.8 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup>, respectively. In addition, the negative reaction rate  $(I_m)$  suggested the dissolution of U-V bearing minerals. The  $k_m$  estimated for the dissolution of U-V bearing minerals ( $4.8 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup>) during column experiments was different from that estimated for the batch experiments i.e.,  $k_m = 2.13 \times 10^{-14}$  mol cm<sup>-2</sup> sec<sup>-1</sup>



<sup>1</sup> (Table 3.1). The increase in  $k_m$  cannot specifically be attributed to a single process. However, the difference in the effective reaction rate constant ( $k_{effective} = k_m * a_m^0$ ), estimated using the average surface area, can be attributed to differences in grain size and reactivity conditions, which include flow and heterogeneity in sample composition (Table 3.1). Observing the effect of grain size on the reactive transport of U and V is also important <sup>151, 48</sup> as the sieved samples may contain nanocrystals of U-V and other co-occurring U and V minerals that were bound electrostatically to the surface of coarser particles. <sup>78</sup> After the effect of grain size was introduced into PFLOTRAN, by adding U-V bearing minerals of variable sizes and surface areas, their effective reaction rate constants ( $k_{effective}$ ) were estimated (Table 7.4). The change in the estimated  $k_{effective}$  for various U-V bearing mineral phases was negligible (Table 7.4), leading to the inference that the effect of grain size on the reactive transport of U and V is minimal (Appendix A: Figure 7.5).

Other secondary mineral phases of U like oxides, phosphates, silicates, and vanadates soluble at circumneutral pH that have not been considered in this model could also contribute to the release of U and V from mine waste. <sup>139, 147, 152-153</sup> For instance, a Back Scatter Electron- Scanning Electron (BSE-SEM) micrograph that shows the association of V with Fe and K was collected (Appendix A: Figure 7.6). The co-occurrence of U with other elements (e.g., Se and Sr) was also observed using synchrotron µ-XRF mapping (Appendix A: Figure 7.7). The contribution of these secondary mineral phases can be expected especially considering 1) the heterogeneity of mine waste, 2) the discrepancies between experimental and model U concentrations, and 3) the initial experimental V concentrations are much higher than the model. <sup>149</sup> However, after 3-4 hours of reaction, the experimental V concentrations agree well with the model

suggesting a major contribution from U-V bearing mineral dissolution. Following the column experiments with 10 mM NaHCO<sub>3</sub>, the mine waste and background soil were sequentially reacted under acidic conditions to further understand the reactive transport U and V.

The reactive transport model for batch reactions with mine waste under acidic conditions (pH 3.8) suggests dissolution of U-V bearing mineral phase as a primary contributor to the reactive transport of U and V. We used PFLOTRAN to estimate the equilibrium ( $K_{eq} = 10^{-38.65}$ ) and reaction rate constant ( $k_m = 6.4 \times 10^{-14}$  mol cm<sup>-2</sup> sec<sup>-1</sup>) for U-V bearing mineral dissolution (Figure 3.3 A, B). This estimated  $K_{eq}$  under acidic conditions was different from that of synthetic carnotite ( $K_{eq} = 10^{-56.38}$ ) and from that obtained at circumneutral conditions ( $K_{eq} = 10^{-44.81}$ ).<sup>150</sup> Similar to observations made in the reactive transport model at circumneutral pH, the difference between the  $K_{eq}$  of U-V bearing minerals and carnotite at acidic pH can be attributed to difference in reactivity conditions and crystallinity. We also observed a negative reaction rate ( $I_m$ ) for U-V bearing minerals that represents their dissolution at acidic pH. The  $K_{eq}$  for U-V bearing mineral phase dissolution, identified by modelling the batch reaction under acidic conditions, was then used to estimate the reaction rate constants for U-V bearing mineral dissolution during column experiments.

Consistent with the results obtained for experiments at circumneutral pH, the dissolution of U-V bearing minerals was identified as the key process affecting the reactive transport

of U and V during column experiments under acidic conditions. A linear correlation (slope of 0.862 and a R<sup>2</sup> of 0.983) between effluent molar concentrations of U and V was also observed in column experiments under acidic conditions (Appendix A: Figure 7.3B). However, the rates of dissolution obtained for column experiments at acidic conditions are higher compared to those at circumneutral conditions (Table 3.1). Given that the pK<sub>a</sub> of CH<sub>3</sub>COOH is 4.74, >90% of CH<sub>3</sub>COOH remains protonated. Therefore, more contribution from dissolution by acetic acid (protonated form) over complexation or reduction reactions caused by acetate (non-protonated form) at pH 3.4 is expected. 154 These results agree with observations made in our previous study at Blue Gap/Tachee where linear correlations with a slope of 1.08 and a R<sup>2</sup> of 0.996 between molar concentrations of U and V were observed. Additionally, 99.1% U and 92.8% V of the total elemental content present in the mine waste were extracted through the sequential reaction of solids in column experiments with 10 mM NaHCO<sub>3</sub> and CH<sub>3</sub>COOH. Note that the acid extractable content of unreacted mine wastes was 1912.12 mg Kg<sup>-1</sup> U and 858.01 mg Kg<sup>-1</sup> V (Table 7.5). The U and V concentrations released during these continuous sequential reactions showed strong agreement with the modelled U and V concentrations, suggesting dissolution of U-V bearing minerals as a primary contributor to the reactive transport of U and V.

Different  $K_{eq}$  and  $k_m$  values for dissolution of U-V bearing minerals were obtained for mine waste reaction under circumneutral and acidic conditions during flow-through column experiments (Figure 3.3 C, D and Appendix A: Figure 7.8). The reactive transport model constructed, with a known  $K_{eq}$  for metaschoepite  $(-10^{5.26})^{148}$  and  $K_{eq}$  for U-V bearing mineral phase  $(-10^{-38.651})$  estimated from batch reaction under acidic



conditions, was used to identify the  $k_m$  constants for dissolution of U-V bearing minerals. The estimated  $k_m$  for U-V bearing mineral phase,  $3.2 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup>, was slightly different from those estimated for batch reactions ( $k_m = 6.4 \times 10^{-14} \, \text{mol cm}^{-2} \, \text{sec}^{-1}$ ) (Table 3.1). As discussed previously for column experiments at circumneutral pH (7.9), this decrease in  $k_m$  for U-V bearing mineral dissolution cannot specifically be attributed to a single process. However, the change in the effective reaction rate constant ( $k_{effective}$ ) can be attributed to differences in grain size and reactivity conditions that include flow and heterogeneity in sample composition (Table 3.1). The effect of grain size was not particularly tested for the sequential reaction of mine waste with CH<sub>3</sub>COOH, as the electrostatically bound micron sized U-V bearing minerals would already be lost during reaction with 10 mM NaHCO<sub>3</sub>. In addition, the fitting parameter ' $n_m$ ', necessary to model the non-linear dissolution of U-V bearing mineral phase, was estimated to be 4.5 (SI equations 5, 8). Our PFLOTRAN simulations also estimated the reaction rate  $(I_m)$  of U-V bearing mineral phase to be negative suggesting dissolution of U-V bearing mineral phase. However, the reaction rate for metaschoepite and rutherfordine remained unchanged, suggesting minimal contribution from metaschoepite and rutherfordine in the reactive transport of U and V. Although, our experimental and model concentrations agree well with each other, the early release of lower experimental U and V concentrations can be attributed to 1) sample heterogeneity, 2) restricted access to incorporated U-V bearing mineral phases, and 3) precipitation of an unidentified U and V phase.

The difference in the reactive transport of U and V after reaction under circumneutral and acidic conditions could be attributed to the dissolution of different co-



existing U-V bearing mineral phases, possibly amorphous and crystalline, as identified in the unreacted mine waste. The co-existence of amorphous and crystalline U-V bearing minerals was identified through Selected Area Electron Diffraction (SAED) and Energy Dispersive Spectroscopy (EDS) analyses performed using a High Resolution-Transmission Electron Microscopy (HR-TEM) (Figure 3.4). For instance, Figure 3.4A, D represents the Back Scatter Electron image (BSE) of two nanoparticulate grains that were identified as uranyl vanadates co-occurring with other minerals based on the EDS elemental composition spectrum in Figure 3.4B, E. Diffused rings in the SAED pattern (Figure 3.4C) suggested the identified U-V bearing mineral phase in figure 3.4A to be amorphous. However, unlike Figure 3.4C, definite patterns in Figure 3.4F suggested the presence of crystalline U-V bearing mineral that co-occurs with other crystalline mineral phases within a particular grain of the mine waste sample. This co-existence of crystalline and amorphous U-V bearing minerals in unreacted mine waste samples can be a result of nucleation<sup>155, 156</sup> or 2) polymorphism<sup>157</sup>, which are common in natural samples due to their heterogeneity in site and reactivity conditions. These results agree with observations made in other studies that have shown that crystallinity can affect the solubility of mineral phases.<sup>114, 115</sup> Future work will focus on identifying the crystalline chemistry of these U-V bearing minerals to better understand the factors affecting the reactive transport of U and V from Blue Gap/Tachee.

It is possible that other secondary mineral phases like uranium-bearing oxides, hydrous ferric oxides, and uranium phosphates that have not been considered in the reactive transport model but are soluble at acidic pH can also affect the reactive transport of U and V. 148, 158-159 For instance, analyses conducted using and synchrotron-based micro



XRF mapping on the mine waste sample indicate that U co-occurs with other elements (Appendix A: Figure 7.7). Despite the chemical complexity of these samples, our reactive transport model can reasonably represent the release of U and V by considering the dissolution of U-V bearing minerals as the key contributing process. However, we acknowledge that contributions from other mineral phases, heterogeneity, and other aqueous processes were not accounted in the reactive transport for U and V, which represent a limitation of this study. Therefore, future research should focus on trying to understand the role of other reaction processes such as the contribution of other secondary mineral/nanoparticulate phases of U and V and the influence of mineral structure of the U-V bearing minerals on the reactive transport U and V from such mine waste sites.

## **Environmental Implications.**

This work integrates reactive transport modeling, electron microscopy, and aqueous chemistry methods to evaluate the mechanisms affecting the transport of U and V from mine wastes from a site in northeastern Arizona. One outcome from this investigation includes the determination of solubility and reaction rate constants for the dissolution of U-V bearing mineral phases at circumneutral and acidic pH that can serve as a foundation to better understand their reactivity at relevant field conditions. This information can be useful to better understand the mobility of U and V in neighboring community water sources to assess risks for human exposure. Additionally, the identification of factors affecting the dissolution of U-V bearing minerals under environmentally relevant conditions evaluated in this study is relevant to inform remediation and resource recovery



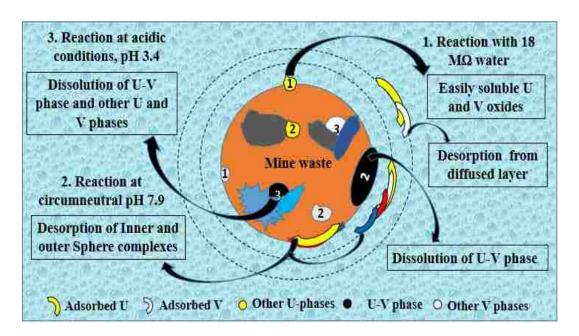
initiatives in sites where these U-V bearing minerals are abundant. For instance, the results from this study have implications for other abandoned uranium mines in the Colorado Plateau, South Dakota (Black Hills), southwest China, southern Jordan, Korea, and the calcreted drainages of arid and semiarid western and southern Australia where carnotite ( $K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O$ ), tyuyamunite ( $Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O$ ), and other U-V bearing minerals are commonly found.

Spectroscopy and microscopy analyses suggest that U is associated to different elements, which is indicative of the complex mineralogy of these solids. These results are consistent with those reported in the previous study from our research group. Despite the chemical and mineralogical complexity of these mine wastes, dissolution of U-V bearing minerals was identified as the key mechanism controlling the reactive transport of U and V under the environmentally relevant conditions selected for this study. In addition, the integrated methodology used for this study is transferable to other mining and milling sites and to abandoned U mine waste sites where a better understanding of the reactive transport of U and its co-occurring elements is necessary.



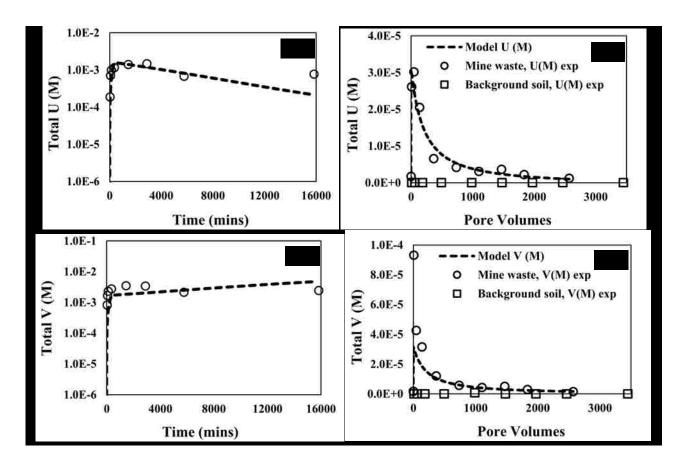
**Table 3.1** Parameters of U-V bearing minerals estimated by modelling the reactive transport of U and V during mine waste reaction at circumneutral and acidic pH. The surface area of U-V bearing minerals was estimated using the average U-V bearing mineral diameter (Appendix A: Table 7.2) and equation [13]. The effective reaction rate constant (keffective =  $k*a_m^0$ ) accounts for the effect of grain surface area on the reactive transport of U and V, where k is the reaction rate constant and  $a_m^0$  is the surface are of U-V bearing minerals.

| Experiments   | Equilibrium constant $(K_{eq})$ | Average U-V bearing mineral surface area $(a_m^0)$ $(cm^2 cm^{-3})$ | Reaction rate constants (k <sub>m</sub> ) (mol cm <sup>-2</sup> -sec <sup>-1</sup> ) | Effective reaction rate constant $(k_{effective} = (k_m * a_m^0))$ (mol cm <sup>-3</sup> -sec <sup>-1</sup> ) |
|---|---------------------------------|---|--|---|
| Batch circumneutral (pH 8.3)(<63 µm)                | 10 <sup>-44.811</sup>           | 468.8   | 2.13x10 <sup>-14</sup>   | 9.99x10 <sup>-12</sup>  |
| Batch<br>acidic<br>(pH 3.8)(<63 µm)                 | 10 <sup>-38.651</sup>           | 468.8   | 6.4x10 <sup>-14</sup>  | 3x10 <sup>-11</sup>   |
| Column<br>circumneutral<br>(pH 7.9)<br>(120-355 µm) | 10 <sup>-44.811</sup>           | 62.5  | 4.8x10 <sup>-13</sup>  | 3x10 <sup>-11</sup>   |
| Column acidic<br>(pH 3.4)<br>(120-355 µm)           | 10 <sup>-38.651</sup>           | 62.5  | 3.2x10 <sup>-13</sup>  | 2x10 <sup>-11</sup>   |

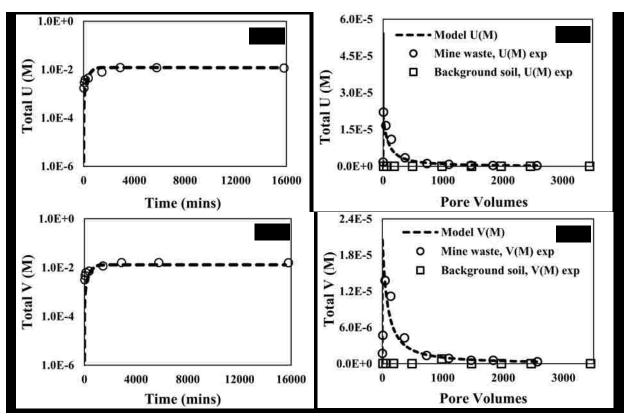


**Figure 3.1** TOC art: Conceptual model indicating the geochemical processes acting in various experiments conducted in this chapter.

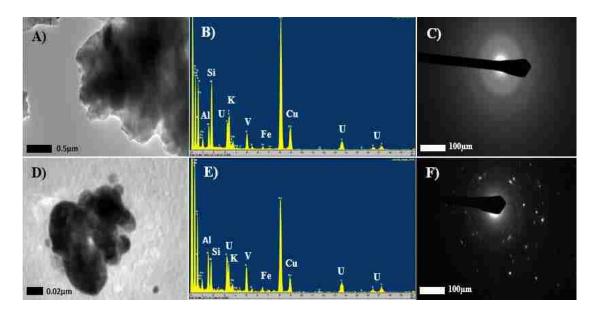




**Figure 3.2** Measured effluent concentrations and reactive transport model (PFLOTRAN) of U and V, from mine waste (circle) and background soil (squares) during batch and continuous flow-through column experiments at circumneutral pH (using 10 mM NaHCO<sub>3</sub>). **A)** U concentrations from batch experiments versus time; **B)** V concentration from batch experiments versus time; **C)** U concentrations from column experiments versus pore volumes; **D)** V concentration from column experiments versus pore volumes. The curve fitting resulting from the reactive transport model are presented with dashed lines.



**Figure 3.3** Measured effluent concentrations and reactive transport model (PFLOTRAN) of U and V, from mine waste (circle) and background soil (squares) during batch and continuous flow-through column experiments at acidic pH (using  $10 \text{ mM C}_6H_8O_6$  and CH<sub>3</sub>COOH). **A)** U concentrations from batch experiments versus time; **B)** V concentration from batch experiments versus time; **C)** U concentrations from column experiments versus pore volumes; **D)** V concentration from column experiments versus pore volumes. The curve fittings resulting from the reactive transport model are presented with dashed lines.



**Figure 3.4** Transmission electron microscopy (TEM) images, Energy Dispersive Spectroscopy (EDS) spectra and Selected Area Electron Diffraction (SAED) patterns for unreacted mine waste samples indicating the co-occurrence of amorphous and crystalline U-V bearing minerals. **A, D)** TEM images of U-V bearing mineral phases. **B, E)** EDS spectra identifying the presence of U-V bearing minerals. **C, F)** SAED patterns confirming the co-occurrence of amorphous and crystalline U-V bearing mineral phase.

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#### <u>Abstract</u>

The objective of this chapter is to determine the crystal chemistry of uranyl vanadate minerals that naturally occur on ore samples from the Blue Gap/Tachee Claim-28 mine in Northeastern, AZ. Previous investigations on these uranyl vanadate rich ores identified dissolution of uranyl vanadate as the key mechanism affecting reactive transport of U and V. However, the specific crystal chemistry of these naturally occurring uranyl vanadate mineral is unknown. Therefore, to address this research gap we conducted various



spectroscopy, electron microscopy and diffraction analyses on solid chunks of the Blue Gap/Tachee ore samples. Most diffraction lines in the X-ray diffractogram of the uranyl vanadate are in agreement with those of synthetic carnotite data from the literature. Carbon detected by electron microprobe analyses in the uranyl vanadate was found to occur as organic carbon inclusions as suggested by the bright-field transmission electron microscopy (BF-TEM) imaging, energy-filter transmission electron microscopy (EFTEM), and electron energy loss spectroscopy (EELS). Therefore, after excluding carbon (C) from the quantitative electron microprobe analysis, we found that the elemental composition of the uranyl vanadate was 4.45% K<sub>2</sub>O, 0.53% CaO, 62.72%  $UO_2$ , 0.04%  $Na_2O$ , 20.65%  $V_2O_5$ , 0.56  $Fe_2O_3$ , 0.09%  $TiO_2$ , and 8.65  $H_2O$  at a K:U:V ratio of 1:2:2.1 with an empirical formula of (K<sub>0.87</sub>, Na<sub>0.012</sub>, Ca<sub>0.088</sub>)((Ti<sub>0.005</sub>,  $U_{0.99}O_2$ <sub>2</sub>((Fe<sub>0.033</sub>, V<sub>1.05</sub>)O<sub>4</sub>). This empirical stoichiometry is similar to that of the anhydrous carnotite. The d-spacing information of the uranyl vanadate was estimated using the electron diffraction capability in a transmission electron microscope (TEM) that indicated: 1) complete amorphization of uranyl vanadates on short-term exposure to the electron beam (<120s); and 2) minor differences between measured d-spacings of uranyl vanadates and calculated d-spacing of anhydrous carnotite. Minor discrepancies in dspacing may be attributable to differences in their degree of hydration. Results from this investigation provide an improved understanding on the crystal chemistry of a naturallyoccurring uranyl vanadate in abandoned mine wastes. Naturally-occurring carnotites form an important ore mineral in many uranium mines. Characterizing such naturallyoccurring uranyl vanadates is also crucial to better understand and predict the long term transport of U in abandoned mine waste sites.



Keywords: Spectroscopy, electron microscopy, Diffraction, uranyl vanadate, Electron energy loss, d-spacing, and stoichiometry

#### **Introduction**

Uranium (U) mining operations during the 1900s resulted in the formation of thousands of abandoned uranium mines in the United States. Approximately, 10,000 abandoned U mine waste sites have been identified in the western United States, of which more than 1,000 are located on the Navajo Nation <sup>1,8-9</sup>. For decades, abandoned mine waste sites located in Native American communities have been overlooked due to the remoteness of the sites, the low population densities, and the social isolation of the population. The Blue Gap/Tachee Claim 28 mine waste site in northeastern Arizona is a good example; it was abandoned after the mining operations were ceased during the 1960s. Discontinuation of the mining operations resulted in mine wastes that were abandoned and, hence, unregulated despite their high U concentrations. In addition to mine wastes, mill tailings were also generated after processing for U<sup>1,10</sup>. These mill tailings were federally regulated, low concentration wastes.

Uranyl vanadate minerals are abundant and important constituents of many uranium deposits. Uranium and vanadium (V) co-occur as primary U-bearing ore minerals including carnotite ( $K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O$ ), tyuyamunite ( $Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O$ ), and other uranyl vanadate. These elements have been reported in abandoned uranium mines of southwestern U.S., South Dakota, southwest China, southern Jordan, Korea, and Australia. Al-48, 127 Recently, we reported the occurrence of uranyl vanadate in abandoned mine wastes from Blue Gap/Tachee Claim-28 site 1. We also observed that the dissolution of uranyl vanadates was the key mechanism affecting the reactive transport of



U and V from mine wastes at this site<sup>98</sup>. The solubility properties of the main uranyl vanadate in this mine waste sample is similar to that of carnotite <sup>98, 150</sup>. Although some information on the reactivity of uranyl vanadate occurring in the mine waste is available in literature, there is limited information on their occurrence, composition, structure, and crystallinity, which are crucial to better understand the reactive transport of U and V in mine waste materials.

The general formula,  $M^{n+}_{1/n}UO_2AO_4.xH_2O$ , can be used to represent the stoichiometry of several uranyl vanadates, where M is a cation that can be either mono-, di-, or tri-valent elements of groups I and II in the periodic table and 'A' can be P, As, S or V <sup>93, 116-119</sup>. For example, Krivovichev and Plasil (2013) identified 13 uranyl vanadates that, according to Francevillite anion topology, were comprised of [(UO<sub>2</sub>)<sub>2</sub>(V<sub>2</sub>O<sub>8</sub>)]<sup>2-</sup> sheets and mono, di-, or tri-valent cations 120-121. Quantification of these interlayer cations (between  $[(UO_2)_2V_2O_8]_n^{-2n}$  layers) and water  $^{117}$  can be challenging due to water loss and interlayer cation migration <sup>160-161</sup>. In addition to uranyl vanadates, a similar arrangement with interlayer occupancy is observed in uranyl phosphates, specifically in the meta-autunite group of minerals. 116, 161-168 Furthermore, most uranyl vanadates consist of V<sub>2</sub>O<sub>8</sub> groups that are connected to UO<sub>7</sub> pentagonal bipyramids by a shared edge; but these groups differ in hydration capacity, stoichiometry, bond distance, and bond angles. 116, 162-163, 169 For instance, K-carnotites are anhydrous at ambient atmospheric conditions; on the other hand, Na-carnotite can remain hydrated with up to six water molecules <sup>116, 162</sup> under the same conditions. Differences in hydration capacity and interlayer occupancy of cations between such uranyl vanadates cause changes in structural arrangements and bond distances that, in turn, affect the thermodynamic



stability and crystal chemistry of these minerals <sup>161, 170</sup>. However, similarity in their crystal symmetry (monoclinic) and space group (P2<sub>1</sub>/c) explains the overlap in their X-ray diffraction (XRD) patterns <sup>162-163</sup>. Raman spectroscopy analysis on various uranyl vanadate minerals (carnotite, curienite [Pb(UO<sub>2</sub>)<sub>2</sub>V<sub>2</sub>O<sub>8</sub> • 5(H<sub>2</sub>O)], Francevillite [(Ba,Pb)(UO<sub>2</sub>)<sub>2</sub>V<sub>2</sub>O<sub>8</sub>·5(H<sub>2</sub>O)], tyuyamunite [Ca(UO<sub>2</sub>)<sub>2</sub>V<sub>2</sub>O<sub>8</sub>·(5-8)H<sub>2</sub>O]) showed intense peaks at 800 - 824 cm<sup>-1</sup> and 965 - 985 cm<sup>-1</sup>, which can be attributed to UO<sub>2</sub><sup>2+</sup> and V<sub>2</sub>O<sub>8</sub> units, respectively <sup>171</sup>. Uranyl vanadates can also occur in different packing arrangements, such as nano clusters of U-V oxide where the {U<sub>2</sub>V<sub>16</sub>} nano-clusters are comprised of two uranyl pentagonal bipyramids and 16 distorted vanadate square pyramids, 14 of which share edges to form a two polyhedral-wide rigid ring <sup>172</sup>. Therefore, these studies indicate that the crystal chemistry of synthetic uranyl vanadates has been widely explored. However, this information may not be directly applicable to natural uranyl vanadate found in environmental samples.

Studying uranyl vanadate in environmental samples can be complex and challenging given that these minerals: 1) may not occur as pure phases but as complex solid solutions; 2) can occur in more than one form of uranyl vanadate or other U minerals; 3) may show varying degrees of crystallinity from amorphous to fully-ordered crystalline materials, and 4) can also be extremely fine-grained minerals that have intergrown with other phases with variable degree of hydration. In addition, studying uranyl vanadates in mine waste samples can be formidable considering their occurrence in concentrations that are below the detection limit of many bulk characterization techniques <sup>173</sup>. Structural incorporation of ions or elements of similar charges can make identification of such U-phases difficult using powder XRD techniques <sup>174</sup>. Therefore,



these incorporations must be studied using other bond and unit cell scale-characterization techniques like Extended X-ray Fine Structure (EXAFS) <sup>173</sup>, transmission electron microscopy (TEM), or single crystal XRD to identify the U-phase and its crystal chemistry. Despite the availability of such advanced analytical techniques, limited attempts have been made to identify and understand of the crystal chemistry of naturally-occurring uranyl vanadates that occur in most U mines of southwestern US (Colorado, Utah, Arizona and New Mexico). <sup>39, 127</sup>

Therefore, this study seeks to determine the crystal chemistry and microstructures of uranyl vanadate that occur naturally in mine wastes from Blue Gap/Tachee Claim-28 site in Northeastern, AZ, using spectroscopy, electron microscopy, and X-ray diffraction. A secondary objective of this work is to clarify the association of carbon with uranyl vanadate. This investigation uses essential insights from chemistry, morphology, and presence of inclusions, which are fundamental to understanding material behavior when subjected to weathering processes. Knowledge from this study can shed light on the fate and transport of U and V under environmentally relevant conditions in mine wastes and other mine sites where uranyl vanadate are abundant.

#### **Materials and Methods**

Mine waste samples were collected in November, 2015, from Claim-28 mine, an abandoned U mine waste site in Blue Gap/Tachee Chapter in northeastern Arizona. The solid waste samples were collected from the surface within a 0.2 km radius from the erosion channel, a location similar to that reported in Blake et al. (2015)<sup>1</sup>. Spectroscopic assessment of these mine waste samples in Blake et al. (2015) suggested that U is present



at concentrations less than 1% weight of the total sample. <sup>1</sup> Mine wastes samples used in this investigation were present as rocks emitting very high gamma radiations (>10mRad) almost as high as ore samples. These radiation measurements were made using a Ludlum Model 19 MicroR Geiger counter. Fragments from these mine waste rock samples were used for various spectroscopic, microscopic, and diffractions analyses throughout this study.

Uranium ores in the Blue Gap/Tachee region occur in tabular and lenticular sandstone units of the Rough Rock Sandstone member in the Toreva formation. This arkosic sandstone is a much younger deposit formed by a less extensive transgression of the cretaceous sea in the northern Black Mesa that forms the uppermost unit of the Torreva formation <sup>40</sup>. The major mineralogical components of these deposits include quartz, potassium feldspar, clays, and uranyl vanadates<sup>1, 39-40</sup>.

Small fragments of the mine waste rock samples were embedded in epoxy; the surface was ground flat and polished using successive grits of silicon carbide and alumina to a surface smoothness of 0.05µm, suitable for electron microprobe analyses. Samples and standards were coated with approximately 150 nm of gold rather than carbon in order to measure carbon quantitatively. Scanning electron microscopy (SEM) imaging was also conducted on the surface of the epoxy embedded mine waste fragments to register the physical characteristics of the uranyl vanadates in the mine wastes.

X-ray quantitative mapping analyses were acquired on a JEOL 8200 electron microprobe equipped with five wavelength spectrometers; automation of the microprobe



and data reduction was carried out using Probe for EPMA(TM) (Probe Software, Inc.). Operating conditions were 15 kV accelerating voltage, 10 nA beam current, and a beam diameter of 5-10 μm. Natural mineral standards were used for calibration. Kaersutite and hematite from the Harvard Mineralogical Museum<sup>175</sup> were used for O, Na, Al, K, Ca, Ti, and Fe; dolomite and olivine mineral standards from the Smithsonian Institution<sup>176</sup> were used for C, Mg and Si; SRM 663 Cr-V steel for V; and a natural sample of uraninite for U. Counting times were 60 seconds on peak for C and O, 40 seconds for V, and 20 for all other elements; total background counting times were the same as on-peak times.

Interference corrections were applied to V by Ti, to C for interference by U, and O for interference by V<sup>177</sup>. A blank correction was utilized for Au N5-N6 overlap with C<sup>178</sup>.

Area Peak Factors<sup>179</sup> were utilized to correct x-ray intensities of C for wavelength peak shift and shape changes. The resulting detection limit for C was 0.016 wt%.

Mine waste collected from Blue Gap/Tachee Claim-28 site was analyzed using a Rigaku SmartLab powder X-ray diffractometer. The Rigaku SmartLab XRD is fitted with a Cu  $K_{\alpha}$  X-ray source with 1D silicon strip detector (D/teX<sup>TM</sup>) and a Ni filter Bragg Brentano geometry with a 2/3° incident slit. Mineral phases were identified using Rietveld refinements that were performed using the Jade<sup>TM</sup> (MDI) software package. Because of the beam divergence resulting from the 2/3° S6 incident slit, beam spillover during data collection occurred at angles below 20° 2 $\theta$  and caused clay fractions to be somewhat underestimated. The analysis was conducted on a mine waste rock sample that was prepared by grounding together some of its smaller fragments using an alumina



mortar/pestle. The ground sample was processed through three different sample preparation techniques to concentrate the nano-crystalline uranyl vanadate for improved diffractograms. The first pattern was collected on randomly oriented mine waste powder sample prepared using standard procedures. The second pattern was measured on the suspended fraction of the ground powder, which was obtained by mixing the powder with deionized water and allowing the solution to settle overnight<sup>180</sup>. However, due to a preferred orientation of this sample, the analysis was repeated using a more randomly oriented suspended fraction that was obtained by reducing the settling time to <30s.

We prepared an ultrathin section of the uranyl vanadate for transmission electron microscope (TEM) analysis using the focused ion beam (FIB) in situ lift out technique described in Abreu et al.,  $2010.^{181}$  The FIB samples was prepared using a FEI Quanta 3D Dualbeam® FEGSEM/FIB instrument equipped with an EDAX Apollo 40 SDD EDS system. A Ga ion beam voltage of 30 kV and beam currents ranging from 3 nA to 10 pA were used to perform sample extraction and final ion milling. During the sample preparation, a protective layer of Pt, 2  $\mu$ m in thickness was deposited on the surface of the sample prior to minimize ion beam damage. After the initial cutting stage, the FIB section was lifted out using an Omniprobe 200 micromanipulator and transferred onto a Cu TEM half grid for ion milling to a final thickness of about 100 nm.

The TEM analysis was conducted on the FIB section and handpicked grains of the uranyl vanadate from the mine waste to reveal the microstructure and composition at the submicron scale. The handpicked uranyl vanadate (yellow) grains were taken from



minute fragments of the mine waste rock sample and gently disaggregated under acetone using an agate pestle and mortar. A droplet of the disaggregated sample suspension in acetone was deposited on a holey carbon TEM grid and allowed to dry prior to TEM analysis. Both types of sample uranyl vanadate were studied using Bright-Field TEM imaging (BFTEM), Selected Area Electron Diffraction (SAED) and Energy Dispersive Spectroscopy (EDS) using a high JEOL 2010F Field Emission Gun scanning transmission electron microscope (STEM) (FEG/STEM) instrument. This instrument is equipped with a GATAN GIF 2000 and an Oxford AZTec EDS system with an ultrathin window XMax<sup>N</sup> 80 mm<sup>2</sup> SDD EDS detector. In addition, the FIB section was also studied using High-Angle Annular Dark-Field Scanning Transmission Electron Microscopy (HAADF STEM), full spectral STEM X-ray mapping, Energy Filtered TEM imaging (EFTEM), and Electron Energy Loss Spectroscopy (EELS). The JEOL 2010F was operated at 200 kV for all analyses except for EFTEM imaging, which was performed at 197 kV. The EELS analysis was operated at an accelerating voltage of 200 kV and energy resolution of 0.7ev.

### Results and Discussion

Diffraction analysis on the Blue Gap/Tachee Claim-28 mine waste samples identified most diffraction peaks of the uranyl vanadate to agree with that of the carnotite reported in literature. However, due to <1% weight of U in the mine waste samples as reported in a previous study by our research group <sup>1</sup>, the occurrence of uranyl vanadate could not be detected in the diffractogram of the powdered mine waste (Figure 4.1, green). The absence of identifiable diffraction peaks for uranyl vanadate could also be attributable to



the fact that some of these phases could be amorphous, based on observations made in another recent investigation by our research group. 98 In addition, the diffractogram is dominated by peaks from minerals such as quartz, kaolinite, and microcline that are abundant in the host rocks as previously reported at this site <sup>1</sup>. Therefore, we tried to concentrate the uranyl vanadates in the mine wastes following the procedure described in the methods section and analyze them for their diffraction patterns. The diffractogram obtained by Method 2 (overnight settling time) showed preferential orientation, where only the peaks of a certain orientation for uranyl vanadates in the sample matched with those of anhydrous carnotite  $[K_2(UO_2)_2V_2O_8]$  reported in the literature. <sup>116</sup> This result suggests that the uranyl vanadate in the mine waste has a structure similar to that of carnotite. In addition, the diffractogram also suggested the presence of fernandinite  $[CaV_8O_{20} \cdot 4H_2O]$  and lanthanite  $[(REE)_2(CO_3)_3(H_2O)_8]$  (Figure 4.1, blue). To overcome the preferential orientation issue and acquire a randomly oriented sample, we prepared another sample using Method 3. Diffraction results on this randomly oriented sample (Figure 4.1, red) showed many uranyl vanadate peaks in agreement with those of carnotite, unlike observations made in samples prepared using Method 2. Additional confirmation on the presence of lanthanite [REE<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>(H<sub>2</sub>O)<sub>8</sub>] and fernandinite [CaV<sub>8</sub>O<sub>20</sub>•4H<sub>2</sub>O] was also acquired on samples prepared using method 3. Although these results suggest that the uranyl vanadate in the mine waste sample is carnotite, there are some differences between the natural-occurring and synthetic materials. Therefore, more research using electron microscopy was conducted to better understand the crystal chemistry of the uranyl vanadate.



The electron microprobe X-ray mapping analysis of a U-bearing ore grain in the mine waste samples shows that U is commonly associated with V, potassium (K), calcium (Ca), and, to a lesser extent, O (Figure 4.2). The distribution of these elements is variable within this grain, but there are clear regions such as that in the upper half of the ore grain that shows a strong spatial correlation among U, V, K, and oxygen (O). This correlation qualitatively suggests that the naturally occurring uranyl vanadate has a composition that is consistent with that of carnotite, as indicated by the XRD analyses. However, the lower half shows lower K and V contents, but higher Ca, suggesting that an additional Ubearing phase such as tyuyamunite may be intergrown with carnotite. The apparent low concentrations of O in the U-bearing phases based on the O X-ray map (Figure 4.2E) are due to the elevated concentrations of O in the surrounding quartz grains. In addition, a Vrich phase with low U contents is present, is associated with the U-rich phase, and is a fibrous V-Fe phase that appears darker gray in the backscattered electron images. This phase has been discussed by Avasarala et al. 2017 98. The two types of uranyl vanadate (carnotite and tyuyamunite) identified in the ore grain appear to be intergrown and precipitated as secondary mineral on the surface of a V-Fe phase.

Back-scattered electron imaging showed that the uranyl vanadate mineral in the mine waste contains numerous submicron, low Z inclusions distributed homogeneously throughout individual grains. These grains are aligned parallel to the elongation direction of the grains, and the grains ranged in size from 100 to 200 nm. Qualitative EDS analysis showed that these inclusions were rich in carbon. Back Scatter Electron (BSE) image and

Energy Dispersive Spectroscopy (EDS) identified uranyl vanadate to co-occur with C that could be included in the uranyl vanadate structure (Figure 4.3). The white areas in the secondary electron image (Figure 4.3A) were identified as uranyl vanadate based on an EDS analysis conducted on them (Figure 4.3B). However, a C map was not added in figure 4.2, as it was difficult to discriminate the C in the uranyl vanadate from the C in the epoxy.

Quantitative microprobe analysis of the identified uranyl vanadate was conducted on several different regions of the polished section of the epoxy embedded mine waste sample. Carbon was included in the analytical setup based on the fact that the EDS spectra indicated that C was present. However, as discussed in later subsection, TEM analyses show that this C is actually present in submicron inclusions that were disseminated throughout the uranyl vanadate grains. Ignoring the included carbon from the quantitative microprobe analysis (4.8% C as elemental carbon), the elemental composition of uranyl vanadate was 4.45 wt% K<sub>2</sub>O, 0.53 wt% CaO, 62.72 wt% UO<sub>2</sub>, 0.04 wt% Na<sub>2</sub>O, 20.65 wt% V<sub>2</sub>O<sub>5</sub>, 0.56 Fe<sub>2</sub>O<sub>3</sub>, and 0.09 wt% TiO<sub>2</sub> at a K:U:V atomic ratio of 1:2:2.1 (Table 4.1). These concentrations were similar to that of carnotite  $[K_2(UO_2)_2(V_2O_8) \cdot 1-3H_2O]$  reported by Anthony (2000), which had a reported composition of 10wt% K<sub>2</sub>O, 0.66% CaO, 62.26% UO<sub>3</sub>, 0.16% Na<sub>2</sub>O, 20.57% V<sub>2</sub>O<sub>5</sub>, 0.55 Fe<sub>3</sub>O<sub>3</sub>, and 4.90 H<sub>2</sub>O (total 99.1%). <sup>182</sup> However, analytical tools consistently estimated less than 100 wt% (91.35%), which was due to the presence of H<sub>2</sub>O. Therefore, the percentage of water in uranyl vanadates was theoretically estimated to be 8.65%, after subtracting total estimated weight 91.35% from 100%. Our EPMA analysis had lower K and H<sub>2</sub>O concentrations because we excluded the C in the analysis, which was clearly not



present within the carnotite itself. The major discrepancy between our data and the literature and theoretical compositions is the much lower  $K_2O$  content. We attribute the low  $K_2O$  content to migration of K from within the electron beam excitation volume despite using a broad beam of 10-15  $\mu$ m for the analyses  $^{161, 183}$ . Stubbs et al. (2010) documented the analytical challenges of determining the compositions of copper (Cu)-bearing uranyl phosphates using electron microprobe. Copper, as an interstitial cation, was highly mobile in these analyses. We can reasonably expect that K is even more mobile, based on its well documented mobility during EPMA analyses of feldspars and alkali-bearing glasses.  $^{184-185}$  The calculated empirical formula of the uranyl vanadate phase is  $(K_{0.87}, Na_{0.012}, Ca_{0.088})((Ti_{0.005}, U_{0.99})O_2)_2((Fe_{0.033}, V_{1.05})O_4)_2\cdot 2H_2O$ , which can be simplified to  $K(UO_2)_2(VO_4)_2\cdot 9H_2O$ .

We used TEM and STEM analyses to investigate the crystal structure and microstructures of the U-V-bearing phase in the mine waste. We also extracted a FIB section from a region of the U-V phase that contained the low-Z inclusions. Bright-field TEM and electron diffraction analyses were performed on the samples prior to STEM imaging and STEM X-ray mapping. The BF-TEM imaging showed that the uranyl vanadate consisted of crystalline, elongated, platy grains between 1-5  $\mu$ m in size with a significant intergranular porosity. The grains often had their elongation direction parallel to subparallel. The STEM X-ray mapping showed that U, V, K, and O were homogeneously distributed throughout the individual uranyl vanadate grains in the Blue Gap/Tachee mine waste (Figure 4.4). There was no evidence of intergrowths of any phase with a different



composition with the exception of carbon-rich inclusions, which are discussed below. The uranyl vanadate grains showed no evidence of compositional zoning or for the presence of tyuyamunite in this thin section.

Dark-field STEM and EFTEM imaging were used to characterize the occurrence of C within the uranyl vanadate phase. In DF-STEM images (Fig 5a), distinct, submicron grains were distributed throughout individual grains. They ranged in morphology from sub-rounded to elongate grains that ran parallel to the elongation direction of the uranyl vanadate grains. Their sizes ranged from 20 nm to 50 nm for the largest elongate grains. The EFTEM imaging using the C edge at 284 eV showed that the grains were C-rich: no other elements were detected within these inclusions. A complicating issue with this analysis was that abundant epoxy was present in the interstitial space between the uranyl vanadate grains. We, therefore, restricted our analyses to those morphological regions that was clearly included within individual uranyl vanadate grains and not due to the epoxy impregnation at interstitial spaces. The EFTEM image shown in Figure 4.5 is an example grain of a grain which was on the edge of a uranyl vanadate grain in a region that was thin enough for conducting EFTEM analysis.

We performed Electron Energy Loss Spectroscopy (EELS) analyses on several of these C-rich inclusions to determine their characteristics in the uranyl vanadates that naturally occur in Blue Gap/Tachee mine wastes. Figure 4.6A shows a DF-STEM image of C-bearing inclusions in the region of the uranyl vanadate where the EELS analysis was conducted. An example of a specific inclusion that was analyzed is indicated in Figure 4.6B. The EELS spectrum from this inclusion showed the presence of a broad peak characteristic of  $\sigma^*$  bonding with no evidence of a pre-edge  $\pi^*$  bond signal at the C-edge.



These features of the C edge are consistent with amorphous carbon. The analysis was complicated by the fact that the C K-edge at 284eV is overlapped by the potassium L edge, which occurs at an energy of 294 eV (Figure 4.6C). Although the electron beam was focused on the inclusion, to avoid beam damage we defocused the electron beam and overlapped it with the uranyl vanadate, resulting in a contribution from K in the host uranyl vanadate in the EELS spectrum. In EELS spectra of amorphous and graphitic carbons, an increase in the  $\pi^*/\sigma^*$  ratio (i.e. more  $\pi^*$  bonding), occurred with increasing degree of graphitic character <sup>186</sup> as the transition from amorphous C to graphitized C (turbostratic or poorly-graphitized carbon) and then to crystalline graphite. The strong sp<sup>2</sup> bonding in graphite is indicated in EELS spectra by a distinct, sharp  $\sigma^*$  peak <sup>187</sup>, whereas amorphous C, which did not contain sp2 bonding, did not show the  $\sigma^*$ . We concluded that 1) the broad and featureless shape of the  $\sigma^*$  peak and 2) the small  $\pi^*/\sigma^*$  ratio showed that the inclusion in the uranyl vanadate was amorphous C (Figure 4.6C). The presence of amorphous C could be due to organic matter from carbonaceous plant material that was found to co-occur with U in these deposits <sup>39</sup>. For example, we also conducted the EELS analysis on the epoxy (Figure 4.6A), that showed a high resolution EELS spectrum of the C-edge with distinct  $\sigma^*$  bond. This observation indicates that the inclusion was not epoxy but was indigenous to the uranyl vanadate. Several EELS spectra were also conducted on regions of the uranyl vanadate away from any obvious carbon inclusions (Figure 4.6E). These spectra showed no evidence of a C-edge; thus, the C detected in the electron microprobe analyses is present in carbonaceous inclusions and was not incorporated into the structure of the uranyl vanadate in the mine waste.



To supplement the powder XRD data, which suggest that carnotite is the uranyl vanadate mineral in the mine waste, we carried out TEM studies on grain mounts of the fine-grained fraction from the mine waste. Specifically, we focused on obtaining electron diffraction data from single crystal to confirm the identification of carnotite. Bright field TEM imaging (Figure 4.7A-C) detected that the uranyl vanadate occurred in the TEM grain mount as clusters of submicron crystals (Figure 4.7A-C). Several different clusters were examined in order to determine if there was any variability in the characteristics of the clusters. Morphologically, the crystals appeared to be platy, frequently lying on top of one another and to have subhedral shapes with weakly developed facets, and grain sizes that range from  $< 0.2 \mu m$  to  $\sim 1 \mu m$ . Electron diffraction studies of individual clusters indicated that the uranyl vanadate was indeed crystalline but that it rapidly amorphized during electron beam exposure. In order to obtain images and electron diffraction patterns of the sample, the grains were located on the TEM sample grid at extremely low electron fluxes with a highly defocused electron beam giving very low illumination. After location of a grain cluster, an electron diffraction pattern was obtained immediately at the same low level of electron irradiation. This diffraction resulted in ring patterns. However, due to the limited number of crystals within the diffraction aperture, the rings were incomplete but well defined. To avoid excessive exposure of the grains to the electron beam, EDS analysis of the study area was only carried out after collection of the electron diffraction data. A sequence of electron diffraction patterns was then obtained for several different clusters of crystals. The electron diffraction patterns were taken under the same conditions with only the time interval to collect and save the individual electron diffraction patterns (~20 secs) between each pattern (Figure 4.7D-G). The resulting



patterns showed the progressive amorphization of the sample, indicated by disappearance of diffraction maxima with high reciprocal lattice spacings and the development of diffuse electron diffraction intensity as rings within the patterns.

From the first diffraction pattern obtained from each sequence of patterns, lattice spacings were calculated for each of the diffraction rings (Table 4.2) and compared with the calculated *d*-spacing data for anhydrous carnotite using Single Crystal software. There is reasonable agreement between the measured data and the calculated data except for the highest d-spacings. In addition, a significant number of diffraction maxima were absent from the measured d-spacings compared to the calculated spacings. There are a number of possibilities for these discrepancies. The only crystal structure determination available for carnotite was for synthetic anhydrous carnotite reported by Sundberg and Sillen  $(1950)^{188}$ . Anhydrous, synthetic carnotite is monoclinic with space group  $P2_1/c$ ; however, the naturally occurring uranyl vanadate is hydrated and based on various studies of the Ca analog of carnotite, tyuyamunite, is likely to have variable states of hydration. Previous studies have shown that the progressive hydration of hydrated uranyl vanadates results in the expansion of interlayer spacing, changing the dimensions of the unit cell <sup>161, 189</sup>. Stern et al. (1956) showed that complete dehydration of tyunamunite results in the formation of metatyunamunite, a phase that Stern et al. (1956) suggested was structurally distinct from tyuyamunite based on X-ray diffraction data <sup>189</sup>. Donnay and Donnay (1954) determined the structure of tyuyamunite and found that it is orthorhombic with space group Pnan when compared with a monoclinic structure for anhydrous carnotite <sup>190</sup>. The expansion of the unit cell due to variable degrees of hydration may account for the discrepancies between the calculated and measured values.



In addition, the absence of a number of diffraction maxima in the ring pattern of carnotite can reasonably be attributed to the fact that there is a preferential orientation of the clusters of particles of the TEM grid with the plates of carnotite lying with their (001) planes parallel to holey carbon film. These patterns only represent a small volume of reciprocal lattice space. Despite the discrepancies between the measured and calculated patterns, which may be attributable to differences in the degree of hydration, the data for the naturally-occurring uranyl vanadate in Blue Gap/Tachee mine waste appear to be consistent with carnotite. Importantly, the data show conclusively that the carnotite is crystalline but rapidly amorphizes under the electron beam.

## **Implications**

Outcomes from this investigation suggest that the uranyl vanadate minerals in the Blue Gap/Tachee mine waste site were crystalline, elongated and platy grains (1-5  $\mu$ m) of hydrated carnotites with significant intergranular porosity, rich in carbon inclusions (20-50 nm). These hydrated carnotites were susceptible to rapid amorphization on short-term exposure (<120s) to the electron beam, based on *d*-spacing information obtained using the electron diffraction capability in a TEM. This information on the crystal chemistry of naturally occurring uranyl vanadate is critical to improve our understanding on their solubility that contribute to an improved understanding on the transport of U and V from these mine wastes. For instance, results from this investigation are coherent with our previous observations at Blue Gap/Tachee Claim-28 mine waste site, where the solubility of this hydrated carnotite (equilibrium constant:  $K_{eq}$  at circumneutral pH =  $10^{-38.65}$  and acidic pH  $K_{eq} = 10^{-44.81}$ ) was similar to that of synthetic carnotite reported in literature



 $(K_{eq}=10^{-56.38})$ . However, there were minor discrepancies in their solubility information that could be attributed to differences in crystal chemistry, highlighting the importance of crystal chemistry while understanding the reactive transport of metals. Knowledge obtained from this manuscript and the integrated methodology used to obtain this information can be transcribed to other mine waste sites where uranyl vanadates are abundant.  $^{41-48, 127}$ .

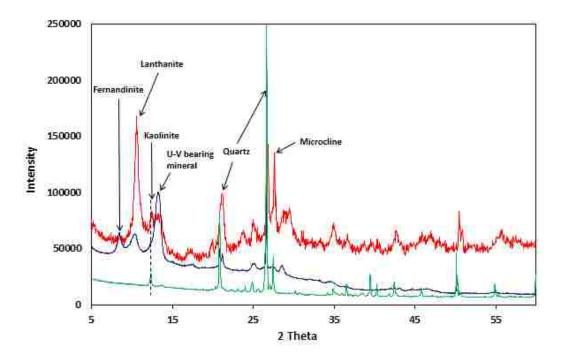


**Table 4.1** Electron microprobe data for carnotite from the Blue Gap Tachee mine waste. 182

| Element         | Average Element Weight % (C as elemental carbon) | Oxides       | Average<br>Oxide<br>Weight % | Reference                      | Reference<br>Weight%<br>Carnotite |
|-----------------|--|--------------|------------------------------|--------------------------------|-----------------------------------|
| С               | 4.81   | С            | 4.81                         | -                              | -                                 |
| K               | 3.54   | $K_2O$       | 4.45                         | $K_2O$                         | 10.00                             |
| Ca              | 0.37   | CaO          | 0.53                         | CaO                            | 0.66                              |
| U               | 52.20  | $UO_2$       | 62.72                        | $UO_2$                         | 62.26                             |
| Si              | 0.22   | $SiO_2$      | -                            | $SiO_2$                        | -                                 |
| Na              | 0.03   | $Na_2O$      | 0.041                        | $Na_2O$                        | 0.16                              |
| Al              | 0.45   | $Al_2O_3$    | -                            | $Al_2O_3$                      | -                                 |
| Ti              | 0.05   | $TiO_2$      | 0.09                         | $TiO_2$                        | -                                 |
| V               | 11.5   | $V_2O_5$     | 20.65                        | $V_2O_5$                       | 20.57                             |
| Fe              | 0.41   | $Fe_2O_3$    | 0.56                         | Fe <sub>2</sub> O <sub>3</sub> | 0.55                              |
| Н               | -  | $H_2O$       | -                            | $H_2O$                         | 4.90                              |
| O               | 17.8   | О            | 0                            | O                              | -                                 |
| Total without C | 91.35  | Total        | 90.75                        | Total                          | 99.1                              |
| Total with C    | 91.35 + 4.81 = 96.16                             | Total with C | 90.75+4.81<br>= $95.56$      | Total with C                   | 99.1                              |

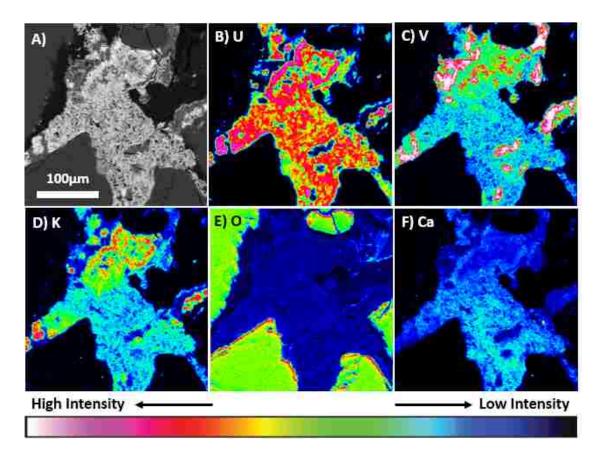
**Table 4.2** Electron diffraction data of measured *d*-spacings (in Å) for the uranyl vanadate occurring in the Blue Gap/Tachee mine waste compared to the calculated *d*-spacing for synthetic anhydrous carnotite  $(K_2UO_2VO_4)^{188}$ . Lattice spacing data <2.5 Å has been omitted. <sup>188</sup>

| Calculated* | h | k | 1 | Measured <sup>1</sup> |
|-------------|---|---|---|-----------------------|
| 6.4626      | 0 | 1 | 1 | 7.04                  |
| 6.3886      | 1 | 0 | 0 | 6.09                  |
| 5.75        |   |   |   |                       |
| 5.0857      | 1 | 1 | 0 | 5.17                  |
| 4.9478      | 1 | 1 | 1 | 4.87                  |
| 4.68        |   |   |   |                       |
| 4.5438      | 1 | 0 | 2 | 4.58                  |
| 4.3320      | 0 | 1 | 2 |                       |
| 4.2243      | 1 | 1 | 1 | 4.27                  |
| 4.2015      | 0 | 2 | 0 |                       |
| 3.9969      | 1 | 1 | 2 | 3.95                  |
| 3.8799      | 0 | 2 | 1 | 3.79                  |
| 3.5620      | 1 | 0 | 2 |                       |
| 3.5104      | 1 | 2 | 0 |                       |
| 3.4640      | 1 | 2 | 1 | 3.41                  |
| 3.2795      | 1 | 1 | 2 |                       |
| 3.2313      | 0 | 2 | 2 | 3.21                  |
| 3.1943      | 2 | 0 | 0 |                       |
| 3.1858      | 1 | 2 | 1 |                       |
| 3.1282      | 0 | 1 | 3 |                       |
| 3.1022      | 1 | 1 | 3 |                       |
| 3.0848      | 1 | 2 | 2 |                       |
| 3.0607      | 2 | 0 | 2 | 3.05                  |
| 3.0606      | 2 | 1 | 1 |                       |
| 2.9859      | 2 | 1 | 0 |                       |
| 2.8759      | 2 | 1 | 2 | 2.90                  |
| 2.7170      | 1 | 2 | 2 | 2.71                  |
| 2.7004      | 2 | 1 | 1 |                       |
| 2.6993      | 0 | 3 | 1 |                       |
| 2.6290      | 0 | 2 | 3 |                       |
| 2.6136      | 1 | 2 | 3 | 2.603                 |
| 2.5885      | 2 | 2 | 1 | 2.596                 |
| 2.5865      | 1 | 1 | 3 |                       |
| 2.5767      | 1 | 0 | 4 |                       |
| 2.5653      | 1 | 3 | 0 |                       |
| 2.5470      | 1 | 3 | 1 | 2.53                  |

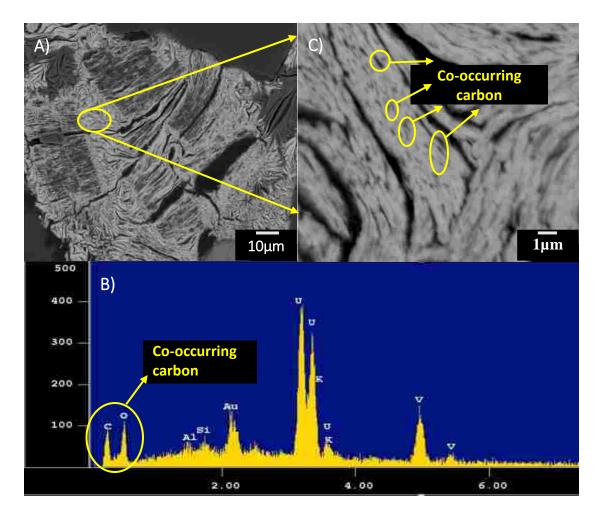


**Figure 4.1** Powder X-ray Diffraction of Blue Gap Tachee mine waste. The green curve represents the diffractogram of the powdered mine waste without any separation. The blue curve represents diffractogram of an oriented mine waste sample obtained from suspended fraction of a water separation technique with an overnight settling time. The red curve represents diffractogram of a randomly oriented mine waste sample obtained from the suspended fraction of a water separation technique with a settling time of <30s.

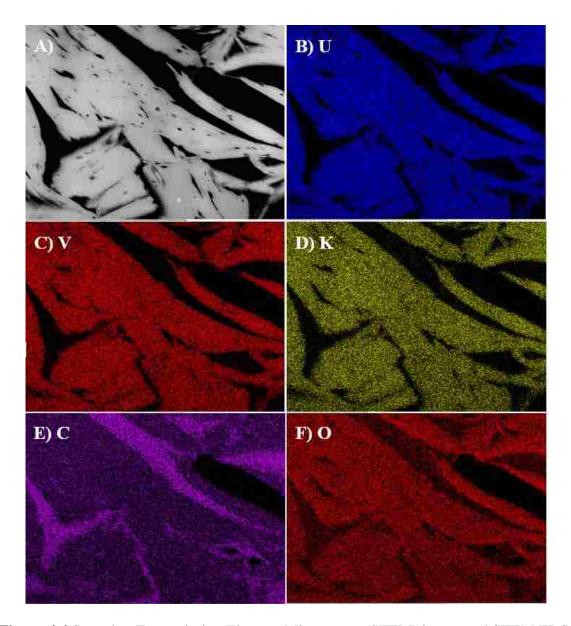




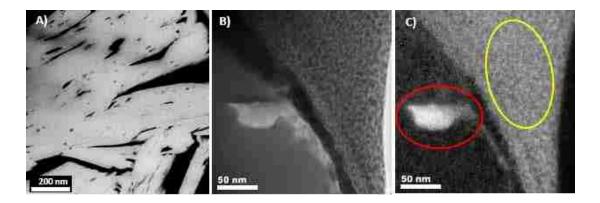
**Figure 4.2** Qualitative electron microprobe X-ray maps of elemental distributions in an ore sample from mine waste from the Blue Gap Tachee site, showing complex correlation of U with V, K, Ca and O. A) Back-scattered electron image of the mapped area, B) U  $M_{\alpha}$  map, C) V  $K_{\alpha}$  map, D) K  $K_{\alpha}$  map E) O  $K_{\alpha}$  map and F) Ca  $K_{\alpha}$  Map.



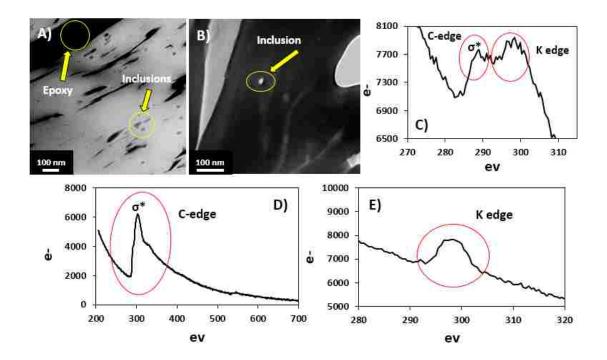
**Figure 4.3 A**) Back-scattered electron image of complex intergrowth of U-V bearing mineral phase occurring in the Blue Gap/Tachee mine waste. **B**) Energy Dispersive Spectrum (EDS) of the yellow circled area in image A showing presence of low Z inclusions. **C**) Higher magnification BSE image showing occurrence of submicron, low-Z inclusions (yellow circles) in the uranyl vanadate which EDS indicates are carbon rich.



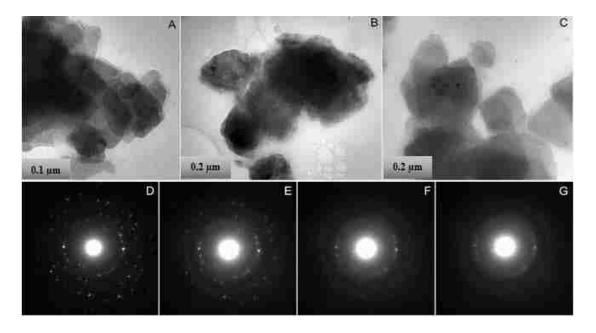
**Figure 4.4** Scanning Transmission Electron Microscopy (STEM) image and STEM EDS X-ray maps obtained from a FIB section of the Blue Gap Tachee mine waste. **A)** HAADF image of the FIB section, **B-F**) X-ray lines of **B)** U  $M_{\alpha}$ , **C)** V  $K_{\alpha}$  **D)** K  $K_{\alpha}$ , **E)** C  $K_{\alpha}$  and **F)** O  $K_{\alpha}$ , were used for the analysis. The X-ray map of carbon shows the presence of low nanometric Z inclusions within the grain and also the presence of epoxy in which the grains were embedded that are not indigenous to the sample.



**Figure 4.5 A-D)** A) Dark Field HAADF images in Scanning Transmission Electron Microscopy (STEM) mode showing the co-occurrence of C with in the U-V mineral of the Blue Gap Tachee Claim-28 mine waste. **B) and C)** Energy Filtered Transmission Electron Microscopy (EFTEM) images confirming the C co-occurrence to be an inclusion in the uranyl vanadate. The area in red is the distinct form of a C inclusion and the area in yellow indicates the carbon incorporated into the organic platinum structure that is used to coat the FIB section.



**Figure 4.6** Electron Energy Loss Spectroscopy (EELS) analysis of the carbon inclusions and epoxy. **A)** HAADF Scanning Transmission Electron Microscopy (DF-STEM) image of the inclusions and epoxy (yellow arrows) in the Focused Ion Beam (FIB) section of the uranyl vanadate. **B)** BF-TEM image of an inclusion that was analyzed using EELS. **C)** EELS spectrum of the C inclusion showing the presence of C and K-edge. **D)** EELS spectrum of the epoxy showing the presence of C-edge. **E)** EELS spectra of the uranyl vanadate away from the inclusion showing the presence of only K-edge. The C L edge at 284 eV is missing demonstrating that the carbon is present only in the inclusions.



**Figure 4.7** Bright-field TEM images and electron diffraction patterns of clusters of uranyl vanadate crystal from the Blue Gap/Tachee ore. **A-C**): Bright-field TEM images showing the morphology and grain size of different uranyl vanadate clusters. The crystallites consist of plates with anhedral to subhedral outlines that are overlapping one another, parallel to the plane of the supporting holey carbon film. **D-G**): sequence of ring electron diffraction patterns taken at time intervals of ~20 secs, showing the rapid amorphization of the uranyl vanadate due to electron beam irradiation. Discrete diffraction maxima disappear and are replaced by diffuse intensity consistent with an amorphous phase.

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### Abstract.

We investigated the effect of oxidizing conditions on the submicron U(IV) and U(VI) mineral phases in mine wastes from Jackpile-Paguate mine, Laguna Pueblo, New Mexico, by integrating laboratory experiments, spectroscopy, microscopy and diffraction techniques. Concentrations exceeding 7000 mg Kg<sup>-1</sup> U were measured in these sediments



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using X-ray fluorescence. Results from X-ray Photoelectron Spectroscopy (XPS) analysis suggested co-occurrence of U(VI) and U(IV) at a ratio of 19:1 at the surface. These results agree with observations made using X-ray Diffraction (XRD) and electron microprobe where coffinites (USiO<sub>4</sub>) and U-P-K phases were identified. The Uphosphate phase (U-P-K phase) was the predominant submicron crystalline U-phase encapsulated by carbon, based on results from scanning transmission electron microscopy imaging (STEM), energy dispersive spectroscopy (EDS), and STEM mapping. Laboratory experiments also measured the effect of bicarbonate and oxidizing agents (e.g., dissolved oxygen (DO) and OCl on the submicron U(IV) and U(VI) minerals. Despite exposing the mine wastes to strong oxidizing conditions, the highest aqueous U concentrations were obtained from mine waste reaction with 10mM NaHCO<sub>3</sub> at pH 7.5. The reaction of these organic rich mine wastes with bicarbonate under ambient dissolved oxygen concentrations can result in considerable mobilization of U in water, which has relevance for environmental conditions observed at the Rio Paguate across Jackpile mine. Results from this investigation provide a better understanding on the reactivity of carbon encapsulated submicron U-phases under oxidizing conditions and has important implications in uranium recovery, remediation, and risk exposure assessment.

#### Introduction.

The occurrence of uranium (U) in water and soils after mining operations has occurred at thousands of uranium mines throughout the United States. This study is focused on the Jackpile-Paguate on Laguna Pueblo, NM, which, at one time, was the largest open pit U mine in the world. The Jackpile deposit was discovered in 1951 during an airborne



radioactivity survey.<sup>53</sup> Since then extensive studies of its geologic deposit have been conducted by the U.S. Geological Survey<sup>50, 191</sup>, the Atomic Energy Commission<sup>192</sup>, and the Anaconda Company.<sup>193</sup> These extensively studied geologic deposits were then mined from 1953 to 1980, affecting approximately 3,141 acres of land, among which 2,656 acres were yet to be reclaimed as of 1985<sup>194</sup>.

The Jackpile sandstone at the Jackpile-Paguate mine is a medium-grained, cross-stratified, 33 mile long sandstone in which the U deposits are composed of one or more semi-tabular ore layers. Unoxidized parts of these tabular U deposits are rich in U(IV) phases such as uraninite and coffinite that co-occur with the vegetative carbonaceous matter as primary minerals imparting a gray to black shade with increasing organic content. Oxidation of these U(IV) phases resulted in the formation of secondary U(VI) minerals such as carnotite [K<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(VO<sub>4</sub>)<sub>2</sub>. 3H<sub>2</sub>O], tyuyamunite [Ca(UO<sub>2</sub>)<sub>2</sub>(VO<sub>4</sub>)<sub>2</sub>. 7-10H<sub>2</sub>O], meta-tyuyamunite [Ca(UO<sub>2</sub>)<sub>2</sub>(VO<sub>4</sub>)<sub>2</sub>. 5H<sub>2</sub>O], and uranophane [Ca(UO<sub>2</sub>)<sub>2</sub>(SiO<sub>3</sub>)<sub>2</sub>(OH)<sub>2</sub>]. Additionally, other U(VI) mineral phases such as autunite [Ca(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>.10-12H<sub>2</sub>O] and phosphuranylite [Ca(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>(OH)<sub>4</sub>.7H<sub>2</sub>O] that are not a consequence of oxidation are also dominant in these deposits. Given that surface waters of Rio Paguate and Rio Moquino flow through these abandoned U deposits, the co-occurring U(IV) and U(VI) pose potential sources of elevated concentrations of U and other co-occurring metals.

The mobility of U from U(IV) and U(VI) phases at the Jackpile-Paguate mine can be affected or mediated by a number of geochemical mechanisms at the mineral-water interface. For instance, physical and chemical characteristics of the mine waste (e.g., mineralogy, reaction kinetics, and crystallinity) and water chemistry (i. e., pH, Eh, and



solution composition) are some key factors that affect U mobility<sup>59, 61, 98, 197</sup>. Uranium mobility is substantially enhanced when aqueous U(VI) species bind strongly onto organic matter through either ion-exchange, coordination/complexation, donor-receptor interactions, or Van der Waal forces at circumneutral conditions<sup>71, 73-77</sup>. The degree of mobility depends on 1) the sorption ability of aqueous U(VI) onto solid organic matter surfaces, 2) hydrophobicity and alkyl carbon content in organic matter, and 3) the presence of the U(VI)-organic colloids<sup>73, 78-79</sup>. Aqueous U(VI) also adsorbs onto SiO<sub>2</sub>, hydrous ferric oxide, goethite, and montmorillonite surfaces<sup>71, 91-92</sup>. The adsorption of U(IV) may also occur in organic matter aggregates [e.g. mononuclear or monomeric U(IV)] and organic-carbon coated clays  $^{72,\ 80}$ . Recently, biogenic amorphous U(IV)species were found to be a major component of undisturbed roll front ore deposits<sup>81</sup>. Formation of such sparingly soluble biogenic and chemogenic U(IV) through reduction have been proposed as methods to immobilize aqueous U in contaminated ground waters<sup>83-85</sup>. Reduced U(VI) results in the formation of crystalline submicron biogenic and chemogenic U(IV) phases whose dissolution rates are similar to those of coarser U(IV) phases<sup>86-88</sup>. Submicron U and U adsorbed onto colloids of organic matter and oxides can form about 30-40% of the U mobilized from similar U mining sites<sup>89-90</sup>. In addition to sorption, U mobility can also be affected by dissolution/precipitation of U mineral phases. For instance, U occurs in the environment as vanadate, silicate, phosphate, and oxide solid mineral phases<sup>91-98</sup>. Uranium mobility from such aqueous and solid mineral U(IV) and U(VI) species has been widely explored; however, there is limited literature on the reactivity of submicron U phases from natural U-deposits and mine wastes under environmentally relevant conditions.



Previous studies have tried to understand the mobility of U from organic-rich, U-deposits at the Grants Mineral District and sediments along Rio Paguate. Deditius et al. (2008) investigated the process of formation and alteration of three different coffinites under reducing and oxidizing conditions<sup>198</sup>. This investigation suggested that the coffinites occur as secondary submicron-crystals within layers of organic matter that were formed as a result of alteration under oxidizing conditions<sup>198</sup>. Dissolution of coffinite and other U-bearing minerals from these U-ore deposits were later suggested as potential sources of elevated U concentrations (35.3 to 772 mg L<sup>-1</sup>) in the Rio Paguate<sup>54</sup>. However, no reactivity experiments on these carbon-rich mine wastes were conducted to support this hypothesis.

This objective of this study is to investigate the reaction of different oxidizing agents (O<sub>2</sub> and hypochlorite OCl<sup>-</sup>) and bicarbonate with submicron U(IV) and U(VI) phases in Jackpile-Paguate mine wastes by using laboratory experiments, spectroscopy, and electron microscopy techniques. Results from this investigation will improve our understanding about: 1) U mobility from naturally-occurring formations; 2) transport and remediation of contaminants at mine waste sites; and 3) U resource recovery.

# Experimental.

Mine waste samples collected in 2015 from the exposed beds in the mineralized zone of north Jackpile-Paguate mine site (35° 8'28.09"N, 107°20'19.67"W), Laguna Pueblo, New Mexico, USA, and were used for the solid analyses and batch experiments presented in this study. These mine waste samples were organic-rich, black in color with a solid rock



texture (loss on ignition of upto 21.8% were found in these samples), and were used in a previous investigation on ground water quality restoration after in situ leach mining.<sup>199</sup> The samples were pulverized and homogenized using a Spex shatterbox and then sieved to a fraction of <63µm. Only the sieved fraction (<63) was used for all spectroscopic and microscopic characterizations and batch experiments. These homogenized Laguna mine waste samples were addressed as 'waste' throughout this investigation.

The Jackpile-Paguate mine site is roughly 13 miles wide, 33 miles long, and up to 65 m deep; the mine is located in the Grants-Laguna District near the village of Paguate. This location raises concerns about the mine's impact on ground water quality, the sole source of water supply for the village. Major U deposits of the Jackpile-Paguate mine are embedded in the Jackpile Sandstone of the Jurassic and Cretaceous strata<sup>50-54</sup>. Recently the Jackpile-Paguate mine was investigated for U mobility and accumulation from sediments of the Rio Paguate, where U in mine waste samples occurred with silicon (Si), phosphorus (P), iron (Fe), and vanadium (V) as coffinite and other unidentified mineral phases.<sup>54</sup>

Batch experiments were conducted under oxidizing conditions to investigate the effect of oxidizing conditions on the reactivity of U in waste samples. About 2 g of the  $<63\mu m$  fraction of waste was reacted with: 1)  $18M\Omega$  water, pH 5.4; 2) 10 mM NaHCO<sub>3</sub>, pH 7.5; 3) 6% NaOCl, pH 7.5; and 4) 10 mM NaHCO<sub>3</sub> + 6% NaOCl, pH 7.5 at room temperature. The pH of all reagents except  $18M\Omega$  water were adjusted to 7.5 using concentrated nitric acid, 0.5N NaOH, and 0.1M HCl. A pH 7.5 was chosen as it was



proximate to the pKa of NaOCl  $^{200}$ , represents the pH of surface water at the site  $^{54}$ , and was the recommended pH to effectively oxidize the organic matter  $^{201-202}$ . Furthermore,  $^{10}$ mM NaHCO $_3$  was selected to mimic the alkalinity and pH conditions measured in the Rio Paguate that flows through the Jackpile-Paguate mine site  $^{54}$ . The  $^{18}$ M $\Omega$  water reaction with waste approximately represents the first flush of waste in the field where the weakly bound U is easily mobilized. The 6% NaOCl solution, purchased commercially from Fisher Scientific, was used as a strong oxidizing agent to increase the release of U through oxidation of organic carbon (C) and reduced mineral phases. All experiments were conducted in triplicate. The batch oxidation studies were conducted for two weeks, and aliquots were collected periodically after 0.5, 2, 4, 8, 24, 72, 144, 218, 288, and 336 hours of reaction. The aliquots were then filtered through 0.45 $\mu$ m filters and diluted to  $^{10}$ X or  $^{10}$ X depending on whether the elemental concentrations were measured using Inductively Coupled Plasma – Optical Emission Spectroscopy (ICP-OES) or Mass Spectroscopy (ICP-MS).

The concentrations of metals in the waste leachates were measured using a PerkinElmer Optima 5300DV ICP-OES and a PerkinElmer Nexion 300D (Dynamic Reaction Cell) ICP-MS. Trace metal concentrations below detection limit of ICP-OES were measured using ICP-MS that has a 100-1000 times lower detection limit than ICP-OES. Both ICPs were calibrated with a 5-point calibration curve, and QA/QC measures were taken to ensure quality results. The solution pH was measured using a Thermo Scientific Orion Versastar Advanced Electrochemistry pH meter. Additionally, at the end of the leaching experiment the dissolved organic carbon (DOC) was measured using the UV persulfate

method in a Tekmar-Dohrmann Phoenix 8000 TOC analyzer. Additional information on the DOC analysis and acid extractable procedure is provided in the supplementary information (SI).

Characterization of waste samples was conducted using various spectroscopy, microscopy, and diffraction techniques. Specifically, we used X-ray Fluorescence (XRF), X-ray diffraction (XRD), and Electron microprobe analysis (EPMA), High resolution Scanning Transmission Electron Microscopy (HR-STEM), X-ray photoelectron spectroscopy (XPS), synchrotron micro X-ray Fluorescence spectroscopy ( $\mu$ -SXRF), and Zeta were used to obtain information on the occurrence of U-minerals in the mine waste and their overall surface charge. Additional information on these methods is provided in the supporting information (SI).

The aqueous complexes and solid phases of U formed during reactions with  $18M\Omega$  water, 6% NaOCl and 10 mM NaHCO<sub>3</sub> were estimated using MINEQL+ v4.6<sup>203</sup> to better explain the U trends observed from our experiments. Inputs to these chemical equilibrium simulations were provided based on alkalinity, pH and Ca and U concentrations measured during the experiments. MINEQL database that was previously updated with critical thermodynamic reactions such as aqueous cation-uranyl-carbonate complexes was used instead of the default MINEQL database that is supplied with the software.  $^{128, 204-206}$ 

## **Results and Discussion.**



The results of X-ray photoelectron spectroscopy (XPS) suggested the co-occurrence of U(VI) and U(IV) near the surface (top 5-10 nm) of the unreacted wastes (<63  $\mu$ m). Results from XPS survey scan found that the elemental composition of the waste surface was 47.8% C, 37.5% O, 9.0 % Si, 0.2% N, and 0.1% U (Table 8.1). Approximately, 95% of the U detected at the waste surface was U(VI), and the remaining 5% was U(IV). Both measurements were based on XPS narrow scans conducted using U(IV) (uraninite [UO<sub>2</sub>] ) and U(VI) standards (becquerelite [Ca(UO<sub>2</sub>)<sub>6</sub>O<sub>4</sub>(OH)<sub>6</sub>·8H<sub>2</sub>O]) as a reference (Figure 5.2A-C, Appendix B: Table 8.2). Recent investigations have reported the possibility of using satellite peaks in the U4f spectra to differentiate oxidation states of U. 207 However, the waste samples contained nitrogen (N), magnesium (Mg), and other elements that coincide with the position of satellite peaks of U. Therefore, the XPS fits used in this study are reported based on fits of just U4f 5/2 and 7/2 peaks. These results agreed with observations made in the past where co-occurrence between autunite, phosphuranylite, and coffinites was reported in U-deposits at the Jackpile-Paguate mine 196, 198 Additional microscopy and diffraction analyses were conducted to obtain more specific information about these U(IV) and U(VI) mineral phases.

Results from microscopy, diffraction, and spectroscopy analyses on unreacted wastes suggest that the submicron U(IV) and U(VI) phases such as coffinite (USiO<sub>4</sub>) and U-P-K phases are encapsulated by carbon (Figure 5.3, 8.2). Electron microprobe analyses using back scatter electron imaging (BSE) identified submicron U-minerals (bright white spots, Figure 5.3A) that occurred with P and C (red circles, Figure 5.3D-G). Similarly, the occurrence of U, P, and Si was observed using micro synchrotron x-ray fluorescence (µS-



XRF) mapping analysis (Appendix B: Figure 8.1). The minerals were encapsulated by carbon-rich material (possibly organic matter)<sup>198</sup> similar to observations made using back scatter electron image (Figure 5.3A). It is worth noting that a past investigation reported loss on ignition of up to 21.8% in the same organic-rich waste used for this study,<sup>199</sup> which could possibly be attributed to organic matter in these samples. The co-occurrence of U, P, and Ca could correspond to uranyl phosphates (autunite [Ca(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>.10-12H<sub>2</sub>O] and phosphuranylite [Ca(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>(OH)<sub>4</sub>.7H<sub>2</sub>O]) that were previously identified at the Jackpile-Paguate mine<sup>50, 195</sup>. Associations between U, Fe, sulfur (S), and V in addition to occurrence of U, P, Si, and C phases were also reported in a recent study by our research group at the Jackpile-Paguate mine<sup>54</sup>.

Electron microprobe and XRD analyses on unreacted waste samples suggested the co-occurrence of coffinite (USiO<sub>4</sub>) and U-P-K phases with other primary minerals such as kaolinite (Al<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>(OH)<sub>4</sub>), quartz (SiO<sub>2</sub>), and microcline (KAlSi<sub>3</sub>O<sub>8</sub>). Additionally, based on theoretical estimations using Jade® software (Smartlab XRD), 47% of waste was amorphous (Appendix B: Figure 8.2), consistent with other data reported from the same site<sup>54, 198</sup>. The presence of amorphous phases in these samples could be from the clays and organic conglomerates that are characteristic of sandstone formations such as the Jackpile-Paguate, which is a member of the Morrison formation. Furthermore, the identification of coffinite, kaolinite, quartz, and microcline in the unreacted mine wastes using XRD analyses was consistent with observations reported previously in other investigations (Appendix B: Figure 8.2)<sup>50, 54, 195, 198</sup>. These results also confirmed the observations made using S-μXRF mapping where U and Si were found (Appendix B: Figure 8.1). The presence of a U-P-K phase in the mine waste was identified using



electron microprobe BSE imaging and energy dispersive spectroscopy (EDS) analyses. The U-P-K phases were similar to observations made using microprobe mapping and previously reported (Figure 5.3B, C)<sup>50, 195</sup>. However, the specific U-minerals formed by U, P, and K remain unknown.

The scanning transmission electron microscopy (STEM) analysis suggested the presence of carbon encapsulated crystalline U-P-K phase in the waste samples (Figure 5.4). Specifically, bright field TEM imaging and EDS analyses were used to observe that the U-P-K phase was both submicron and predominant (black features, Figure 5.4A, B). In addition, the patterned fringes (in yellow) obtained using high resolution TEM imaging suggested that these U-P-K phases were crystalline (Figure 5.4C). These submicron U-P-K phases co-occurred with C and Ca (Figure 5.4A) and were consistent with observations made by electron microprobe analysis (Figure 5.3). We prepared a STEM map of these U-P-K grains (Appendix B: Figure 8.3) because the C map suggested that the C occurs as an encapsulation, similar to the electron microprobe mapping results (Appendix B: Figure 8.3B). This carbon layer, composed of 33.3% C and 66.6% O (spectrum 3, Appendix B: Figure 8.4), could be from vegetative organic matter that was reported to intricately co-occur with U-minerals in the mine waste<sup>50, 195,</sup> <sup>198</sup>. The composition of the U-P-K phase was also estimated to be 10.7% U, 3.79% K, 9.15% P, 6.49 Si, and 69.86% O (Spectrum 1, 2 and 4, Appendix B: Figure 8.4). In another study, the sustained presence of U(IV) minerals, such as coffinites in the Jackpile-Paguate mine wastes, was reported as a consequence of reducing conditions preserved by this vegetative organic matter<sup>198</sup>. However, the interaction of organic matter with U is still not well understood. Future investigations could conduct a more detailed



spectroscopy (EELS, NMR etc.) and microscopy (STXM) analyses to confirm the nature of C in the mine wastes, which is beyond the scope of the present study. Additional experiments were conducted to evaluate the reactivity of these co-occurring submicron U-minerals under oxidizing conditions at circumneutral pH.

Leaching the mine waste samples with  $18M\Omega$  water resulted in U concentrations as high as 200 µg L<sup>-1</sup> (Figure 5.5A). The concentrations mobilized in the first 30 minutes of the reaction; 70 µg L<sup>-1</sup> could be attributed to the first flush removal of the weakly bound U. However, after eight hours of reaction, the steady increase in U concentrations upto 200 ug L<sup>-1</sup> could be due to desorption or dissolution of readily souble U phases, such as schoepite [(UO<sub>2</sub>)<sub>8</sub>O<sub>2</sub>(OH)<sub>12</sub>·12(H<sub>2</sub>O)] or metaschoepite [UO<sub>3</sub>·2H<sub>2</sub>O] etc. could occur at circumneutral pH (Appendix B: Figure 8.5A)<sup>41, 138, 147-148</sup>. After about 300 hours of reaction, the U concentrations decreased to  $\sim 20 \,\mu g \, L^{-1}$ . To better understand this behavior and evaluate reactions that could possibly occur under these experimental conditions, chemical equilibrium modelling using MINEQL was conducted. Chemical equilibrium simulations suggest that this decrease in U concentrations could be due to precipitation of schopepite (Saturation Index = 0, MINEQL, Appendix B: Table 8.3). The decrease in U could also be attributed to readsorption of positively charged aqueous complexes (UO<sub>2</sub>OH<sup>+</sup>, (UO<sub>2</sub>)<sub>3</sub>(OH)<sub>5</sub><sup>+</sup>) onto the negatively charged mine waste surfaces (measure surface charge is -25mV as shown in Appendix B: Figure 8.6A)<sup>82, 128, 208</sup>. After the deionized water (DI) water leach was complete, an acid digestion was performed to

determine the remaining total acid extractable content of the samples. This analysis found a 3.7% loss on the total acid extractable U content (Appendix B: Table 8.5). Results from this experiment provide an improved understanding of the contributions from weakly bound U relevant to the first flush reactions that happen during rainfall events. These mine wastes were later subjected to more aggressive leach solutions containing 10 mM NaHCO<sub>3</sub> under ambient DO concentrations and 6% NaOCl solution to observe the reactivity and mobilization of U under oxidizing conditions.

The highest release of U by leaching experiments was obtained using a 10 mM NaHCO<sub>3</sub> leachate at, pH 7.5 under ambient DO conditions. For instance, 25000 µg L<sup>-1</sup> of U was released into solution during this experiment (Figure 5.5B). Rapid leaching during the first eight hours of reaction, (~15000 µg L<sup>-1</sup>) suggested the occurrence of U desorption was due to complexation with carbonate or dissolution of U-bearing minerals. 41, 138, 147-148 Contributions from organic matter and oxidative dissolution of U(IV) submicron minerals reacting with DO was also possible. However, oxidation of U(IV) minerals such as coffinite is sufficiently slow that this possibility seems unlikely<sup>86, 209</sup>. The release could also have been a consequence of oxidative dissolution of U-bearing organic matter, as suggested by the increase in DOC (2.6 mg L<sup>-1</sup>) concentrations compared to those observed during reaction with 18 M $\Omega$  water (1.6 mg L<sup>-1</sup>) (Appendix B: Table 8.4). After eight hours of reaction, however, a steady increase in U concentrations suggested the possible dissolution of U-bearing mineral phases. Other investigations reported the dissolution of uranyl phosphates such as ankoleite and meta-ankoleite [K<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>•6(H<sub>2</sub>O)] at circumneutral pH to be slow but steady.<sup>210</sup>



In order to futher identify the complexes that potentially affect U speciation during this experiment and explain the U behavior under circumneutral conditions, chemical equilibrium simulations using experimentally measured alkalinity, pH, and concentrations of Ca and U were conducted. Results from these simulations suggested that neutral or negativily-charged U-Ca-CO<sub>3</sub><sup>2</sup> aqueous complexes such as UO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub><sup>4</sup>, CaUO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub><sup>2</sup> and Ca<sub>2</sub>UO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub><sup>0</sup> were predominant at pH 8 (Appendix B: Table 8.3, Figure 8.7B). These neutral or negatively charged aqueous complexes potentially repelled negative solid surfaces, which inhibited readsorption, unlike observations made with 18  $M\Omega$  water (Appendix B: Figure 8.5B, Figure 8.6B). <sup>128</sup> After the experiment, the XPS analysis on the reacted mine waste surfaces indicated an increase in U(VI)% from 95% (unreacted) to 100% (reacted). This increased suggested oxidation of U(IV) phases due to DO. However, the increase in U(VI)% could also be attributed to sample hetrogeneity. Additionally, post leach acid digestions of the reacted mine waste samples found that 17% of the total acid extractable U was extracted by the 10 mM NaHCO<sub>3</sub> leachate (Appendix B: Table 8.5). This percentage loss in U was highest among all experiments and was of greater environmental relevence as these conditions represent relevant conditions observed at the site. Subsequent experiments were perforned to understand the reactivity of these co-occurring U(IV)-U(VI) phases under strong oxidizing conditions.

The concentrations of U released by leaching with 6% NaOCl was significantly less than those obtained from leaching by NaHCO $_3$  solution. Despite our using strong oxidizing conditions, the concentrations of U (8000  $\mu$ g L $^{-1}$ ) released after leaching with 6% NaOCl were less than one-third of those released during leach study with 10 mM NaHCO $_3$ , pH



7.5 (Figure 5.5C). These 8000  $\mu$ g L<sup>-1</sup> U concentrations were released within the first two hours of reaction with 6% NaOCl. However, between the second and eighth hours of reaction, the U concentrations dropped to ~2000  $\mu$ g L<sup>-1</sup>. In order to better understand this change in U behavior, chemical equilibrium simulations using experimentally measured pH and Ca and U concentrations were conducted.

Attributing the decrease of U in solution over time to a single process in these experiments is not possible given that the specific mineraology and organic matter chemisry of the mine wastes remain unknown. There are a variety of scenarios that could be considreed. For instance, chemical equilibrium simulations suggested that positively charged aqueous complexes UO<sub>2</sub>OH<sup>+</sup> were prevalant at pH 6-7 (Appendix B: Table 8.3, Figure 8.5C). Given that the mine waste surfaces were negatively charged (Appendix B: Figure 8.6C), the positively charged aqueous complexes UO<sub>2</sub>OH<sup>+</sup> may readsorb to the solids. The decrease in U concentrations may also be due to precipitation of schoepite as indicated in results from chemical equilirbium calculations (Appendix B: Table 8.3). Since U (~8000 µg L<sup>-1</sup>) and DOC (5.5 mg L<sup>-1</sup>) concentrations (Figure 5.5C, Appendix B: Table 8.4) were measured in solution in these experiments, it is possible that the readsorption process was affected by U-organic matter aqueous complexes. Uranium can form stable U-organic matter complexes<sup>82</sup>. Since little is known about the chemistry and characteristics of the organic matter type, the specific U(IV)/U(VI)-aqueous complexes are also not known. Future investigations are necessary, to understand the chemistry of organic matter in the mine wastes and idnetify relevant interfacial inoganic and organic reactions between U and organic matter.



After eight hours of reaction, the steady increase in U concentrations to ~9000  $\mu g$  L<sup>-1</sup> could be due to dissolution of U-bearing minerals that are soluble under acidic conditions, pH <4 (Figure 5.5C, 8.6C). It is not possible to attribute this release to any specific U phase such as coffinite, U-P-K, and other U-bearing minerals that were identifed in the waste based on XRD and microprobe results discussed in the previous sections. Other U-bearing minerals included uranyl sulfates, silicates - (Na, K)-boltwoodite [(Na, K) (UO<sub>2</sub>SiO<sub>3</sub>OH·H<sub>2</sub>O)], and vanadates that were previously identified as products of coffinite and uraninite oxidation<sup>196, 198</sup>. These secondary uranyl minerals—such as Na-boltwoodite, meta-ankoleite, uranyl vanadates—were capable of dissolving under acidic conditions at pH >4 based on results reported in other investigations<sup>98, 210-211</sup>. However, more research is necessary to understand the specific U-phases and mechanisms that affect the mobility of U from these mine wastes.

Finally after the experiment, the reacted wastes were subjected to XPS analysis that found an increase in the U(VI)% from 95% to 100% possibly due to the oxidation of U(IV) phases at the waste surface (Appendix B: Figure 8.8 and Table 8.2). The waste solids were subjected to acid digestions after the NaOCl leaching that found a 12% loss of the total acid extractable U from waste despite exposure to strong oxidizing conditions. This result was less than that found by leaching with 10 mM NaHCO<sub>3</sub> (Appendix B: Table 8.5).

The solid samples were subjected to a combined reaction with 6% NaOCl and 10 mM NaHCO<sub>3</sub> to determine the combined effect of oxidation and complexation on U leachability at pH 7.5. There was no noticeable increase in the U leachability obtained



from the combined reaction (oxidation + complexation) of 10 mM NaHCO<sub>3</sub> + 6% NaOCl with mine wastes compared to results from individual reactions with 10 mM NaHCO<sub>3</sub> or 6% NaOCl. A leachate concentration of 8000 µg L<sup>-1</sup> was mobilized in the first two hours, which was similar to that observed during reactions with 6% NaOCl (Figure 5.5D). However, the U release was unaffected by the presence of NaHCO<sub>3</sub>, possibly because the buffering capacity of carbonate and bicarbonate was masked by HOCl and OCl<sup>-</sup> in these experiments.

After two hours of reaction, the U concentrations decreased in a manner similar to observations made during reaction with 6% NaOC1. This decrease in U concentrations could not be attributed to a specific process. However, based on chemical equilibrium modelling were conducted using measured alkalinity, pH, and Ca and U concentrations, readsorption was unlikely due to similarity in charges of aqueous complexes (UO<sub>2</sub>CO<sub>3</sub> (aq), UO<sub>2</sub>(CO<sub>3</sub>)<sub>2</sub>-², Ca<sub>2</sub>UO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub><sup>0</sup> and CaUO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>²-), and waste surfaces (Appendix B: Table 8.3, Figure 8.5, 8.7 D,E) at pH 5.9. Readsorption of U as U-organic matter aqueous complexes is also possible considering the presence of ~3.3 mg L<sup>-1</sup> of DOC and ~8000 μg L<sup>-1</sup> of U in the leachates (Appendix B: Table 8.4, Figure 5.5D). Aqueous U and organic matter can associate to form stable U-organic matter aqueous complexes as reported in a previous study<sup>82</sup>.

Unlike observations made during reaction with 6% NaOCl, we found that the U concentrations during mine waste reaction with 10 mM NaHCO<sub>3</sub> + 6% NaOCl did not increase again after eight hours of reaction. This behavior could be attributed to the improved buffering capacity of the system that prevented acidic conditions and maintained the pH at ~6. Existing literature suggests that most uranyl minerals are



soluble under either circumneutral  $(7-9)^{212}$  or acidic conditions (<4). Yet only a limited number of U-bearing minerals, such as easily soluble U(VI)-oxides, are soluble between pH 5-7, which could explain the lack of increase in U concentrations after eight hours of reaction during this experiment.

After the experiment, XPS analysis on the leached samples found an increase in the U(VI)% from 95% to 100% in the surface (top 5 nm). This difference in U(VI)% could be due to sample hetrogeneity (Appendix B: Figure 8.8, 8.9 and Table 8.2). The leached samples were also subjected to acid digestions that found 23% total extractable U was removed by the leach process with 10 mM NaHCO<sub>3</sub> + 6% NaOCl. This result could be due to sample hetrogeneity as the losses estimated from this leach process were greater than those observed during reaction with 10 mM NaHCO<sub>3</sub>. Therefore, more research is necessary to overcome this uncertainity and better understand the role of organic matter in U mobility and the identification of specific minerals phases that affect the reactive transport U and other co-occurring metals from these mine wastes.

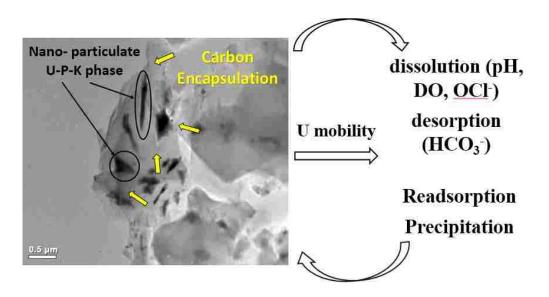
#### **Conclusions.**

Based on results from XPS analysis, submicron U(VI) and U(IV) phases were found in solid samples from the Jackpile Mine at a 19:1 ratio. Additionally, microscopy and XRD analyses on these mine wastes identified cofinites and U-P-K phases as the principal U solid phases that were encapsulated by organic carbon<sup>54, 196, 198</sup>. The association of U with different elements was indicative of the complex mineralogy of these solids. Results from mine waste leaching with NaHCO<sub>3</sub> and strong oxidants suggest that dissolution of U-phases and subsequent sorption and/or precipitation are key processes affecting U

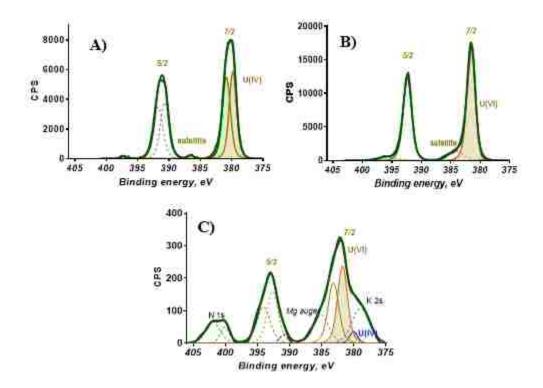


mobility. The highest U concentrations were mobilized on leaching with 10 mM NaHCO<sub>3</sub> solution containing ambient DO concentrations. These results partially explain the presence of elevated U concentrations in the Rio Paguate (35.3 to 772 mg L<sup>-1</sup>) under relevant alkalinity and pH conditions (average pH 7.5, 70 – 372 mg L<sup>-1</sup> CaCO<sub>3</sub>) as reported by others<sup>54</sup>. This information can be useful to provide an imporoved understanding on the reactivity and mobility of U from submicron U minerals in abandoned mine wastes into neighboring water resources and to assess risks for human exposure. Knowledge from this study also provides ideas to improve mine waste management strategies through targetted U remediation and resource recovery initiatives. However, several gaps remain in our understanding. We need to find 1) the role of organic matter in the reactivity and mobility of U from these submicron U minerals and 2) the reactivity and solubility of different U minerals under relevant field conditions. More research is necessary to overcome these research gaps to better understand the mechanisms that affect the mobility of U from organic rich mine wastes.

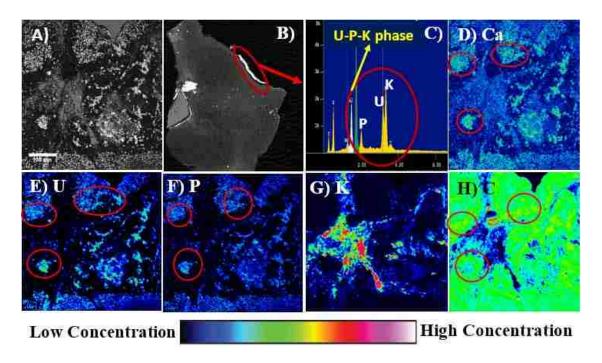




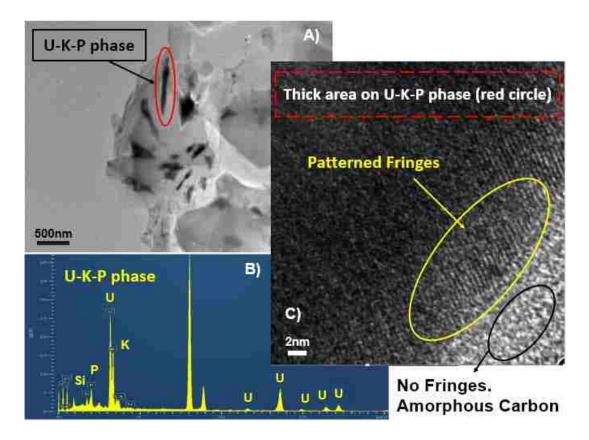
**Figure 5.1** TOC art used in the paper showing the presence of submicron U(IV) and U(VI) phases whose mobility is governeed by few processes explained in the conceptual model.



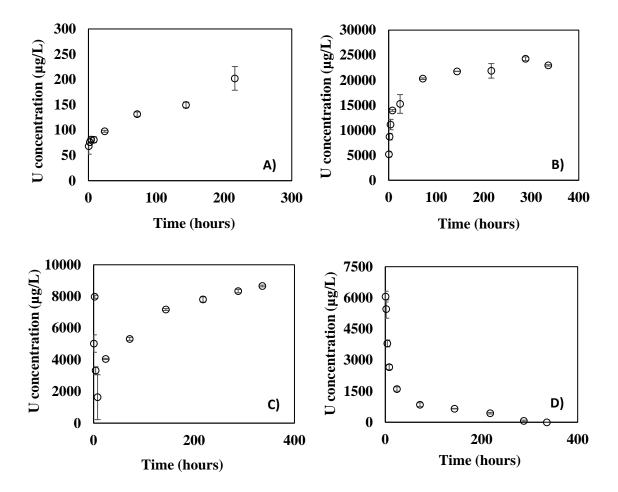
**Figure 5.2** Oxidation states (bulk and surface) and co-ordination of U in unreacted Jackpile-Paguate mine waste samples. **A)** Reference XPS spectra for U(IV) using uraninite [UO<sub>2</sub>] **B)** Reference XPS spectra for U(VI) using becquerelite [Ca(UO<sub>2</sub>)<sub>6</sub>O<sub>4</sub>(OH)<sub>6</sub>·8(H<sub>2</sub>O)] **C)** High resolution X-ray Photoelectron Spectroscopy (XPS) spectra of U in unreacted waste.



**Figure 5.3** Electron Microprobe (EM) analysis of the Jackpile-Paguate mine waste sediments. **A)** BSE image (leftmost) showing the presence of submicron U-phases encapsulated by carbon where, the mapping was performed. **B)** Electron Microprobe (EM) BSE image of a polished sample showing rock fragments with surface aggregates of U-P-K (red arrow). **C)** Energy Dispersive Spectrum (EDS) confirming the presence of a U-P-K phase showing distinct U, P and K peaks (red circle). **D)** Calcium map **E)** Uranium map **F)** Phosphorous map **G)** pottasium map **H)** Carbon map. Green, yellow, pink and white represent high concentrations of elements and dark blue represents lower concentrations of elements.



**Figure 5.4** Scanning Transmission Electron Microscopy (STEM) imaging of U phases within the mine waste sample. A) STEM image of U-K-Si-P phases in black. B) Energy Dispersive Spectrum (EDS) on grain 1, confirming the presence of a U-K-Si-P phase. C) High Resolution Selected Area Electron Diffraction (HR-SAED) analysis on grain 1 (U-K-Si-P phase) showing patterned fringes (in yellow) suggesting the phase to be crystalline. The lack of patterned fringes around the U-K-Si-P phase suggests the presence of an amorphous phase possible organic matter in the mine waste sample.



**Figure 5.5** Uranium trends for batch experiments on Laguna ore samples reacted with A)  $18M\Omega$  water pH 5.4 B) 10mm bicarbonate (NaHCO<sub>3</sub>) solution pH 7.5 C) 5.6-6% NaOCl solution, pH 7.5 D) 5mM NaHCO<sub>3</sub> + 2.8-3% NaOCl solution, pH 7.5 and E) 10mM NaHCO<sub>3</sub> + 5.6-6% NaOCl solution, pH 7.5. The pH of the reagents used in B-E were adjusted using 0.5N NaOH, 0.1N HCl and 35.6N HNO<sub>3</sub>.

## Conclusion.

This dissertation contributes a better understanding of processes affecting the transport of U and V from abandoned mine wastes collected from the Blue Gap/Tachee Claim-28 mine, AZ and Jackpile-Paguate mine, Laguna, NM. Chapter 3 reports on how the Blue Gap/Tachee Claim-28 mine wastes were sequentially reacted in flow-through columns at pH 7.9 (10 mM NaHCO<sub>3</sub>) and pH 3.4 (10 mM CH<sub>3</sub>COOH) to evaluate the effect of environmentally relevant conditions encountered at Blue Gap/Tachee on the release of U and V. The reaction rate constants  $(k_m)$  for the dissolution of uranyl-vanadate (U-V) minerals predominant at Blue Gap/Tachee were obtained from simulations with the reactive transport software, PFLOTRAN. The estimated reaction rate constants were within one order of magnitude for pH 7.9 ( $k_m = 4.8 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup>) and pH 3.4 ( $k_m$ =  $3.2 \times 10^{-13}$  mol cm<sup>-2</sup> sec<sup>-1</sup>). However, the estimated equilibrium constants ( $K_{eq}$ ) for U-V bearing minerals were more than six orders of magnitude different for reaction at circumneutral pH ( $K_{eq} = 10^{-38.65}$ ) compared to acidic pH ( $K_{eq} = 10^{-44.81}$ ). These results coupled with electron microscopy data suggest that the release of U and V is affected by water pH and the crystalline structure of U-V bearing minerals.

Chapter 4 describes the crystal chemistry of U-V bearing minerals occurring in the Blue Gap/Tachee mine wastes that was investigated using various spectroscopy, electron microscopy and diffraction techniques. The diffraction lines in the X-ray diffractogram of these U-V bearing minerals showed agreement with most peaks of the synthetic carnotite from literature. The C in the U-V bearing mineral phase was found to co-occur as an organic carbon inclusion based on results from the bright field

transmission electron microscopy (BFTEM) imaging, energy filter transmission electron microscopy (EFTEM), and electron energy loss spectroscopy (EELS). Quantitative electron microprobe analysis suggested the elemental composition of U-V bearing minerals was at a K:U:V ratio of 1:2:2.1 with an empirical stoichiometry similar to that of the anhydrous carnotite that differ in d-spacing. Discrepancies between measured (U-V bearing minerals) and calculated (anhydrous carnotite) diffraction ring patterns can be attributed to differences in the degree of hydration, suggesting the U-V bearing minerals were hydrated crystalline carnotite. Results from this investigation provide an improved understanding on the crystal chemistry of naturally occurring U-V bearing minerals in abandoned mine wastes.

Chapter 5 documents the mobility of U from submicron U(IV) and U(VI) mineral phases in the Jackpile-Paguate mine wastes under oxidizing conditions that was investigated by integrating laboratory experiments, spectroscopy, microscopy, and diffraction techniques. Submicron U(VI) and U(IV) phases were found to co-occur at the mine waste surfaces at a 19:1 ratio, based on results from XPS. Additionally, microscopy and XRD analyses on these mine wastes identified these U-minerals to occur predominantly as coffinites and U-P-K phases that were encapsulated by organic carbon. Results from mine waste reactions with 10 mM NaHCO<sub>3</sub> mobilized the highest U concentrations under ambient DO concentrations. The results from this study provide relevant information about how the reactivity of submicron U-bearing mine wastes in the Jackpile-Paguate Mine can affect U mobility. For instance, elevated U concentrations (35.3 to 772 mg L-1) have been measured at alkalinity and pH conditions (average pH 7.5, 70 – 372 mg L-1 CaCO<sub>3</sub>) in the Rio Paguate just across the Jackpile-Paguate Mine.<sup>20</sup>



The pH and alkalinity conditions selected for the experiments conducted in Chapter 5 are relevant to the Rio Paguate. This information provides insights about the reactivity of U-micro particles in abandoned mine wastes into neighboring water resources to assess risks for human exposure.

## Contribution of this Dissertation to the Body of Knowledge.

The work presented in this dissertation provides the following contributions to the body of knowledge:

- Dissolution of the U-V bearing mineral is a relevant mechanism that affects the reactive transport of U and V from the Blue Gap/Tachee Claim-28 abandoned U mine. (Chapter 3).
- The U-V bearing minerals in the Blue Gap/Tachee mine wastes were identified as hydrated carnotites that contain carbon inclusions. (Chapter 4).
- The presence of submicron U(VI) and U(VI) phases was identified in the organic rich sediments of the Jackpile-Paguate mine. The presence U-P-K bearing and coffinite were also identified in these mine wastes. (Chapter 5).
- The highest U release was observed during batch reactions with 10 mM NaHCO<sub>3</sub> solution containing ambient dissolved oxygen concentrations. (Chapter 5).

This dissertation offers an improved understanding on the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry on the reactive transport of U and V from mine waste sites that pose as a threat to neighboring surface and ground water quality. This knowledge is important for the development of risk assessment and remediation strategies that benefit the communities proximate to such sites. Additionally, outcomes this work have relevant implications for resource recovery.



## Additional Materials and Methods.

Acid digestions were conducted to assess the total acid extractable metal concentrations between unreacted and reacted mine wastes. For unreacted mine waste 3 mL of hydrochloric acid (HCl), 3 mL of nitric acid (HNO $_3$ ) and 3 mL of hydrofluoric acid (HF) were added into 50 mL Teflon digestion tubes containing 1  $\pm$  0.002 g of mine waste sample. Similarly for reacted mine waste (collected after reaction with CH $_3$ COOH) 1 mL of each reagent (HCl, HF and HNO $_3$ ) was added to 50 mL Teflon digestion tubes containing 0.1  $\pm$  0.002 g of mine waste sample. All reagents are of Ultra High Purity (UHP) grade. The digestion tubes were then heated using a Digi prep MS SCP Science block digester at 95°C for 2 h, followed by dilution of acid extracts from reacted and unreacted mine waste to 50 (unreacted) and 25 (reacted) mL using 2% HNO $_3$ . The diluted samples are then filtered using 0.45  $\mu$ m filters to remove any suspended or undissolved solids before analysis.

Acid extracts and aliquots from column experiments were analyzed for elemental concentrations using a PerkinElmer Optima 5300DV ICP-OES. Trace metals below the detection limit of ICP-OES were measured using PerkinElmer NexION 300D (Dynamic Reaction Cell) Inductively Coupled Plasma-Mass Spectrometer (ICP-MS). Both ICPs are calibrated with calibration standards and QA/QC measures are taken to ensure quality data.



A TEM analysis was conducted on mine waste samples to identify the crystallinity of various U-V bearing minerals using a Selected Area Electron Diffraction technique (SAED). A JEOL 2010 High Resolution Transmission Electron Microscope (HR-TEM) fitted with a GATAN Orius high speed CCD camera and an Oxford INCA system with an ultra-thin window Energy Dispersive Spectroscopy (EDS) detector was used in sample analysis. Drops of unaltered sediments suspended in acetone were dropped onto standard holey carbon film-covered Cu TEM grids using a pipette. Acetone was allowed to evaporate in air and then the dry samples were loaded onto a Gatan cryotransfer holder to observe frozen hydrated specimens for cryo-electron microscopy. Before loading the grid, zeolite crystals inside the cryotransfer holders were allowed to dry overnight using a vacuum pump to avoid cooling obstruction due to frozen water inside the holder. The dry and loaded cryotransfer holders were then loaded into the HR-TEM and allowed to reach a temperature of -180oC using liquid nitrogen before the analysis. The INCA EDS detector was used to determine the elemental composition of the specific targeted crystal. After identification, SAED analysis was performed on the identified crystals to observe their crystallinity.

A polished section of the mine waste sample was mapped for elemental distribution using the  $\mu$ -SXRF beam line (BL) 10-2 at the Stanford Synchrotron Radiation Light Source (SSRL). The maps were collected using a Si (111) phi, 90 double crystal monochromator at a 50  $\mu$ m resolution upto 17200 eV X-ray energies, just above the U L<sub>III</sub> edge. All data processing was conducted using the Microanalysis Toolkit software program.



Below are the supporting equations that were used in PFLOTRAN to calculate the change in concentration while taking the dominant processes into account. The total aqueous concentrations (Ψj) [ML-3] for a particular species j is given by equation [2], where Cj and Ci [ML-3] represent concentrations of jth primary species from 1 to Nc and ith secondary species that varies from 1 to Nsec in the liquid phase.

$$\Psi_j = C_j + \sum_{i=1}^{N_{sec}} v_{ji} C_i \tag{2}$$

The secondary species concentrations ( $C_i$ ) are estimated in terms of primary species concentration using equation [3] with known values of equilibrium constant  $K_{eq_i}$  [-], and activity coefficients  $\gamma_i$  and  $\gamma_j$  that are computed using the Debye-Hückel equation that,

$$C_i = (Y_i)^{-1} K_{eq_i} \prod_{j=1}^{N_c} (Y_j C_j)^{v_{ji}}$$
(3)

Correspond to the homogeneous aqueous reactions described in equation [4a] and [4b].

$$\sum_{i=1}^{N_c} v_{ji} A_j \leftrightarrow A_i \tag{4a}$$

$$\sum_{j=1}^{N_c} v_{jm} A_j \leftrightarrow M_m \tag{4b}$$

These reactions are written in their canonical form where  $A_j$  denotes the primary species,  $A_i$  aqueous secondary species,  $v_{ji}$  and  $v_{jm}$  [-] stoichiometric coefficient for aqueous and mineral reactions respectively, and  $M_m$  denotes minerals.<sup>213</sup> The reaction rate  $(I_m)$  [ML<sup>-3</sup>T<sup>-1</sup>] is given by equation [5] based on the transition state theory where  $Q_{IAP_m}$  [M L<sup>-3</sup>T<sup>-1</sup>] is the ion activity product [6],  $a_m$  [L<sup>-1</sup>] is the new specific surface area that is a function of porosity  $(\varphi)$ ,  $k_m$  is reaction rate constant,  $P_m$  [-] is a prefactor that accounts for the pH



dependence and  $\zeta_m$  [-] is a factor whose value is 0 or 1 depending if  $K_{eq_m}Q_{IAP_m} \le 1$  and  $\varphi_m = 0$  or  $K_{eq_m}Q_{IAP_m} > 1$  and  $n_m$  [-] is fitting parameter.<sup>214</sup> Water-rock reactions typically follow a non-linear rate law that is sensitive to this fitting parameter ' $n_m$ ' in PFLOTRAN.

$$I_m = -k_m a_m P_m \left( 1 - (K_{eq_m} Q_{IAP_m})^{n_m} \right) \zeta_m$$
 (5)

$$Q_m = \prod_{k=1}^{N_c} (\gamma_k^l C_k^l)^{v_{km}} \tag{6}$$

The sign convention used in PFLOTRAN is that if the rate is positive the mineral is precipitating and if it is negative the mineral is dissolving. The change in the material properties like porosity  $\varphi$  and surface area  $a_m$  due to mineral precipitation and dissolution reactions are accounted through equations [7] and [8], where,  $\varphi_m$  [-],  $\varphi_m^0$  [-] and  $a_m{}^o$  [L<sup>-1</sup>] denote porosity of the m<sup>th</sup> mineral, volume fraction of the m<sup>th</sup> mineral, initial volume fraction of the m<sup>th</sup> mineral and initial mineral specific surface area.

$$\varphi = 1 - \sum_{m} \varphi_{m} \tag{7}$$

$$a_m = a_m^0 \left(\frac{\phi_m}{\phi_m^0}\right)^{n_m} \tag{8}$$

The porosity,  $\varphi = 0.25$ , of the Blue Gap/Tachee mine waste sediments were estimated using equation [9] where the bulk density ( $\rho_b = 1.65$  gm cm<sup>-3</sup> [ML<sup>-3</sup>]) and particle density ( $\rho_p = 2.25$  gm cm<sup>-3</sup> [ML<sup>-3</sup>]) were acquired experimentally.

$$\varphi = 1 - \frac{\rho_b}{\rho_p} \tag{9}$$



However, other material properties like tortuosity (tau) and aqueous diffusion coefficient  $[M^2T^{-1}]$  were assumed to be, tau = 1 and  $10^{-9}$  m<sup>2</sup> s<sup>-1</sup> respectively. The assumption for tortuosity was made for simplification purposes, while the assumption for aqueous diffusion coefficient was made based on the diffusion coefficients of  $H^+$ ,  $CO_3^{2-}$ ,  $HCO_3^{2-}$ ,  $Ca_2UO_2(CO_3)_3^0$ ,  $CaUO_2(CO_3)_3^{2-}$ ,  $UO_2(CO_3)_2^{2-}$  and  $Ca^{2+}$  that were all found to be around  $10^{-9}$  m<sup>2</sup> s<sup>-1</sup> at  $25^{\circ}C.^{217, 218}$  The dirichlet initial and boundary conditions were imposed on the 1D reactive transport of metals over time during reaction with 10 mM NaHCO<sub>3</sub> and 10 mM CH<sub>3</sub>COOH. The initial surface area  $a_m^o$  (L<sup>-1</sup>) of U-V bearing minerals in the mine waste sediments is calculated using equation [10] in cm<sup>2</sup> cm<sup>-3</sup>. The specific mineral surface area  $a_m^o$ , [L<sup>-1</sup>] is defined as

$$a_m^0 = \frac{A_m}{V} = \frac{A_m}{V_m} \frac{V_m}{V} = \frac{a_m}{v_m} \, \phi_m \tag{10}$$

where  $\phi_m = V_m/V$  and  $V_m$  are the volume fraction and volume of the m<sup>th</sup> mineral contained in the REV of volume V, respectively, and  $a_m$  [L<sup>-1</sup>] and  $v_m$  [L<sup>3</sup>] refer to the area and volume of a single sphere of radius  $r_m$  [L],

$$a_m = 4\pi r_m^2 \tag{11}$$

$$v_m = \frac{4}{3}\pi r_m^3 \tag{12}$$

Thus the surface area  $a_m^0$  [L<sup>-1</sup>] further simplifies to,

$$a_m^0 = \frac{3}{r_m} \, \phi_m \tag{13}$$

The surface area of the U-V bearing mineral was estimated using equation [13] by considering the average particle size of the mine waste used in batch ( $<63 \mu m$ ) and column (120-355  $\mu m$ ) based on the assumption that 1) all of the U-phases in the mine



waste are U-V bearing minerals and 2) the U-V bearing minerals area spherical in shape. The assumptions were made based on prior knowledge on the Blue Gap/Tachee mine site, where U-V bearing mineral was identified as the dominant U-phase in the mine waste. The shape of the U-V bearing minerals was assumed to be spherical for simplifying the calculations.



**Table 7.1** Thermodynamic equilibrium constants (at  $T = 25^{\circ}C$ ) for aqueous and solid phase U(VI) used in the reactive transport model (PFLOTRAN).

| U(VI) Aqueous and Mineral species                 | Log K <sub>eq</sub> | $\text{Log } K_{eq}$ Reference              |       |
|---|---------------------|---|-------|
| <b>Primary species</b>                            |                     |   |       |
| $H_2O = OH^- + H^+$                               | -14.00              | Shock et al., 1988 <sup>219, 220</sup>      | Fixed |
| $U^{4+} + 1.5 H_2O + 0.25O_2 = UO_2^{2+} + 3 H^+$ | -13.2076            | Cox et al., 1989 <sup>221</sup>             | Fixed |
| $VO^{2+} + 0.5 H_2O + 0.5O_2 = VO^{2+} + H^+$     | -3.8528             | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $H_3AsO_4 + H^+ = H_2AsO_4^-$                     | 2.2492              | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $H_2CO_3 = HCO_3^- + H^+$                         | 6.37                | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $HCO_3^- = CO_3^{2-} + H^+$                       | 10.33               | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $HCO_3^- + H^+ = H_2O + CO_2$ (aq)                | -6.3447             | Shock et al., 1988 <sup>219</sup>           | Fixed |
| Aqueous complexes                                 |                     |   |       |
| $Al^{3+} + H_2O = AlOH^{2+} + H^+$                | 4.971               | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| $Al^{3+} + 2H_2O = Al(OH)_2^+ + H^+$              | 10.594              | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| $Al^{3+} + 3H_2O = Al(OH)_3 (aq) + 3H^+$          | 16.1577             | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| $Al^{3+} + 4H_2O = Al(OH)_4^- + H^+$              | 22.8833             | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| $Ca^{2+} + H_2O = CaOH^+ + H^+$                   | 12.85               | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Ca^{2+} + HCO_3^- = CaCO_3 (aq) + H^+$           | 7.0017              | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
| $Ca^{2+} + HCO_3^- = CaHCO_3^+$                   | -1.0467             | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
| $Mg^{2+} + OH^- = MgOH^+$                         | -2.210              | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
| $Mg^{2+} + HCO_3^- = MgCO_3 (aq) + H^+$           | 7.3499              | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
| $Mg^{2+} + HCO_3^- = MgHCO_3^+$                   | -1.0357             | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |

| $Mn^{2+} + H_2O = MnOH^+ + H^+$                      | 10.59    | Baes et al., 1976 <sup>223</sup>            | Fixed |
|--|----------|---|-------|
| $Mn^{2+} + 3H_2O = Mn(OH)_3^- + 3H^+$                | 34.22    | Wagman et al., 1982 <sup>225</sup>          | Fixed |
| $Mn^{2+} + 4H_2O = Mn(OH)_4^{2-} + 4H^+$             | 48.3     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Na^+ + H_2O = NaOH (aq) + H^+$                      | 14.79    | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
| $Na^+ + HCO_3^- = NaHCO_3$ (aq)                      | -0.1541  | Wagman et al., 1982 <sup>225</sup>          | Fixed |
| $K^+ + H_2O = KOH (aq) + H^+$                        | 14.46    | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $H^+ + SO_4^{2-} = HS^- + 2O_2$                      | 132.52   | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $Fe^{2+} + H^+ + 0.25 O_2 = Fe^{3+} + 0.5$<br>$H_2O$ | -7.765   | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $Fe^{2+} + H_2O = FeOH^+ + H^+$                      | 9.5      | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{2+} + 2H_2O = Fe(OH)_2 (aq) + H^+$              | 20.60    | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{3+} + 2H_2O = Fe(OH)^{2+} + 2H^+$               | 5.67     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{3+} + 3H_2O = Fe(OH)_3 (aq) + 3H^+$             | 12       | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{2+} + 3H_2O = Fe(OH)_3^- + 3H^+$                | 31       | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{3+} + 4H_2O = Fe(OH)_4^- + 4H^+$                | 21.6     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{2+} + 4H_2O = Fe(OH)_4^{2-} + 4H^+$             | 46       | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $Fe^{2+} + CO_3^{2-} = FeCO_3$ (aq)                  | 5.5988   | Turner et al., 1981 <sup>226</sup>          | Fixed |
| $Fe^{2+} + HCO_3^- = FeCO_3^+ + H^+$                 | 0.6088   | Turner et al., 1981 <sup>226</sup>          | Fixed |
| $Fe^{2+} + HCO_3^- = FeHCO_3^+$                      | -2.72    | Mattigod et al., 1979 <sup>227</sup>        | Fixed |
| $Li^+ + H_2O = LiOH (aq) + H^+$                      | 13.64    | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $UO_2^{2+} + H^+ = U^{3+} + 0.75O_2 + 0.5H_2O$       | 62.6291  | Grenthe et al., 1992 <sup>228</sup>         | Fixed |
| $UO_2^{2+} + 2H^+ = U^{4+} + H_2O + 0.5O_2$          | 32.4999  | Grenthe et al., 1992 <sup>228</sup>         | Fixed |
| $U^{4+} + 1.5H_2O + 0.25O_2 = UO_2^{2+} + 3H^+$      | -13.2076 | Grenthe et al., 1992 <sup>228</sup>         | Fixed |



| $UO_2^{2+} + H_2O = UO_2OH^+ + H^+$                                | 5.2073  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
|--|---------|--|-------|
| $UO_2^{2+} + 2H_2O = UO_2(OH)_2$ (aq)<br>+ $2H^+$                  | 10.3146 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $UO_2^{2+} + 3H_2O = UO_2(OH)_3^- + 3H^+$                          | 19.2218 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $UO_2^{2+} + 4H_2O = UO_2(OH)_4^{2-} + 4H^+$                       | 33.0291 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $2UO_2^{2+} + 1H_2O = (UO_2)_2OH^{3+} + H^+$                       | 2.7072  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $2UO_2^{2+} + 2H_2O =$<br>$(UO_2)_2(OH)_2^{2+} + 2H^+$             | 5.6346  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $3UO_2^{2+} + 4H_2O =$<br>$(UO_2)_3(OH)_4^{2+} + 4H^+$             | 11.929  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $3UO_2^{2+} + 5H_2O =$<br>$(UO_2)_3(OH)_5^+ + 5H^+$                | 15.5862 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $3UO_2^{2+} + 7H_2O = (UO_2)_3(OH)_7^- + 7H^+$                     | 31.0508 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $4UO_2^{2+} + 7H_2O =$<br>$(UO_2)_4(OH)_7^+ + 7H^+$                | 21.9508 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $UO_2^{2+} + HCO_3^- = UO_2CO_3(aq) + H^+$                         | 0.6634  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $UO_2^{2+} + 2HCO_3^{-} = UO_2(CO_3)_2^{2-} + 2H^+$                | 3.7467  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $UO_2^{2+} + 3HCO_3^{-} = UO_2(CO_3)_3^{4-} + 3H^+$                | 9.4302  | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $2UO_2^{2+} + 3H_2O + HCO_3^{-} = (UO_2)_2CO_3(OH)_3^{-} + 4H^{+}$ | 11.2229 | Grenthe et al., 1992 <sup>228</sup>  | Fixed |
| $2Ca^{2+} + UO_2^{2+} + 3CO_3^{2-} = Ca_2UO_2(CO_3)_3$ (aq)        | -30.04  | Dong et al., 2006 <sup>128</sup>   | Fixed |
| $Ca^{2+} + UO_2^{2+} + 3CO_3^{2-} = $ $CaUO_2(CO_3)_3^{2-}$        | -27.18  | Dong et al., 2006 <sup>128</sup> ,<br>Bernhard et al,<br>2001 <sup>229</sup> | Fixed |
| $VO^{2+} + H^+ = V^{3+} + 0.5H_2O + 0.25O_2$                       | 14.9945 | Israel et al. ,1976 <sup>230</sup>   | Fixed |
| $VO^{2+} + 0.5H_2O + 0.25O_2 = VO_2^+ + H^+$                       | -3.8528 | Shock et al., 1988 <sup>219</sup>  | Fixed |
| $V^{3+} + 3H_2O + 0.5O_2 = VO_4^{3-} + 6H^+$                       | 9.6002  | Wagman et al., 1982 <sup>225</sup>   | Fixed |
| $VO^{2+} + 2H_2O = (VO)_2(OH)_2^{2+} + 2H^+$                       | 6.67    | Baes et al., 1976 <sup>223</sup>   | Fixed |
| $VO^{2+} + 2.5H_2O + 0.25O_2 = H_2VO_4^- + 3H^+$                   | 3.2394  | Johnson. J. W et al.<br>1992 <sup>224</sup>                                  | Fixed |



| $VO^{2+} + 2.5H_2O + 0.25O_2 = HVO_4^{2-} + 4H^+$   | 11.3024  | Johnson. J. W et al.<br>1992 <sup>224</sup> | Fixed |
|---|----------|---|-------|
| $V^{3+} + H_2O = VOH^{2+} + H^+$  | 2.260    | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $VO^{2+} + H_2O = VOOH^+ + H^+$   | 5.67     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $VO_4^{3-} + 2H^+ = VO_3OH^{2-}$  | -14.26   | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $V^{3+} + 2H_2O = V(OH)_2^+ + 2H^+$   | 5.9193   | Langmuir et al.,<br>1978 <sup>150</sup>     | Fixed |
| $2V^{3+} + 2H_2O = V_2(OH)_2^{4+} + 2H^+$   | 3.80     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $VO_2^+ + 2H_2O = VO(OH)_3 (aq) + H^+$  | 3.30     | Baes et al., 1976 <sup>223</sup>            | Fixed |
| $H_2AsO_4^- + H^+ = AsH_3 (aq) + 2O_2$  | 149.3941 | Sergeyeva et al.,<br>1969 <sup>231</sup>    | Fixed |
| $H_2AsO_4^- = H_2AsO_3^- + 0.5O_2$  | 29.0857  | Shock et al., 1988 <sup>219</sup>           | Fixed |
| $H_2AsO_4^- = AsO_2^- + 3H_2O + 0.5O_2$   | 29.0746  | Grenthe et al., 1992 <sup>228</sup>         | Fixed |
| $H_2AsO_3^- + 4H^+ = As(OH)_3$ (aq)   | -9.2048  | Grenthe et al., 1992 <sup>228</sup>         | Fixed |
| Solid Mineral phases  |          |   |       |
| Calcite $CaCO_3 + H^+ = Ca^{2+} + HCO_3^-$  | 1.8487   | Helgeson et al. 1978 <sup>232</sup>         | Fixed |
| Becquerelite<br>$Ca (UO_2)_6O_4(OH)_6. 8H_2O$<br>$+14H^+ = 6UO_2^{2+} + Ca^{2+} +$<br>$18H_2O$  | 29.23    | Casas et al., 1997 <sup>233</sup>           | Fixed |
| $\begin{aligned} &Quartz \\ &SiO_2 = SiO_2 \text{ (aq)} \end{aligned}$  | -3.9993  | Helgeson et al. 1978 <sup>232</sup>         | Fixed |
| Boehmite $AlO_2H + 3H^+ = Al^{3+} + 2H_2O$  | 7.5642   | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| Diaspore $AlHO_2 + 3H^+ = Al^{3+} + 2H_2O$  | 7.1603   | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| Gibbsite $Al(OH)_3 + 3H^+ = Al^{3+} + 3H_2O$  | 7.756    | Pokrovskii et al.,<br>1995 <sup>222</sup>   | Fixed |
| $\begin{aligned} & \text{Hercynite} \\ & \text{FeAl}_2\text{O}_4 + 8\text{H}^+ = \text{Fe}^{2+} + 2\text{Al}^{3+} + \\ & 4\text{H}_2\text{O} \end{aligned}$ | 28.8484  | Robie et al. 1995 <sup>234</sup>            | Fixed |



| $Spinel \\ Al_2MgO_4 + 8H^+ = Mg^{2+} + 2Al^{3+} \\ + 4H_2O$   | 37.6295  | Helgeson et al. 1978 <sup>232</sup>                             | Fixed |
|--|--|---|-------|
| Portlandite $Ca(OH)_2 + 2H^+ = Ca^{2+} + 2H_2O$  | 22.5552  | Robie et al. 1995 <sup>234</sup>                                | Fixed |
| $Wustite \\ Fe_{0.947}O + 2H^+ = 0.1060Fe^{3+} + \\ 0.8410Fe^{2+} + H_2O$  | 12.4113  | Wagman et al., 1982 <sup>225</sup>                              | Fixed |
| $\begin{aligned} & \text{Periclase} \\ & \text{MgO} + 2\text{H}^+ = \text{Mg}^{2+} + \text{H}_2\text{O} \end{aligned}$ | 21.3354  | Helgeson et al. 1978 <sup>232</sup>                             | Fixed |
| Brucite $Mg(OH)_2 + 2H^+ = Mg^{2+} + 2H_2O$  | 16.2980  | Helgeson et al. 1978 <sup>232</sup>                             | Fixed |
| Ferrihydrite $Fe_2O_3 + 3H^+ = Fe^{3+} + 3H_2O$  | 4.896  | Stumm and Morgan <sup>235</sup>                                 | Fixed |
| Goethite<br>$FeOOH + 3H^+ = Fe^{3+} + 2H_2O$   | 0.5345   | Robie et al. 1995 <sup>234</sup>                                | Fixed |
| Hematite $Fe_2O_3 + 6H^+ = 2Fe^{3+} + 3H_2O$   | 0.1086   | Helgeson et al. 1978 <sup>232</sup>                             | Fixed |
| $Uraninite \\ UO_2 + 4H^+ = U^{4+} + 2H_2O$  | -4.8372  | Cox et al., 1989 <sup>221</sup>                                 | Fixed |
| Schoepite $UO_3.2H_2O + 2H^+ = UO^{2+} + 3H_2O$  | 4.8333   | Grenthe et al., 1992 <sup>228</sup>                             | Fixed |
| Rutherfordine $UO_2CO_3 + H^+ = HCO_3^- + UO_2^{2+}$   | -13.9  | Meinrath 1993 <sup>236</sup>                                    | Fixed |
| Boltwoodite-Na<br>$Na7K3(H_3O)(UO_2)SiO_4.H_2O + 3H^+ = 0.3K^+ + 0.7Na^+ + SiO_2$<br>(aq)                              | 14.5834  | Hemingway et al., 1982  | Fixed |
| $Metaschoepite \\ UO_3.2H_2O + 2H^+ = UO2^{2+} + \\ 3H_2O$   | -22.29<br>(circumneu<br>tral), -5.26<br>(acidic) | Meinrath 1993 <sup>236</sup> , Riba et al., 2005 <sup>148</sup> | Fixed |
| Uranophane $Ca(UO_2)_2(SiO_3)_2(OH)_2 + 6H^+ = Ca^{2+} + 2SiO2$  | 17.2850  | Wagman et al., 1982 <sup>225</sup>                              | Fixed |
| $UO_2CO_3 + H^+ = HCO_3^- + UO2^{2+}$  | -4.1267  | Grenthe et al., 1992 <sup>228</sup>                             | Fixed |
| $CaUO_4 + 4H^+ = Ca^{2+} + UO_2^{2+} + 2H_2O$  | 15.9420  | Grenthe et al., 1992 <sup>228</sup>                             | Fixed |
| $UO_3.2H_2O + 2H^+ = UO_2^{2+} + 3H_2O$  | 4.833  | Grenthe et al., 1992 <sup>228</sup>                             | Fixed |



| Schoepite-dehydrated $0.9UO_3.0.9H_2O + 2H^+ = UO^{2+} + 1.9H_2O$    | 5.0167   | Grenthe et al., 1992 <sup>228</sup>     | Fixed  |
|--|----------|---|--------|
| $V_2O_4 + 4H^+ = 2H_2O + 2VO^{2+}$                                   | 8.5719   | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| $V_3O_5 + 8H^+ = VO^{2+} + 2V^{3+} + 4H_2O$                          | 13.4312  | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| $V_4O_7 + 10H^+ = 2V^{3+} + 2VO^{2+} + 5H_2O$                        | 18.7946  | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| Carnotite $(K_2(UO_2)_2(VO_4)_2)^* = 2K^+ + 2UO2^{2+} VO4^{3-}$      | -56.3811 | Langmuir et al.,<br>1978 <sup>150</sup> | Varied |
| $Mg_2V_2O_7 + H2O = 2H^+ + 2Mg^{2+} + 2VO_4^{3-}$                    | -30.9025 | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| $MgV_2O_6 + 2H_2O = Mg^{2+} + 2VO_4^{3-} + 4H^+$                     | -45.8458 | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| Tyuyamunite $Ca(UO_2)_2(VO_4)_2 = Ca^{2+} + 2UO_2^{2+} + 2VO_4^{3-}$ | -53.3757 | Langmuir et al.,<br>1978 <sup>150</sup> | Fixed  |
| Arsenopyrite<br>$FeAsS + 1.5H_2O = 0.5H^+ + 0.5AsH_3$ (aq)           | -14.4453 | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| Arsenolite<br>$As_2O_3 + 3H_2O = 2H^+ + 2H_2AsO_3^-$                 | -19.8365 | Robie et al. 1995 <sup>234</sup>        | Fixed  |
| $(UO_2)_2As_2O_7 + 2H^+ + H_2O = 2H_2AsO_4^- + 2UO_2^{2+}$           | 7.7066   | Grenthe et al., 1992 <sup>228</sup>     | Fixed  |
| $(UO_2)_3(AsO_4)_2 + 4H^+ = 2H_2AsO_4^- + 3UO_2^{2+}$                | 9.3177   | Grenthe et al., 1992 <sup>228</sup>     | Fixed  |
| $KUO_2AsO_4 + 2H^+ = H_2AsO^{4-} + K^+ + UO_2^{2+}$                  | -4.1741  | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| $LiUO_2AsO_4 + 2H^+ = H_2AsO_4^- + Li^+ + UO_2^{2+}$                 | -0.7862  | Wagman et al., 1982 <sup>225</sup>      | Fixed  |
| $UO_2(AsO_3)_2 + 2H_2O = UO_2^{2+} + 2H_2AsO_4^{-}$                  | 6.9377   | Grenthe et al., 1992 <sup>228</sup>     | Fixed  |
| <b>Surface Complexes</b>   |          |   |        |
| >SOUO <sub>2</sub> OH  | 6.448    | Bond et al., 2007 <sup>146</sup>        | Fixed  |
| >SOHUO <sub>2</sub> CO <sub>3</sub>                                  | 2.033    | Bond et al., 2007 <sup>146</sup>        | Fixed  |



**Table 7.2.** Other parameters used in the reactive transport model to simulate the experimental release of U and V from mine waste.

| Parameter   | Value | Implementation in the model  |
|---|-------|--|
| Reaction rate constant $(k_m)$ of carnotite   | -     | Varied   |
| Reaction rate constant $(k_m)$ of Rutherfordine $(UO_2CO_3)$ (mol cm <sup>-2</sup> -sec <sup>-1</sup> )                         | -     | Varied   |
| Reaction rate constant $(k_m)$ of metaschoepite (UO <sub>3</sub> .2H <sub>2</sub> O) (mol cm <sup>-2</sup> -sec <sup>-1</sup> ) | -     | Varied   |
| Porosity $(\varphi)$  | 0.25  | Calculated, Fixed  |
| Tortuosity (tau)  | 1     | Assumed, Fixed   |
| aqueous diffusion coefficient (m <sup>2</sup> s <sup>-1</sup> )   | 10-9  | From Literature, Fixed   |
| Darcy's Flux, $q$ (cm min <sup>-1</sup> )   | 1.496 | Calculated, Fixed  |
| Average U-V bearing mineral diameter (μm) Batch experiments (<63 μm)  | 32    | Assumed based on size fractions to calculate average surface area, fixed |
| Average U-V bearing mineral diameter (μm) Column Experiments (120-355 μm)   | 240   | Assumed based on size fractions to calculate average surface area, fixed |

**Table 7.3.** Reaction rate constants of metaschoepite and rutherfordine estimated by modelling the reactive transport of U and V during mine waste reaction at circumneutral and acidic conditions.

| Mineral phase  | Reaction rate constants (k <sub>m</sub> )<br>(mol cm <sup>-2</sup> -sec <sup>-1</sup> ) |
|--|---|
| Rutherfordine (UO <sub>2</sub> CO <sub>3</sub> ) (Circumneutral Batch)   | $1 \times 10^{-15}$   |
| Metaschoepite (UO <sub>3</sub> .2H <sub>2</sub> O) (Circumneutral Batch) | $2x10^{-16}$  |



**Table 7.4.** Parameters used to consider the effect of grain size on the reactive transport of U and V during flow through column experiment with 10 mM NaHCO<sub>3</sub>. The surface area of U-V bearing minerals was estimated using equation 13. The effective reaction rate constant ( $k_{effective} = k*a_m^0$ ) accounts for the effect of grain surface area on the reactive transport of U and V, where k is the reaction rate constant and  $a_m^0$  is the surface are of U-V bearing minerals.

| U-V<br>bearing<br>minerals of<br>different<br>grain sizes | Average<br>U-V<br>bearing<br>mineral<br>diameter<br>(µm) | Estimated U-V bearing mineral surface area $(a_m^0)$ $({\rm cm}^2{\rm cm}^{-3})$ | Reaction rate<br>constant (k <sub>m</sub> )<br>(mol cm <sup>-2</sup> -<br>sec <sup>-1</sup> ) | Effective reaction rate constant $(k_{effective} = (k_m * a_m^0) \pmod{\text{cm}^{-3}\text{-sec}^{-1}}$ |
|---|--|--|---|---|
| U-V mineral   | 240  | 62.5   | $4.8 \times 10^{-13}$   | $3.0 \times 10^{-11}$   |
| U-V mineral   | 200  | 75   | 4.8x10 <sup>-13</sup>   | 3.6x10 <sup>-11</sup>   |
| U-V mineral 2   | 280  | 53.6   | 4.8x10 <sup>-13</sup>   | 2.6x10 <sup>-11</sup>   |
| U-V mineral   | 120  | 125  | 4.8x10 <sup>-13</sup>   | 6.0x10 <sup>-11</sup>   |

**Table 7.5.** Elemental content of solid samples determined by acid extractions (measured using ICP-OES/MS) of unreacted mine waste and mine waste after sequential reaction with 10 mM NaHCO<sub>3</sub> and CH<sub>3</sub>COOH solution during flow through column experiments.

| Samples                                     | U (mg Kg-1) | V (mg Kg <sup>-1</sup> ) | As (mg Kg <sup>-1</sup> ) | Fe (mg Kg <sup>-1</sup> ) |
|---|-------------|--------------------------|---------------------------|---------------------------|
| Unreacted mine<br>waste<br>Acid extractable | 1912.12     | 858.01                   | 4.015                     | 715.79                    |
| Reacted mine waste<br>Acid extractable      | 17.79       | 62.01                    | 1.17                      | 456.89                    |

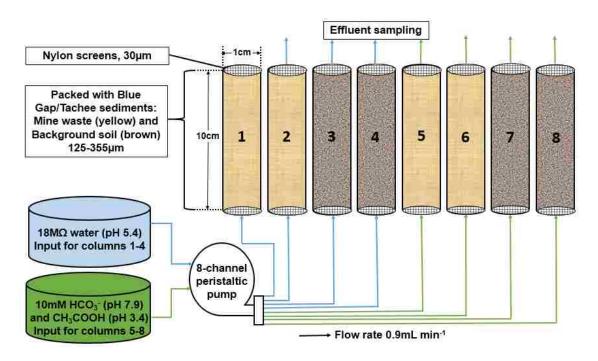
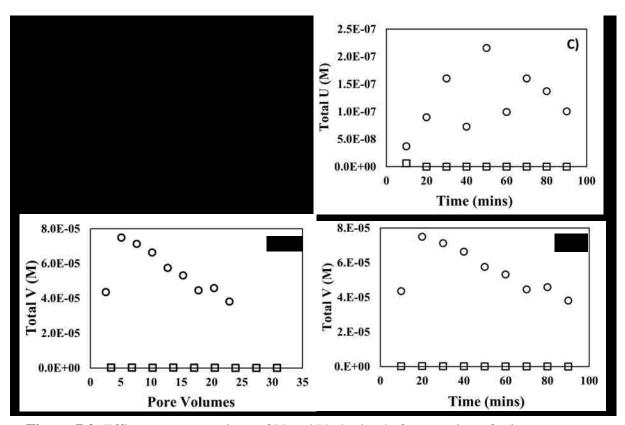
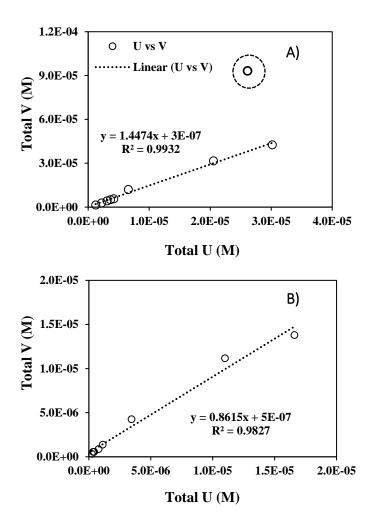


Figure 7.1. Experimental setup of sequential flow through column experiments

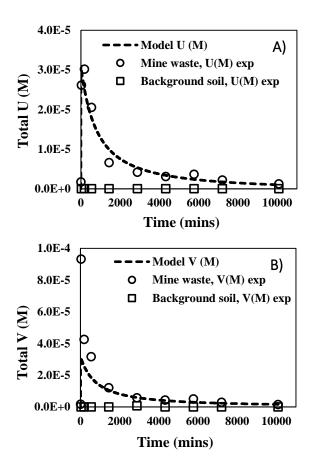




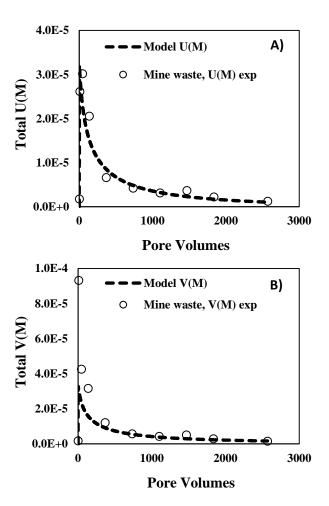
**Figure 7.2.** Effluent concentrations of U and V obtained after reaction of mine waste (circle) and background soil (squares) with  $18M\Omega$  water (pH 5.4), during continuous flow-through column experiments, as a function of pore volumes and time. **A)** U concentration versus pore volume; **B)** V concentration versus pore volume; **C)** U concentration versus time; **D)** V concentration versus time.



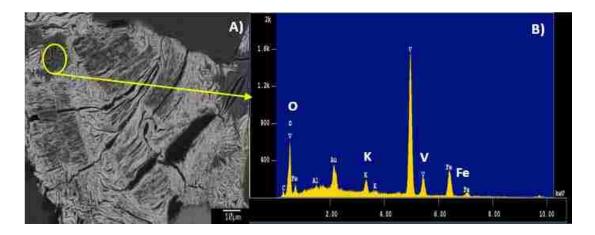
**Figure 7.3.** Molar correlation between U and V experimental release from mine waste (hollow circles) after reaction with **A**) 10 mM NaHCO<sub>3</sub>.and **B**) 10 mM CH<sub>3</sub>COOH during continuous flow through column experiments. The ideal slope should be 1:1 from the reaction  $(K_2(UO_2)_2(VO_4)_2)^* = 2K^+ + 2UO2^{2^+} VO4^{-3}$ . The point in the dashed circle represents an outlier due to equilibration of the column with the influent solution on the early stages of the experiment (first 30 minutes).



**Figure 7.4.** Measured effluent concentrations and reactive transport model (PFLOTRAN) of U and V, from mine waste (circle) and background soil (squares) during continuous flow-through column experiments at pH 7.9 (using 10 mM NaHCO<sub>3</sub>), as a function of time. **A)** U concentration versus time; **B)** V concentration versus time. The curve fitting using PFLOTRAN are presented with dashed lines.

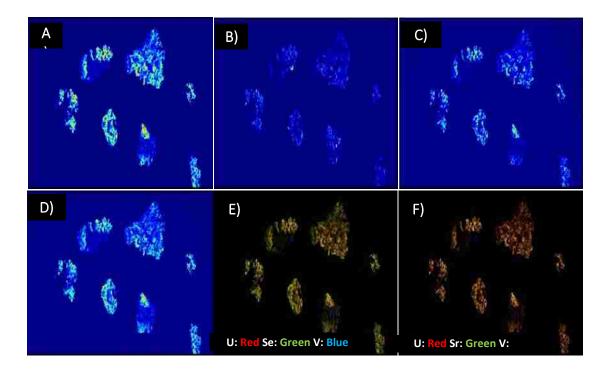


**Figure 7.5.** Measured effluent concentrations and reactive transport model (PFLOTRAN) of U and V from mine waste (circle) as a function of pore volumes after considering the effect of grain size during continuous flow-through column experiments at pH 7.9 (using 10 mM NaHCO<sub>3</sub>). **A)** U concentrations versus pore volumes **B)** V concentrations versus pore volumes. The curve fitting using PFLOTRAN are presented with dashed lines.



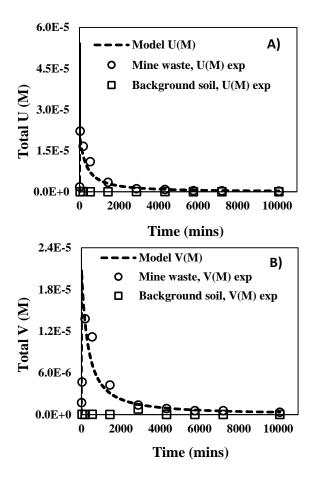
**Figure 7.6.** Microprobe identification of a V-Fe-K phase in the mine waste samples. **A)** Back Scatter Electron Imaging (BSE) of a V-Fe-K phase. **B)** EDS spectrum of the identified V-Fe-K phase.





**Figure 7.7.** Synchrotron Micro- X-ray Fluorescence mapping for mine waste samples identifying the co-occurrence of U with other metals. **A)** Uranium map; **B)** Vanadium map; **C)** Selenium map; **D)** Strontium map; **E)** Overlay map of U- red, Se – green and V – blue; **F)** Overlay map of U- red, Sr – green and V – blue. Gradient yellow colors in E and F suggest potential co-occurrence of U and Se, and U and Sr respectively. Similarly cyan gradient colors in E and F suggest co-occurrence of U and V, possibly as a U-V mineral.





**Figure 7.8.** Measured effluent concentrations and reactive transport model (PFLOTRAN) of U and V, from mine waste (circle) and background soil (squares) during continuous flow-through column experiments at pH 3.4 (using 10 mM CH<sub>3</sub>COOH) as a function of time. **A)** U concentration versus time; **B)** V concentration versus time. The curved fitting using PFLOTRAN are presented with solid lines.

## Additional Materials and Methods.

Acid digestions were conducted to assess and compare the total acid extractable trace metal concentrations between unreacted and reacted mine wastes. Acid digestions for unreacted sediments involved addition of 3ml of Hydrochloric acid (HCl), 3 ml of Nitric acid (HNO<sub>3</sub>) and 3ml of Hydrofluoric acid (HF) into 50 ml Teflon digestion tubes to 2  $\pm$  0.002g sediments. Similarly for reacted sediments 1 ml of HCl, HNO<sub>3</sub> and HF was added to 50 ml Teflon digestion tubes containing 0.5  $\pm$  0.002g of sediments. All reagents are of high purity. The digestion tubes were then heated using a Digi prep MS SCP Science block digester at 95 °C for 2 h, followed by dilution of acid extracts from reacted and unreacted sediments to 50 and 25 ml. The diluted samples are then filtered using 0.45  $\mu m$  filters to remove any suspended or undissolved solids before analysis.

Unreacted abandoned mine waste samples collected from the Jackpile-Paguate Mine, Laguna Pueblo were characterized for their bulk elemental and oxide composition using XRF with a detection limit around 0.1% of total elemental content. Sample preparation involved mixing about 9g of mine waste sample with 1g of binder "spectroblend" and homogenizing the mixture using a Spex mixer mill for 5 minutes in a plastic vial containing plastic balls for mixing. The homogenized sample was then transferred into a 40mm pressing container "9x38 mm Spec-Cap" that was placed inside a press pellet dye and pressed at 25 tons per square inch.



A Rigaku Smart Lab XRD was used to identify the U mineral phases that occur in the waste samples collected from the Jackpile-Paguate mine. The instrument uses Cu Ka radiation with a scintillation detector, a graphite monochromator and Jade® software to obtain this information. The samples are prepared by using a water separation technique with a settling time <30 s to concentrate the submicron U phases from the <63 $\mu$ m homogenized waste sample.

A STEM analysis was conducted on waste samples to identify the submicron-crystalline U phases and their composition which dominantly affect the reactivity and transport of U. A JEOL 2010F Field Emission Gun Scanning Transmission Electron Microscope (FEG/STEM) fitted with an Oxford ultrathin window Energy Dispersive Spectroscopy (EDS) detector, an Oxford ISIS/INCA X-ray analysis system and a GATAN multiscan CCD camera was used for the analysis. Apart from the traditional TEM techniques, this TEM is capable of conducting 1) energy filtered imaging (EFTEM), 2) electron energy loss spectroscopy (EELS), 3) X-ray microanalysis and X-ray mapping at the sub-nm level, and 4) bright- and dark-field STEM imaging. For this study, we used the TEM and STEM mode imaging, EDS analysis, high resolution selected area electron diffraction (HR-SAED) and STEM mapping capabilities of the instrument. Drops of unaltered waste sediment suspended in acetone were dropped onto standard holey carbon film-covered Cu TEM grids using a disposable pipette. The sample was then allowed to sit for a minute until all the acetone was vaporized. The dry samples were loaded onto the TEM holder for performing the analysis. The INCA EDS detector was used to determine the elemental composition of the specific targeted crystal. Later a HR-SAED analysis was



performed on the identified crystals to observe their crystallinity. A mapping analysis was then conducted on these samples to identify the composition of these U-phases that could be crucial to better understand their reactivity during waste reaction with various reagents.

The samples were analyzed using a JEOL JXA-8200 (JEOL Ltd., Tokyo, Japan) electron microprobe at the Department of Earth and Planetary Science/Institute of Meteoritics, University of New Mexico. The microprobe is equipped with 5 wavelength dispersive x-ray spectrometers (WDS) and an ultrathin-window energy dispersive spectrometer (EDS). A Sun Microsystems computer, running Solaris OS 10, hosts the JEOL operating software, which includes a qualitative X-ray mapping routine, the EDS analyzer, and image acquisition facilities. A Dell PC running Windows 7 handles the quantitative analysis and automation with third party software, Probe for EPMA (Probe Software, Inc., Eugene, Oregon).

X-ray maps were acquired at 20 kV and 30 nA beam current, mapping the following elements (see table below for analytical lines): Al, Si, P, S, K, Ca, V, Ti, Fe, and U (Appendix B: Table 8.1). All elements were mapped using WDS spectrometers except Al and Si which were mapped using the EDS spectrometer. The 10 elements measured by WDS required 2 complete passes to be made on each map since each WDS measures one element at a time. To accomplish this, the first 5 elemental lines on the WDS, a backscattered electron image, and the EDS lines were collected simultaneously, followed by a second pass on the map to acquire the remaining 5 lines measured by WDS. Maps were acquired over areas as large as 177 x 223 pixels down to 98 x 137



pixels where each pixel was 2 µm square, moving the stage from pixel to pixel. Stage movement is used over large areas to avoid defocusing the X-ray optics of the WDS spectrometer. Dwell time on all maps was 100 msec per pixel. Thus, the longest map stage map required 1 hour 17 minutes, including overhead for stage movement, while the smallest map (98 x 37 pixels) required 27 minutes acquisition time. One map of 100 x 200 pixels was acquired over a small area of 56 by 112 µm using the beam scan mode rather than stage movement since defocusing the WDS was not a problem. The acquisition time on this map was 2 hours using 3 accumulations or frames added together. The polished sections were analyzed at 20 kV and 30 nA beam current with a spot size less than 1 µm. Quantitative analyses were accomplished with WDS; the elements and their analytical lines with counting times and detection limits are provided in the SI table 1 below. Standard metals and minerals from C.M. Taylor Corp. (Sunnyvale, CA) and from the Smithsonian collection<sup>176</sup> were used for calibration, and Probe for EPMA software, utilizing a ZAF correction algorithm, was used to reduce the raw data. The elements analyzed using Electron Microprobe, their analytical line, peak counting time in seconds, counting time on each background (above and below peak, in seconds), and Minimum Detection Limit (in element wt%) are presented in a table below.

| Element                             | Al    | Si    | P     | S     | K     | V     | Fe    | U                         |
|-------------------------------------|-------|-------|-------|-------|-------|-------|-------|---------------------------|
| Line                                | Ka    | $\mathbf{M}_{\mathrm{a}}$ |
| Peak counting<br>Time (s)           | 20    | 20    | 40    | 60    | 20    | 20    | 20    | 60                        |
| Background<br>Time (s)              | 10    | 10    | 10    | 20    | 10    | 10    | 10    | 20                        |
| Minimum Detection Limit (MDL) (wt%) | 0.014 | 0.013 | 0.012 | 0.006 | 0.014 | 0.016 | 0.017 | 0.034                     |

A XPS analysis was conducted on unreacted and reacted waste sediments surface oxidation states (top 5 nm) of the uranium (U). We used a Kratos AXIS-Ultra DLD XPS was used to acquire the near surface (5-10 nm) elemental composition and oxidation states. Monochromatic Al Ka source operating at 225W was used. Survey spectra were acquired at 80 eV and high resolution at 20 eV pass energy. The data obtained for every sample is an average of 3 different areas on the sample. Charge neutralization was accomplished using low energy electron that operate at a -3.1 V bias voltage, -1.0 V filament voltage and filament current of 2.1 A. Our spectra were calibrated using the 4f spectra acquired from gold powder that was deposited on each sample. All spectra of U were processed using CasaXPS software. Synthetic uraninite [UO<sub>2</sub>] and becquerelite [Ca(UO<sub>2</sub>)<sub>6</sub>O<sub>4</sub>(OH)<sub>6</sub>·8(H<sub>2</sub>O)] procured from our collaborators in University of Notre Dame were used as reference standards for U(IV) and U(VI). Atomic percentage content for various elements was calculated using sensitivity factors provided by the manufacturer. A 70% Gaussian / 30% Lorentzian (GL (30)) line shape was used to fit our spectra. The full width at half maximum was kept between 1.6 and 1.9 eV for all peaks used in fitting. The position and area of peaks in U 4f 5/2 component was constrained to those in U4f 7/2 components by the values reported in database- 10.8 eV higher in position and 75% of the area. Several peaks from other elements contribute to the same binding energy range – K 2s at 378.9 eV, Mg auger peak at 385 eV and N 1s in the region above 399 eV.



We mapped a polished section of the waste sample at the advanced Stanford Synchrotron Radiation Light source (SSRL) beam line 10.3.2 using a  $\mu$ -SXRF fitted with a Si (111) phi, 90 double crystal monochromator to observe the co-occurrence of U with P and Si. X-ray energies as high as 17.2 kev, just above the U LIII edge was used to acquire these maps. The acquired data was processed using the Microanalysis Toolkit software program.

The surface charge of the unreacted and reacted mine waste samples was obtained by using Malvern Zetasizer Nano-ZS which is equipped with a He–Ne laser (633 nm) and non-invasive backscatter optics (NIBS). All samples for zeta potential measurements were suspended in 10 mM NaCl solution at a 0.25 mg mL<sup>-1</sup> concentration. Measurements were acquired at room temperature (22-25°C) in triplicates. All reported values correspond to the average of at least three independent samples.

**Table 8.1** Elemental percentage concentrations of metals at the surface of the unreacted and reacted Laguna mine wastes determined using X-ray Photoelectron Spectroscopy (XPS) survey scan.

| Sample   | O 1s % | C 1s % | Si 2p % | N 1s % | U 4f % |
|--|--------|--------|---------|--------|--------|
| Unreacted Laguna Mine waste                                    | 37.5   | 47.8   | 9.0     | 0.2    | 0.1    |
| Reacted - 10 mM<br>NaHCO <sub>3</sub> pH 7.5                   | 56.0   | 29.5   | 14.0    | 0.23   | 0.02   |
| Reacted - 6% NaOCl @ pH 7.5                                    | 56.3   | 30.5   | 12.7    | 0.33   | 0.06   |
| Reacted - 5.6-6%<br>NaOCl + 10 mM<br>NaHCO <sub>3</sub> pH 7.5 | 46.3   | 31.0   | 10.85   | -      | 0.07   |

**Table 8.2** Percentage distribution of U(IV) and U(VI) oxidation states at the surface (top 5 nm) of the unreacted and reacted Laguna mine wastes determined using XPS narrow scans (figure 8.8).

| Commle   | % U Content |       |  |
|--|-------------|-------|--|
| Sample   | U(VI)       | U(IV) |  |
| Binding energy, eV                                       | 381.6       | 384.5 |  |
| Unreacted mine waste                                     | 95          | 5     |  |
| Reacted - 10 mM NaHCO <sub>3</sub> pH 7.5                | 100         | 0     |  |
| Reacted - 6% NaOCl @ pH 7.5                              | 100         | 0     |  |
| Reacted - 5.6-6% NaOCl + 10 mM NaHCO <sub>3</sub> pH 7.5 | 100         | 0     |  |

**Table 8.3** Chemical equilibrium simulations conducted using MINEQL 4.6 to observe the dominant aqueous complexes and mineral precipitates formed at a certain pH and reactivity conditions. The saturation indices (SI) for schoepite during reaction with  $18M\Omega$  water and 6% NaOCl are estimated to be, SI = 0.

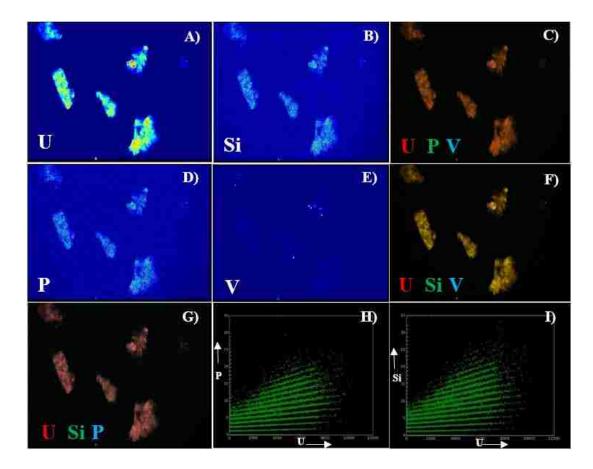
| Experiments   | Average pH  | Aqueous complexes<br>and mineral<br>precipitates formed                      | Dominance of aqueous and solid phases in concentration% |
|---|---|--|---|
| Reaction with 18MΩ water  | 6.5<br>(when<br>concentrations<br>start dropping) | UO <sub>2</sub> OH <sup>+</sup>  | 13.8  |
|   |   | (UO <sub>2</sub> ) <sub>3</sub> (OH) <sub>5</sub> <sup>+</sup>               | 8.7   |
|   |   | UO <sub>2</sub> (OH) <sub>2</sub> (aq)                                       | 5.5   |
|   |   | Schoepite  | 71.7  |
| Reaction with<br>10 mM<br>NaHCO <sub>3</sub>                    | 8   | $UO_2(CO_3)_3^{4-}$  | 4.6   |
|   |   | Ca <sub>2</sub> UO <sub>2</sub> (CO <sub>3</sub> ) <sub>3</sub> <sup>0</sup> | 18.9  |
|   |   | $Ca_2UO_2(CO_3)_3^{2-}$  | 75.8  |
| Reaction with 6% NaOCl 6.5 (when concentrations start dropping) | UO <sub>2</sub> OH <sup>+</sup>                   | 1.1  |   |
|   |   | Schoepite  | 97.9  |
| 6% NaOCl +<br>10 mM<br>NaHCO <sub>3</sub>                       | 5.9 (when concentrations start dropping)          | UO <sub>2</sub> CO <sub>3</sub> (aq)   | 5.4   |
|   |   | UO <sub>2</sub> (CO <sub>3</sub> ) <sub>2</sub> -2                           | 2.4   |
|   |   | $Ca_2UO_2(CO_3)_3^0$   | 77.8  |
|   |   | $Ca_2UO_2(CO_3)_3^{2-}$  | 14.1  |

**Table 8.4** Dissolved Organic Carbon (DOC) content dissolved from Laguna mine wastes after reaction with 1)  $18M\Omega$  water pH 5.4 2) 10 mM NaHCO<sub>3</sub> pH 7.5 3) 6% NaOCl pH 7.5 and 4) 6% NaOCl + 10mM NaHCO<sub>3</sub> pH 7.5.

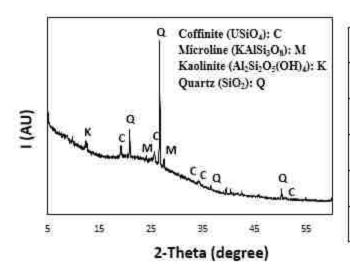
| D                                      | Dissolved Organic Carbon (DOC) |  |  |
|--|--------------------------------|--|--|
| <u>Reagents</u>                        | <u>(mg/L)</u>                  |  |  |
| Reaction with 18MΩ water               | 1.6                            |  |  |
| Reaction with 10 mM NaHCO <sub>3</sub> | 2.6                            |  |  |
| Reaction with 6% NaOCl                 | 5.5                            |  |  |
| 6% NaOCl + 10 mM NaHCO <sub>3</sub>    | 3.3                            |  |  |

**Table 8.5** Atomic content of elements in acid extracts obtained through acid digestion of unreacted and reacted Laguna mine wastes used during batch experiments.

| Jackpile-Paguate mine<br>waste Samples                  | U<br>(mg Kg <sup>-1</sup> ) | V<br>(mg Kg <sup>-1</sup> ) | Fe<br>(mg Kg <sup>-1</sup> ) | P<br>(mg Kg <sup>-1</sup> ) |
|---|-----------------------------|-----------------------------|------------------------------|-----------------------------|
| Unreacted XRF   | 7345                        | 919                         | 77006                        | 2675                        |
| Acid extractable from Unreacted sample                  | 5876                        | 271                         | 64880                        | 1381                        |
| Reacted - $18M\Omega$ water pH 5.4                      | 5654                        | 357                         | 58020                        | 2341                        |
| Reacted - 10 mM NaHCO <sub>3</sub> pH 7.5               | 4882                        | 369                         | 57915                        | 2155                        |
| Reacted - 6% NaOCl pH 7.5                               | 5188                        | 343                         | 52580                        | 2415                        |
| Reacted - 6% NaOCl + 10<br>mM NaHCO <sub>3</sub> pH 7.5 | 4526                        | 359                         | 55483                        | 1099                        |



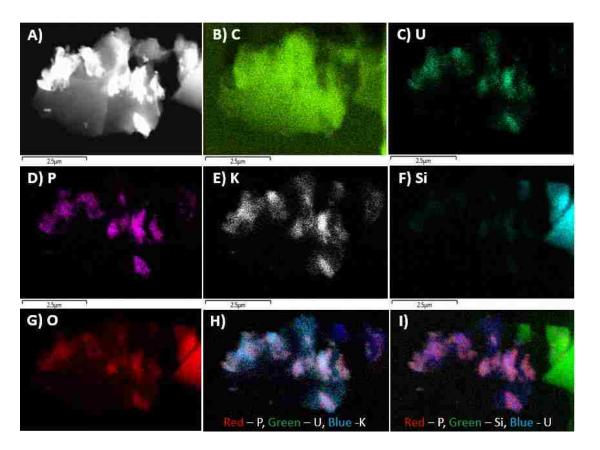
**Figure 8.1** Micro X-Ray Fluorescence (μXRF) mapping on unreacted Laguna mine waste showing co-occurrence of U, Si and P. **A**, **B**, **D** and **E**) Mapping images showing distribution of U, Si, P and V in the elemental grains of the mine waste. **C**) Overlaid image of U (red), P (green) and V (blue), showing correlation between U and P in orange which is due to dominance of U over P. **F**) Overlaid image of U (red), Si (green) and V (blue), showing correlation between U and Si in yellow. **G**) Overlaid image of U (red), Si (green) and P (blue), showing correlation between U and Si in yellow and correlation between U and P in magenta. **H and I**) Correlations plots between U-P and U-Si maps, where the mapping intensities of U are plotted against those of Si and P, clearly indicating correlation between U, P and Si.



| Phase ID             | Weight % |
|----------------------|----------|
| Coffinite            | 1.4      |
| Kaolinite            | 0.4      |
| Microcline           | 2.6      |
| Quartz               | 49       |
| Amorphous and others | 47       |

**Figure 8.2** X-Ray Diffraction patterns of unreacted Laguna mine waste indicating presence of Kaolinite (K), Quartz (Q), Coffinite (C, U(IV) phase) and Microcline (M). Normalized weight percentages of each of these identified phases were indicated in the table on the right



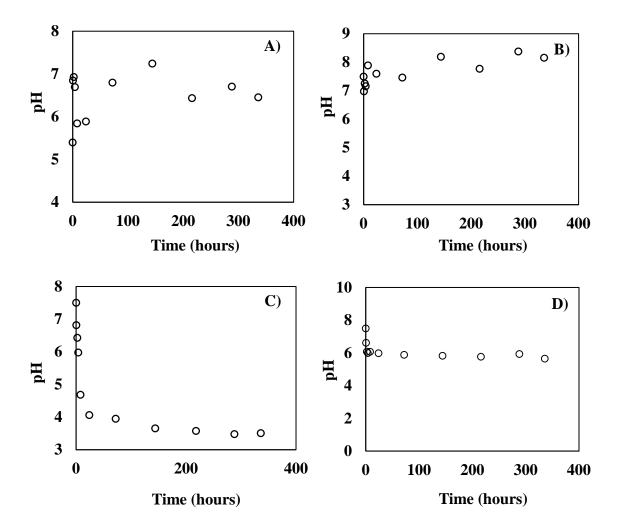


**Figure 8.3** Scanning Transmission Electron Microscopy (STEM) mapping of the U-K-P phase in the unreacted mine waste sample. **A)** STEM image of the waste sample **B)** C (carbon) map **C)** U map **D)** P map **E)** K map and **F)** Si map **G)** O map **H)** Overlay map of P in red, U in green and K in Blue suggests co-occurrence of U, K and P, cyan shows co-occurrence of U and K. **I)** Overlay map of P in red, Si in green and U in Blue. Magenta areas show co-occurrence of U and P, cyan shows co-occurrence of U and Si.

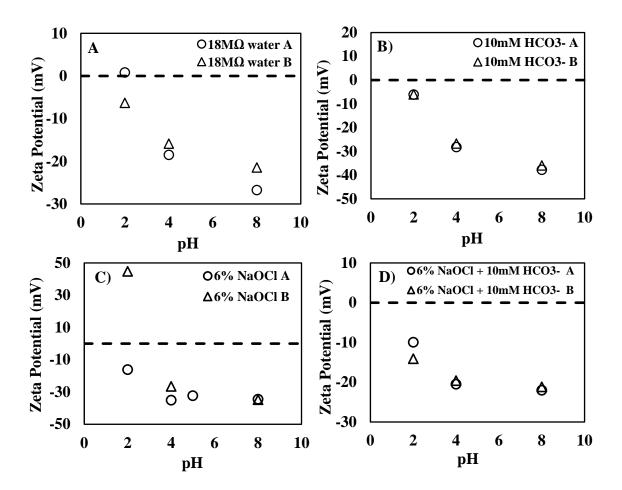
|                |            | Atomic weight % |            |            |            |
|----------------|------------|-----------------|------------|------------|------------|
| and the second | Elements   | Spectrum I      | Spectrum 2 | Spectrum 3 | Spectrum 4 |
| Spectrum 2     | 0          | 69.86           | 69.94      | 66.55      | 70.3       |
| Spectrum       | Si         | 6.49            | 11.84      |            | 10.78      |
| Supatrum 8     | P          | 9,15            | 6.7        |            | 7.02       |
|                | K          | 3.79            | 2.01       |            | 1.81       |
| Spectrum I     | · <b>U</b> | 10.7            | 9.5        |            | 10.09      |
| 2.5µm          | C          | <u> </u>        |            | 33.28      | 3          |
|                | CI         | 82              | - 5        | 0.17       | š          |

**Figure 8.4** Scanning Transmission Electron Microscopy (STEM) image of an area in the waste sample where the predominance of carbon encapsulated U-P-K phases are observed (**Table**) Shows atomic composition of the U-K-P phase in spectrums 1, 2 and 4 highlighted in red boxes in the figure. Spectrum 3 shows the composition of the carbon that encapsulates the micro crystalline U-P-K phase in the waste sample.

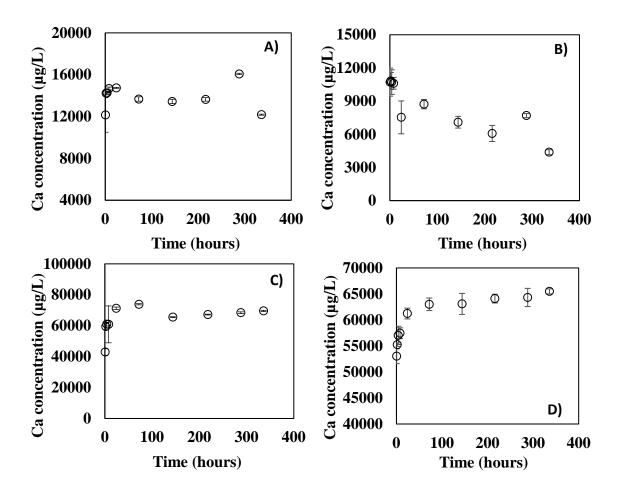




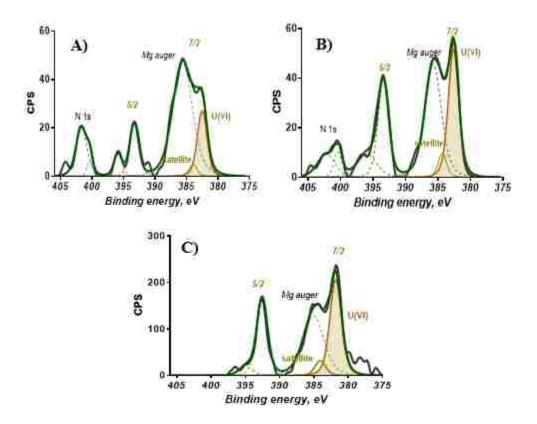
**Figure 8.5** The average pH change during batch reactions of Laguna mine wastes with **A)**  $18M\Omega$  water pH 5.4 **B)** 10 mM NaHCO<sub>3</sub> pH 7.5 **C)** 6% NaOCl pH 7.5 **D)** 6% NaOCl + 10 mM NaHCO<sub>3</sub> pH 7.5, conducted in triplicates.



**Figure 8.6** Zeta Potential of unreacted and reacted Laguna mine waste. **A)** unreacted mine wastes **B)** mine wastes reacted with  $18M\Omega$  water pH 5.4 **C)** mine wastes reacted with 10 mM NaHCO<sub>3</sub> pH 7.5 **D)** mine wastes reacted with 6% NaOCl pH 7.5 **E)** mine wastes reacted with 6% NaOCl + 10 mM NaHCO<sub>3</sub> pH 7.5.



**Figure 8.7** Calcium trends for batch experiments on Laguna mine waste reacted with **A**)  $18M\Omega$  water pH 5.4 **B**) 10 mM sodium bicarbonate (NaHCO<sub>3</sub>) solution pH 7.5 **C**) 6% NaOCl solution, pH 7.5 **D**) 10 mM NaHCO<sub>3</sub> + 6% NaOCl solution, pH 7.5. The pH of the reagents used in B-D were adjusted using 0.5N NaOH, 0.1N HCl and 35.6N HNO<sub>3</sub>.



**Figure 8.8** High resolution X-ray Photoelectron Spectroscopy (XPS) spectra of reacted mine wastes to identify the surface oxidation states of U. **A**) Mine waste reacted with 10 mM NaHCO<sub>3</sub>. **B**) Mine waste reacted with 6% NaOCl. **C**) Mine waste reacted with 6% NaOCl +10 mM NaHCO<sub>3</sub>. Black line represents the experimental spectra obtained while the green line represents the curve fitting by cumulating the individual peaks under the curve. Percentage of different U oxidation states observed in the top 5nm of the mine waste surface through these high resolution spectra are reported in table 8.2.

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